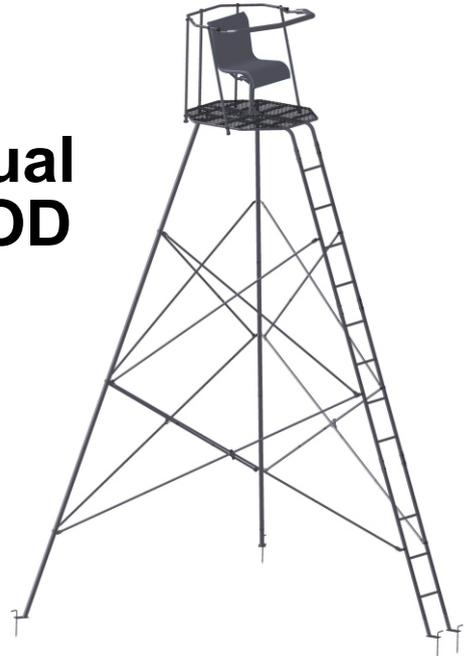




GAME WINNER™

Instruction Manual 12FT/16FT TRIPOD

161729



Maximum Weight Capacity (User and Equipment) - 300 pounds (136 kg)



ATTENTION

YOU MUST READ ALL WRITTEN INSTRUCTIONS AND WATCH THIS SAFETY VIDEO BEFORE USING!



WATCH THIS SAFETY VIDEO BEFORE USING!

Scan ➔



or Visit ➔

www.standsafety.com/in5

Scan the QR code with your smart phone, tablet or similar device.

OR

Type the website address into your web browser to view an important safety video before using this product.

TRIPOD STAND SAFETY



Every year people are injured from hunting related falls. Most of these injuries could have been prevented by following the instructions and warnings provided with the tree stand and safety harness. Tree stands are used at height and falls can result in serious injury or death. Your own safety, and the safety of any user of this product, should be your first priority. In order to reduce your risk of injury, you **MUST** read and thoroughly understand all of the safety warnings, usage instructions and other information contained within the written and safety video instructions and warnings provided with this product, and any other hunting equipment used. Retain the instructional and warning materials and review them periodically (at least once a year and always with any new user). Failure to follow all instructions and warnings may lead to serious injury or death. **DO NOT USE THIS PRODUCT UNTIL AND UNLESS YOU HAVE READ AND THOROUGHLY UNDERSTAND ALL INSTRUCTIONS, SAFETY WARNINGS AND OTHER MATERIALS.** If you have any questions, do not use the product until you have contacted the manufacturer at 949-262-3416 or email customerservice@innopower.biz.

Business Hours:

Monday through Friday, **8:00 am to 5:00 pm ET**. If you are unable to speak with a representative, please leave a voicemail with your contact information and your call will be returned within one (1) business day.

For Customer Service, please call **949-262-3416** or

E-mail: customerservice@innopower.biz

(Made In China)

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.

Warnings

ATTENTION!

 WHEN YOU SEE A  SYMBOL OR THE WORD "WARNING!" BE SURE TO READ THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE OR PREVENT SERIOUS INJURY!! BE SAFE! FOLLOW ALL WARNINGS!!

-  WARNING! FALLS FROM A POD STAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS RESULT IN EITHER SERIOUS INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, PLEASE TAKE A MOMENT TO CAREFULLY READ THIS PRODUCT INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SET-UP, INSTALL AND/OR OTHERWISE USE THIS GAME WINNER PRODUCT. ANNUALLY REVIEW THE CONTENTS OF THIS INSTRUCTION MANUAL. ADDITIONALLY, KEEP THESE INSTRUCTIONS FOR THE ENTIRE DURATION YOU OWN THIS PRODUCT(S). FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!
-  WARNING! THE SAFE USE AND OPERATION OF THIS PRODUCT(S) IS THE SOLE RESPONSIBILITY OF THE USER. IT IS THE SOLE RESPONSIBILITY OF THE OWNER TO PROVIDE ANY PERSON(S) WHO BORROW OR PURCHASE THIS PRODUCT WITH ALL WRITTEN AND SAFETY VIDEO INSTRUCTIONS AND WARNINGS PRIOR TO USE. DO NOT ALLOW A PERSON TO USE THE PRODUCT THAT HAS NOT REVIEWED ALL WRITTEN AND SAFETY VIDEO INSTRUCTIONS AND WARNINGS PRIOR TO USE. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH! STORE ALL WRITTEN AND SAFETY VIDEO INSTRUCTIONS AND WARNINGS IN A SAFE LOCATION WHERE THEY CAN BE SHARED WITH POTENTIAL USERS. IF ANY INSTRUCTIONS OR WARNINGS ARE LOST OR DISCARDED, DO NOT USE THE PRODUCT AND DO NOT ALLOW ANY OTHER PERSON TO USE THE PRODUCT.
-  WARNING! THIS PRODUCT CARRIES A STRICT WEIGHT LIMITATION. DO NOT USE THIS PRODUCT IF YOU EXCEED THIS TOTAL WEIGHT LIMIT. PLEASE NOTE THIS WEIGHT LIMIT INCLUDES THE USER AND EQUIPMENT. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!
-  WARNING! Prior to each hunt, make certain you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow this instruction may result in serious injury or death!
-  WARNING! Thoroughly inspect this or any other Game Winner product(s) prior to use for signs of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. DO NOT use this or any other Game Winner product(s) if they show evidence of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. Failure to follow these instructions may result serious injury or death!
-  WARNING! Do not remove, modify any portion or otherwise mechanically modify this product or its assemblies in any manner. Make certain that all parts are used in the assembly of this product. Parts are designed and tested to work together. Modification, additions, misuse, part omission or substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect a part(s) is missing and/or damaged, immediately contact Innopower Inc. at (949) 262-3416 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, altering, omitting, adding or attaching anything to it. ALWAYS USE GENUINE FACTORY AUTHORIZED INNOPOWER INC. REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE INNOPOWER INC. PARTS VOIDS YOUR WARRANTY AND RELIEVES INNOPOWER INC. OF ANY RESULTANT LIABILITIES AND MAY RESULT IN SERIOUS INJURY OR DEATH!
-  WARNING! This product is designed for adult use only. No one under the age of 18 should attempt to use this or any other Game Winner product(s) without direct adult supervision.
-  WARNING! Prior to attempting to use this or any Game Winner product(s), you must take a moment and become familiar with its assembly, setup, installation and removal. You must practice setting-up using and removing the product(s) at ground level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this products set-up, use and removal at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

Warnings

-  **WARNING!** Replace all hardware/cables/nuts/bolts/clips on your pod stand if inspection reveals any damage, including but not limited to wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. Use only Game Winner replacement parts. The product is tested to be used only with genuine Game Winner parts. Use of any other parts, which are not genuine Game Winner parts, constitutes a modification to the product and could result in serious injury or death. Any modification will void the warranties and relieve Game Winner Inc. from all liabilities. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never rely on a tree branch for support while climbing. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** ALWAYS inspect ALL of the seat and all straps prior to each use. Replace the seat and/or any straps if inspection reveals any damage, including but not limited to wear, rot, fraying, deterioration and/or any other type before each use. You must replace ALL straps (i.e., ratchet, cinch, button, stabilizing straps/ropes, etc.) and suspension seats EVERY two years. Inspect all tags and/or labels for dates prior to each use. If any tag or label is missing, damaged or unreadable, replace and do not use the strap. Use only Game Winner replacement straps. Use of any other straps, which are not genuine Game Winner straps constitutes a modification to the product and could result in serious injury or death. Any modification will void the warranties and relieve Game Winner Inc. from all liabilities. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must always inform someone of your hunting location, where the pod stand will be located and the expected duration of the hunt. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Inspect all safety devices each time before each use. DO NOT use these devices if they show signs of wear, damage, deterioration, vandalism, fraying or other damage. Factors such as vandals, weather and animals may affect the performance of an unattended pod stand or safety device. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** If you have a limiting physical and/or health condition, DO NOT hunt from heights above ground level. Hunt from the ground when self-recovery/escape ability is absent. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never attempt to climb up or climb down with a weapon and/or gear period. ALWAYS unload your weapon and pull it up to hunting height using pull up rope. ALWAYS lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT attempt to use this and/or any other Game Winner product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the product you intend to climb. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** ALWAYS maintain three (3) point contact when climbing up/down when using this product. Proper three (3) point contact means having either two (2) feet with one (1) hand on step or one (1) foot with two (2) hands on the step portion of the climbing aids at all time when climbing up or down. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** NEVER adjust ANY straps, cables, and/or adjustable support bars while standing on or leaning against any treestand. DO NOT use any treestand if there is wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage on any part of the pod stand. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never leave a treestand in a tree for more than two (2) weeks (14 days). Weather, elements, animals, vandalism, and/or other mechanisms could damage the treestand. Failure to follow these instructions may result in serious injury or death!

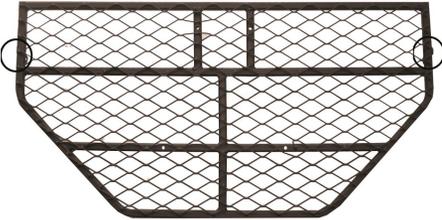
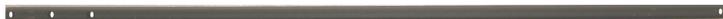
Warnings

-  **WARNING! DO NOT** modify, fix/repair, alter, bend, cut, weld, or heat this product in any way. Failure to follow these instructions may result in serious injury or death!
-  **WARNING! DO NOT** lean out from a pod stand for any reason. Failure to follow these instructions may result in serious injury or death!
-  **WARNING! Never** jump from or bounce on a pod stand for any reason. Failure to follow these instructions may result in serious injury or death!
-  **WARNING! DO NOT** use this or any other Game Winner product(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this instruction manual. Additionally, do not use this or any other Game Winner product(s) if you are currently taking any medication (including prescription or over-the-counter [OTC]) and/or using and/or consuming any substance, or consumed any substance, including alcohol, that may limit your ability to use this product as outlined and described in this instruction manual. Never use a pod stand when feeling ill, nauseous or dizzy. Do not use any Game Winner product(s) without consent from your medical doctor. Failure to follow these instructions may result in serious injury or death!
-  **WARNING! DO NOT** attempt to use this or any other Game Winner product(s) when lightning or thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other Game Winner product(s) during or under threat of any adverse weather condition. This includes weather conditions which have the potential for producing winds, lighting, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product in a safe manner as described in this instruction manual. Should inclement weather conditions arise during your use of this product, return to the ground immediately. Failure to follow these instructions may result in serious injury or death!

SPECIAL CONSIDERATIONS FOR TRIPOD USAGE

-  **WARNING!** You must use at least four (4) adults to install and/or take down this tripod treestand. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must check every ladder sections connection every time you use the stand before you leave the ground. If you find that the ladder section are separating, **DO NOT USE** the pod stand. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must check the ground under the tripod to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your tripod ladder to tilt or shift as you climb. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** In addition to level ground, you **MUST** ensure that your Game Winner tripod stand is erected so that the platform is level. Any installation other than level, will result in a dangerous condition for the user. If you find your pod stand canted, un-level or in any condition other than level, you must remove it and review the installation step by step to insure that you have properly assembled the stand. If the cantor is the result of a sloping ground, do not hunt from that location. Find an alternative installation site that affords level installation. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must maintain three(3) points-of-contact when climbing the ladder and onto the tripod (i.e., two feet-one hand, two hands-one foot). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Always have a second adult present or at least accessible by cell phone or other means when using this product. The ability to get help quickly may save your life in the event of a fall. A good non-slip safety boot is important for your safety. Be especially careful that bootlaces do not get hooked on the pod stand (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!

Parts List

1	Front Platform (with 2 tabs)		Qty 1
2	Back Platform (with 3 tabs)		Qty 1
3	Lower Seat Post		Qty 1
4	Ladder Supports		Qty 2
5	Leg Supports		Qty 2
6	Back Rail Uprights		Qty 3
7	Front Rail Uprights		Qty 2

Parts List

8	Back Rail		Qty 1
9	Front Shooting Rail		Qty 1
10	Upper Ladder Section #3, #2 and #1		Qty 3
11	Leg Sections		Qty 6
12	Lower Ladder Section		Qty 2
13	Lower Leg Sections		Qty 2
14	Male Cross Braces		Qty 12
15	Female Cross Braces (L=34.5 in)		Qty 8

Parts List

16	Seat & Backrest Frame		Qty 1
17	Seat Base Frame		Qty 1
18	Seat Support Bar		Qty 2
19	Upper Seat Post		Qty 1
20	U-Bracket		Qty 6

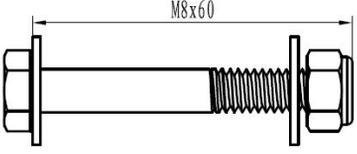
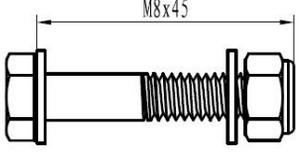
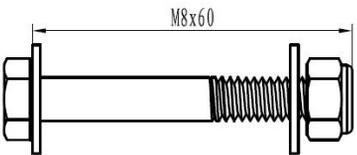
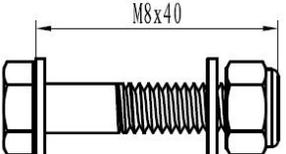
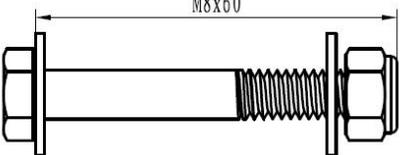
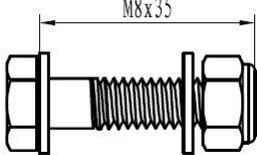
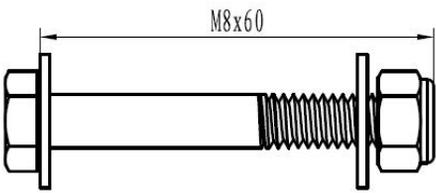
Parts List

21	Ladder Bracket		Qty 6
22	Leg Bracket		Qty 6
23	Ground Stake		Qty 4
24	#2 Cross Braces (L=31.6 in)		Qty 4
25	#1 Connection Bar (L=31 in)		Qty 2
26	#2 Connection Bar (L= 28 in)		Qty 4
27	Cross Brace U Bracket		Qty 3

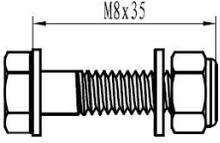
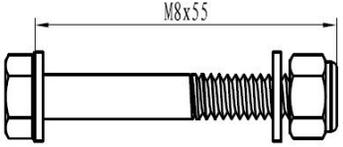
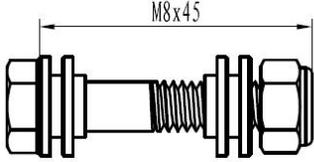
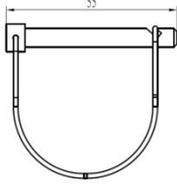
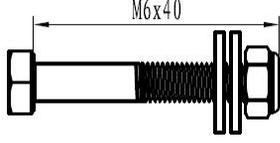
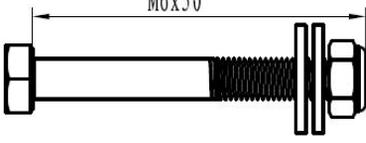
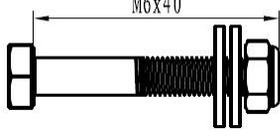
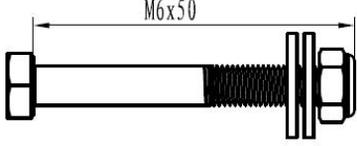
Tools Required (Provided)

1	Wrench (2 pcs)	
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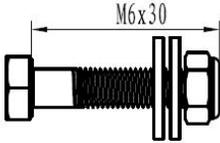
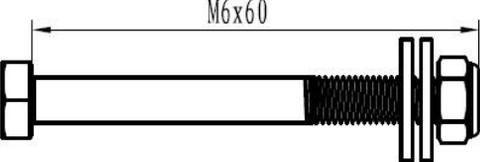
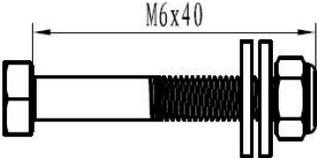
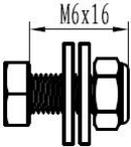
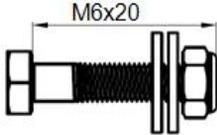
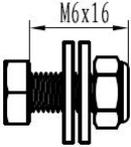
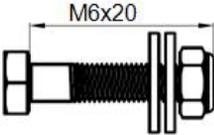
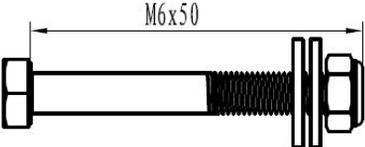
Hardware

Step 1	M8X60 (with 2 steel washers and 1 locknut)		Qty 4
Step 2	M8X45 (with 2 steel washers and 1 locknut)		Qty 4
Step 3	M8X60 (with 2 steel washers and 1 locknut)		Qty 4
Step 4	M8X40 (with 2 steel washers and 1 locknut)		Qty 4
Step 5-A	M8X60 (with 2 nylon washers and 1 locknut)		Qty 3
Step 5-B	M8X35 (with 2 nylon washers and 1 locknut)		Qty 3
Step 6-A	M8X60 (with 2 nylon washers and 1 locknut)		Qty 2

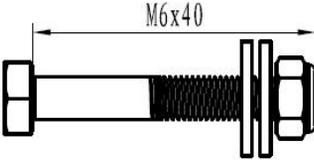
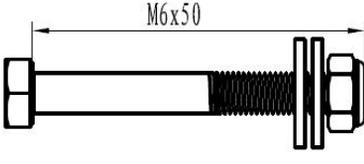
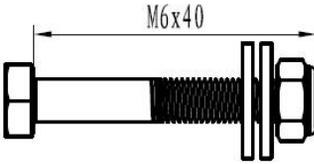
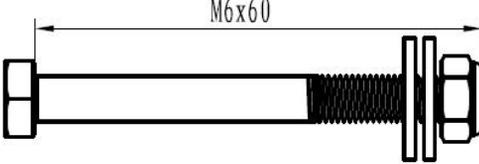
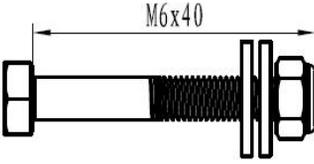
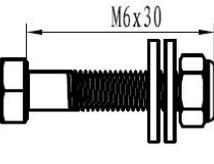
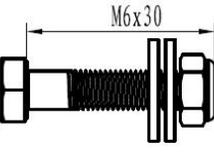
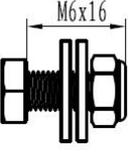
Hardware

Step 6-B	M8X35 (with 2 nylon washers and 1 locknut)		Qty 2
Step 7	M8X55 (with 2 nylon washers and 1 locknut)		Qty 5
Step 8	M8X45 (with 4 shoulder washers and 1 locknut)		Qty 2
Step 8	Locking Pin		Qty 2
Step 9	M6X40 (with 2 steel washers and 1 locknut)		Qty 4
Step 10	M6X50 (with 2 steel washers and 1 locknut)		Qty 2
Step 11	M6X40 (with 2 steel washers and 1 locknut)		Qty 4
Step 12	M6X50 (with 2 steel washers and 1 locknut)		Qty 2

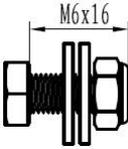
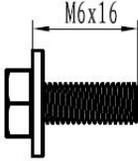
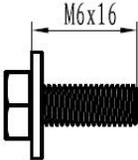
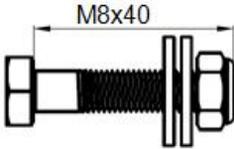
Hardware

Step 13	M6X30 (with 2 steel washers and 1 locknut)		Qty 6
Step 14	M6X60 (with 2 steel washers and 1 locknut)		Qty 4
Step 15	M6X40 (with 2 steel washers and 1 locknut)		Qty 4
Step 16-A	M6X16 (with 2 steel washers and 1 locknut)		Qty 2
Step 16-B	M6X20 (with 2 steel washers and 1 locknut)		Qty 2
Step 17-A	M6X16 (with 2 steel washers and 1 locknut)		Qty 4
Step 17-B	M6X20 (with 2 steel washers and 1 locknut)		Qty 4
Step 18-A	M6X50 (with 2 steel washers and 1 locknut)		Qty 2

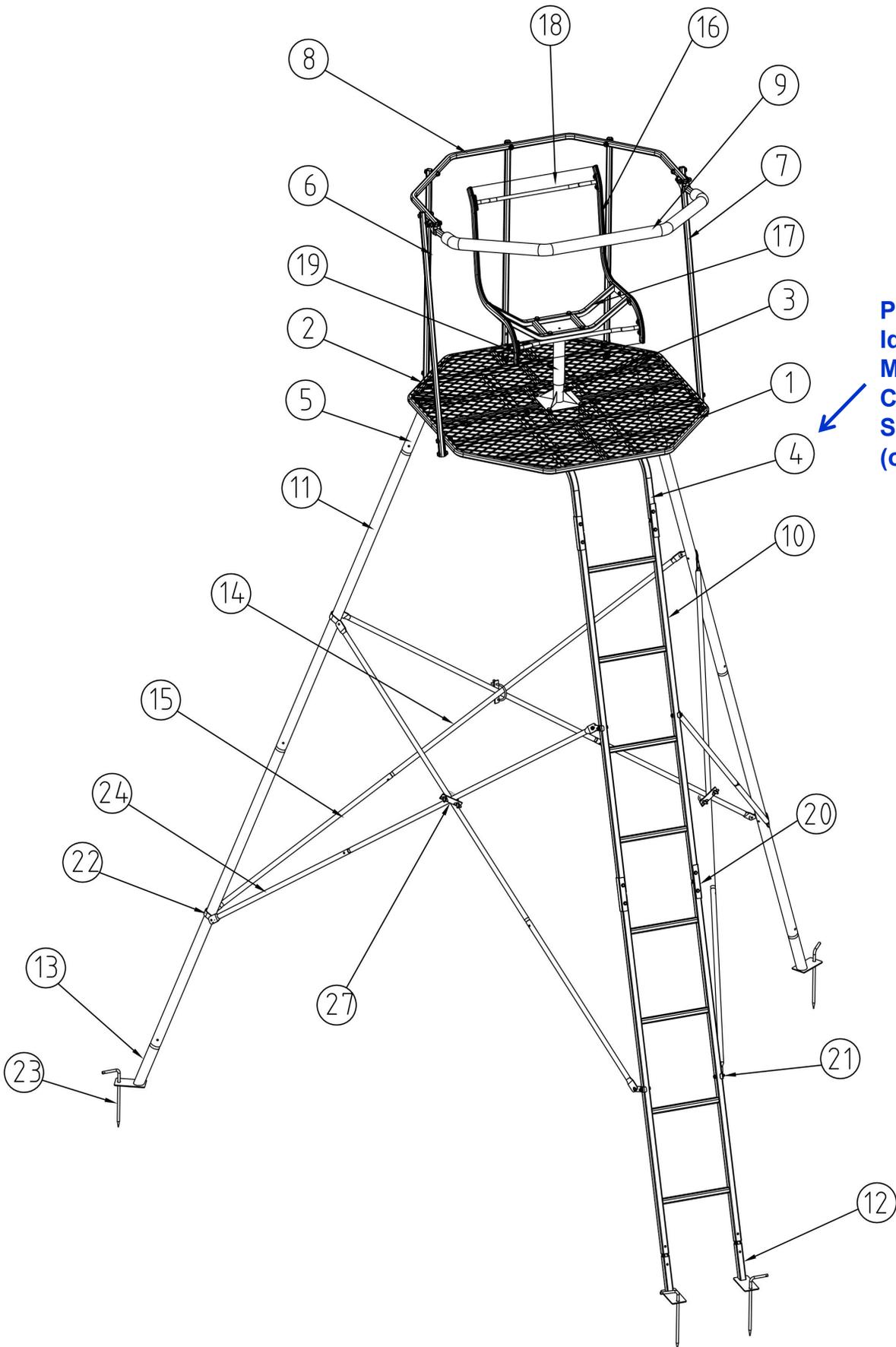
Hardware

Step 18-B	M6X40 (with 2 steel washers and 1 locknut)		Qty 4
Step 17-D / 19-A	M6X50 (with 2 steel washers and 1 locknut)		Qty 2
Step 17-E / 19-B	M6X40 (with 2 steel washers and 1 locknut)		Qty 2
Step 20	M6X60 (with 2 steel washers and 1 locknut)		Qty 2
Step 21	M6X40 (with 2 steel washers and 1 locknut)		Qty 2
Step 22	M6X30 (with 2 steel washers and 1 locknut)		Qty 4
Step 23	M6X30 (with steel washer)		Qty 8
Step 24	M6X16 (with 2 steel washers and 1 locknut)		Qty 2

Hardware

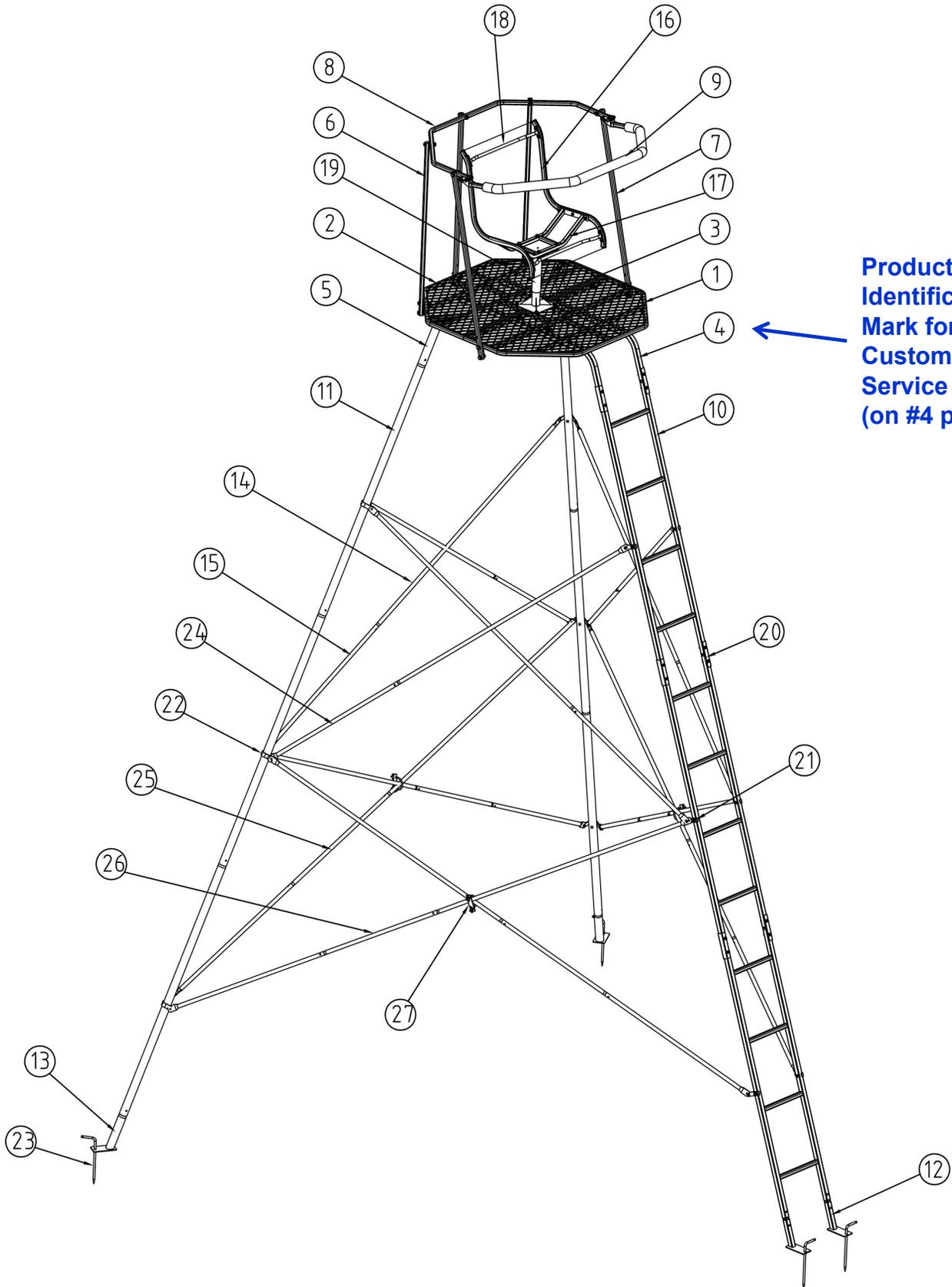
Step 25	M6X16 (with 2 steel washers and 1 locknut)		Qty 4
Step 27	M6X16 (with 1 steel washer)		Qty 6
Step 28	M6X16 (with 1 steel washer)		Qty 8
Step 29	M8X40 (with 2 steel washers and 1 locknut)		Qty 4

12FT Tripod Product Diagram



Product
Identification
Mark for
Customer
Service
(on #4 part)

16FT Tripod Product Diagram



Assembly Instructions 12FT / 16FT Tripod

Step 1:

Locate the Front Platform (#1) and Back Platform (#2). Install the Front Platform (#1) and Back Platform (#2) using four (4) M8x60 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 1.

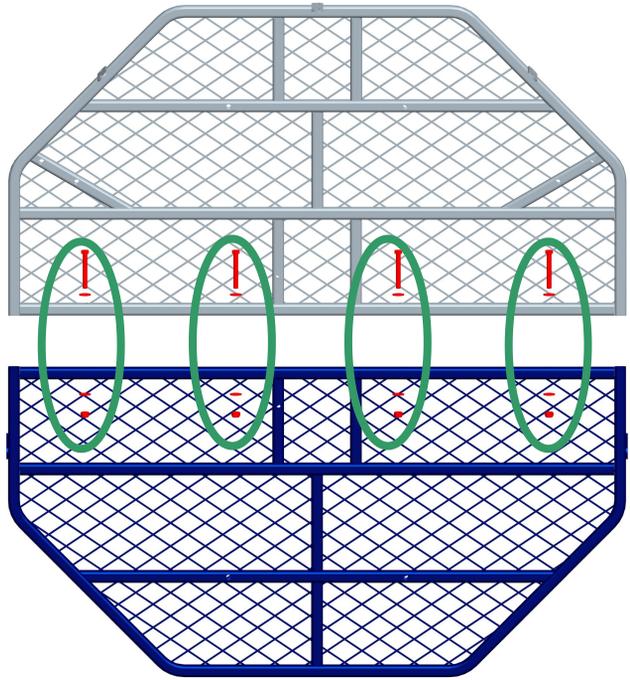


Figure 1

Connect Front and Back Platforms

Step 2:

Locate the Lower Seat Post (#3). Install the Lower Seat Post (#3) onto the assembled Platform using four (4) M8x45 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 2.

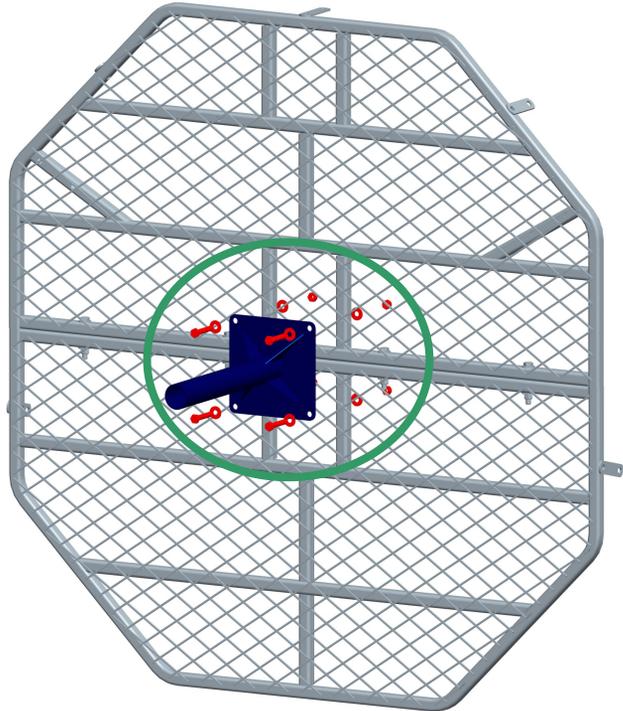


Figure 2

Install Lower Seat Post

Assembly Instructions 12FT / 16FT Tripod

Step 3:

Locate two Ladder Supports (#4). Install the Ladder Supports (#4) onto the assembled Platform using four (4) M8x60 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 3.

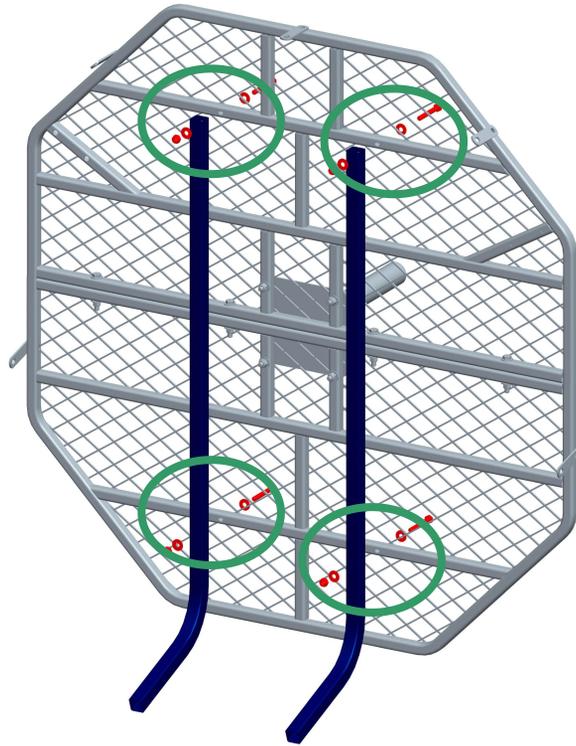


Figure 3

Install Ladder Supports

Step 4:

Locate two Leg Supports (#5). Install the Leg Supports (#5) onto the assembled Platform using four (4) M8x40 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 4.

WARNING:

Do not overtighten the hardware. Overtightening can lead to structural damage and may negatively affect the performance of your stand.

Failure to follow these instructions may result in serious injury or death!

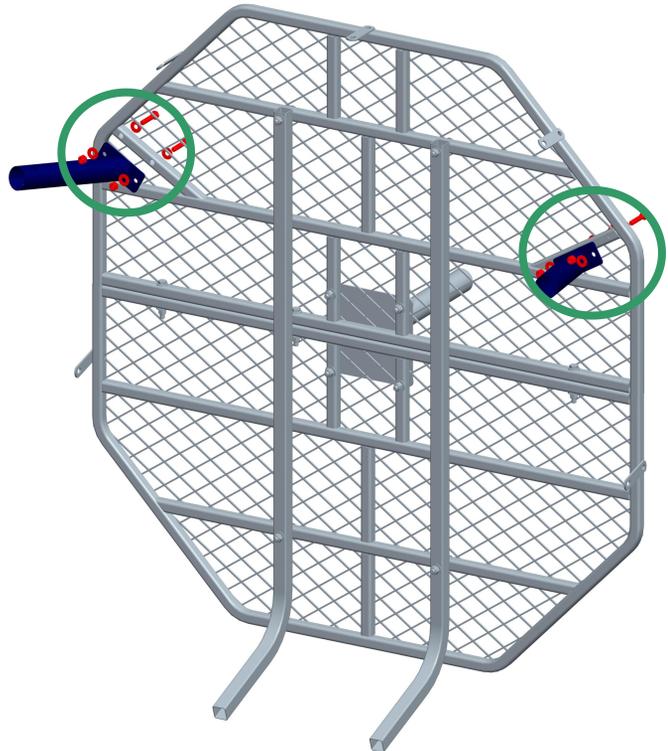


Figure 4

Install Leg Supports

Assembly Instructions 12FT / 16FT Tripod

Step 5:

Locate three Back Rail Uprights (#6).

A: Install each Back Rail Upright (#6) onto the Back Platform (#2) using one (1) M8x60 Bolts, two (2) Nylon Washers and one (1) Locknut (for Upper Hole).

B: Then using one (1) M8x35 Bolts, two (2) Nylon Washers and one (1) Locknut (for Lower Hole). as shown in Figure 5.

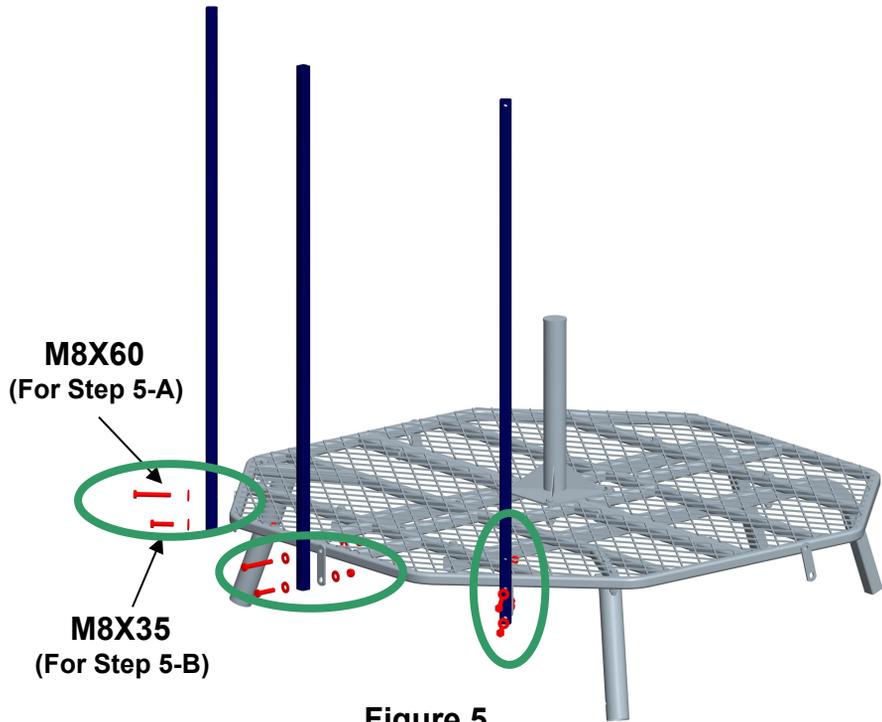


Figure 5

Install Back Rail Uprights

Step 6:

Locate two Front Rail Uprights (#7).

A: Install each Front Rail Upright (#7) onto the Front Platform (#1) using one (1) M8x60 Bolt, two (2) Nylon Washers and one (1) Locknut (for Upper Hole).

B: Then using one (1) M8x35 Bolts, two (2) Nylon Washers and one (1) Locknut (for Lower Hole). as shown in Figure 6.

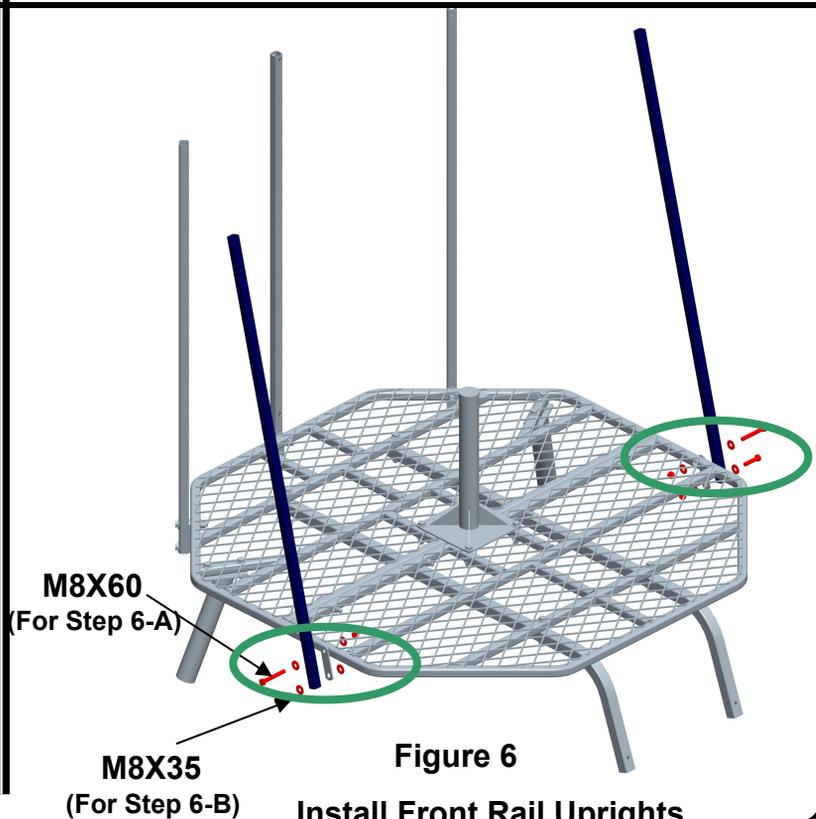


Figure 6

Install Front Rail Uprights

Assembly Instructions 12FT / 16FT Tripod

Step 7:

Locate Back Rail(#8). Install the Back Rail (#8) onto the assembled Back and Front Rail Uprights using five (5) M8x55 Bolts, ten (10) Nylon Washers and five (5) Locknuts as shown in Figure 7.

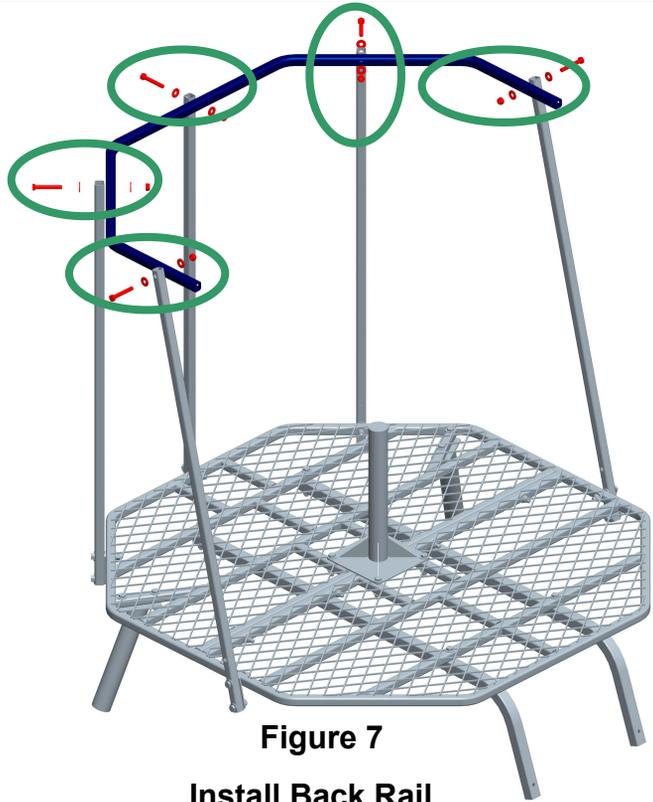


Figure 7
Install Back Rail

Step 8:

Locate Front Shooting Rail (#9). Install the Front Shooting Rail (#9) onto the Back Rail (#8) using two (2) M8x45 Bolts, eight (8) Shoulder Washers and two (2) Locknuts as shown in Figure 8.

Note: The Front Shooting Rail is adjustable to three position through use of the locking pin (see call out on diagram).

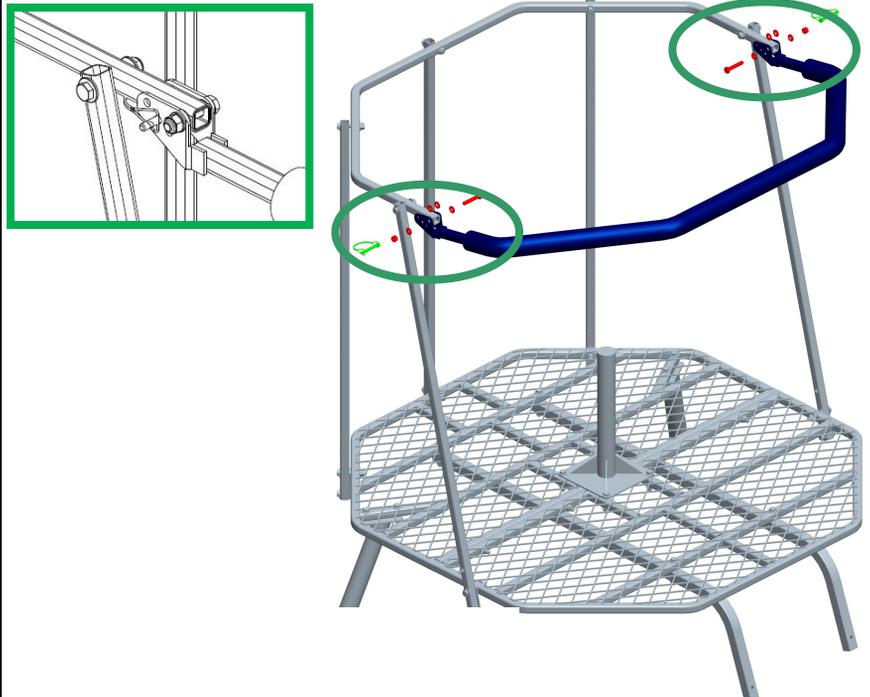


Figure 8
Install Front Shooting Rail

Assembly Instructions 12FT / 16FT Tripod

Step 9:

Locate Upper Ladder Section #3 (#10) and two U-Brackets (#20). Install the Upper Ladder Section #3 (#10) and two U-Brackets (#20) onto the Ladder Supports (#4) using four (4) M6x40 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 9.

WARNING:

U-Brackets are required and must be used to provide support for the attachment points between the ladder sections. Bolts must be threaded through them on both sides of the ladder section. DO NOT omit these U-Brackets. Failure to properly use the U-Brackets could lead to serious injury or death.

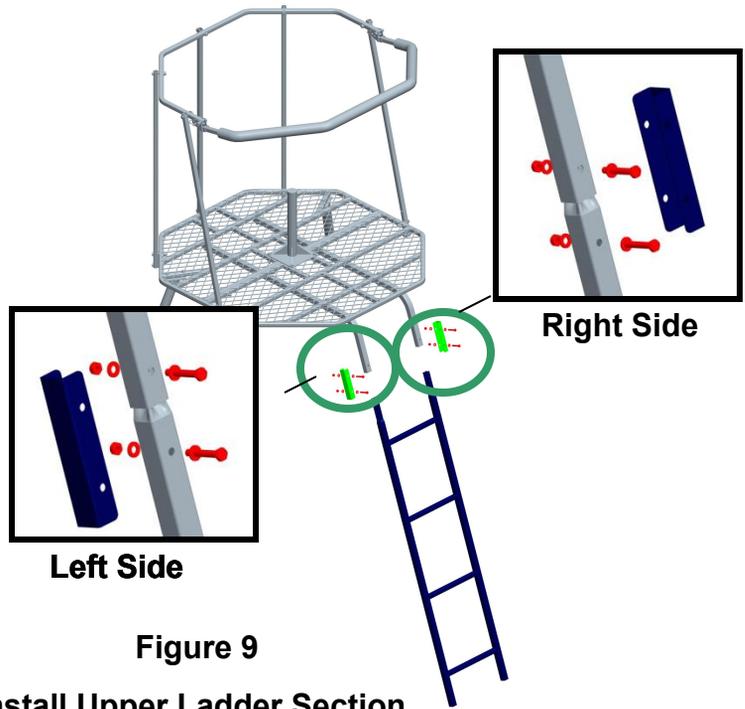


Figure 9
Install Upper Ladder Section

Step 10:

Locate two Leg Sections #3 (#11). Install two Upper Leg Sections #3 (#11) onto the Leg Supports (#5) using two (2) M6x50 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 10.

WARNING:

You need four people to install/erect this stand. Each person should hold a leg during the installation process. Do not allow the legs to hang freely without support as this could lead to structural damage, serious injury or death.

Failure to follow these instructions may result in serious injury or death!

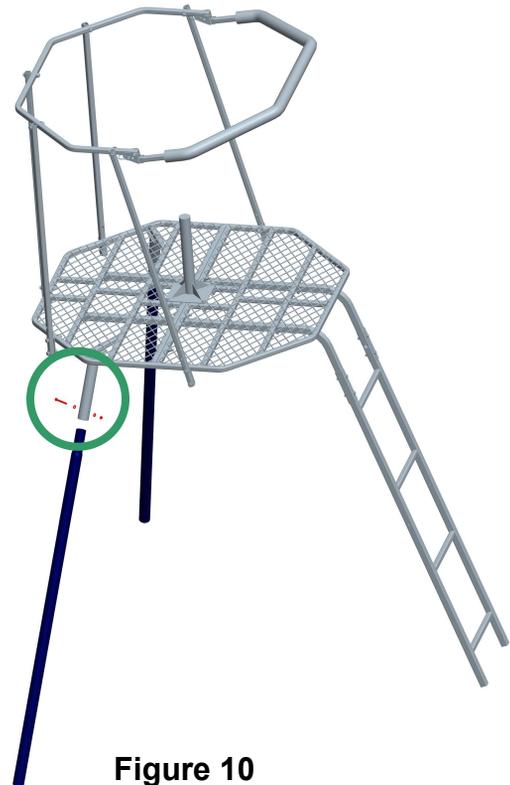


Figure 10
Install Leg Sections

Assembly Instructions 12FT / 16FT Tripod

Step 11:

Locate Ladder Section #2 (#10) and two U-Brackets (#20). Install Middle Ladder Section #2 (#12) and two U-Brackets (#20) onto the Upper Ladder Section #3 (#10) using four (4) M6x40 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 11.

WARNING:

U-Brackets are required and must be used to provide support for the attachment points between the ladder sections. Bolts must be threaded through them on both sides of the ladder section. DO NOT omit these U-Brackets. Failure to properly use the U-Brackets could lead to serious injury or death.

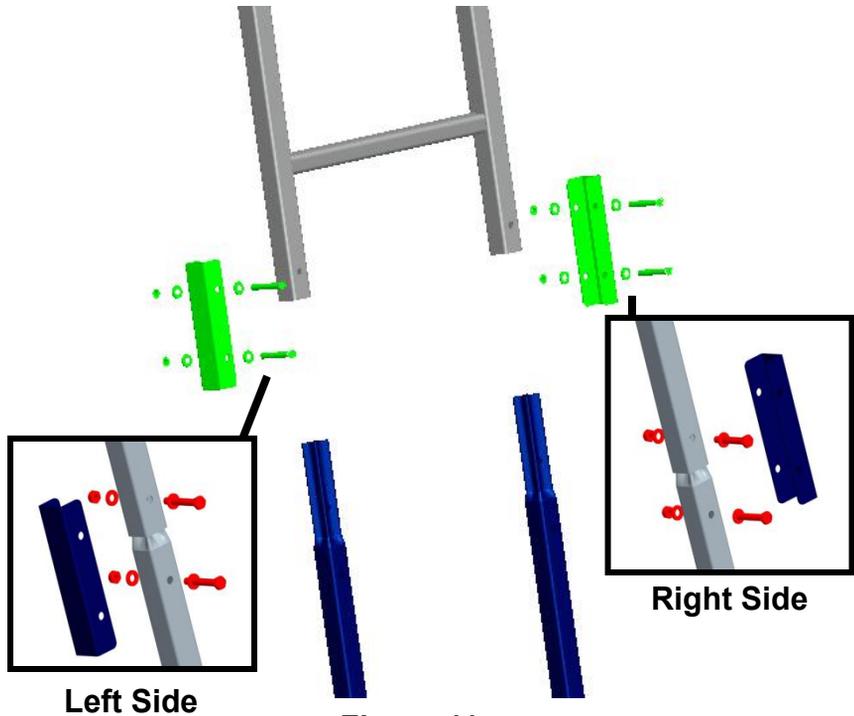


Figure 11

Install Ladder Section #2

Step 12:

Locate two Leg Sections #2 (#11). Install two Middle Leg Sections #2 (#11) onto the Upper Leg Sections #3 (#11) using two (2) M6x50 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 12.

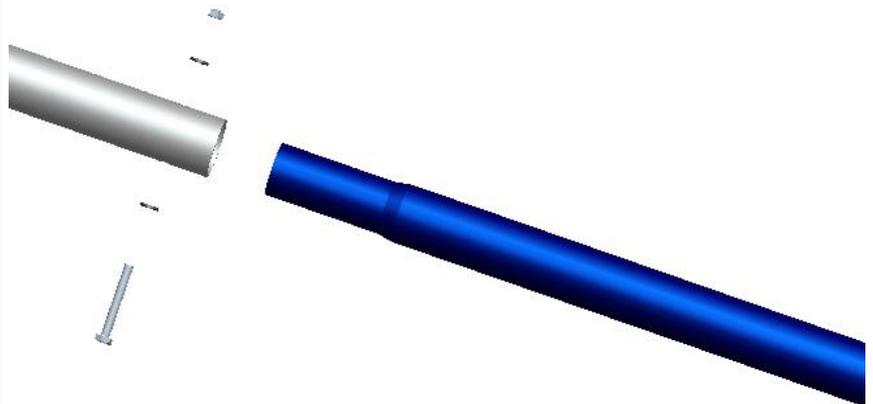


Figure 12

Install Leg Sections #2

Assembly Instructions 12FT / 16FT Tripod

Figure 13a

12FT Tripod – Positioning of the Cross Braces on the Ladders and Legs.

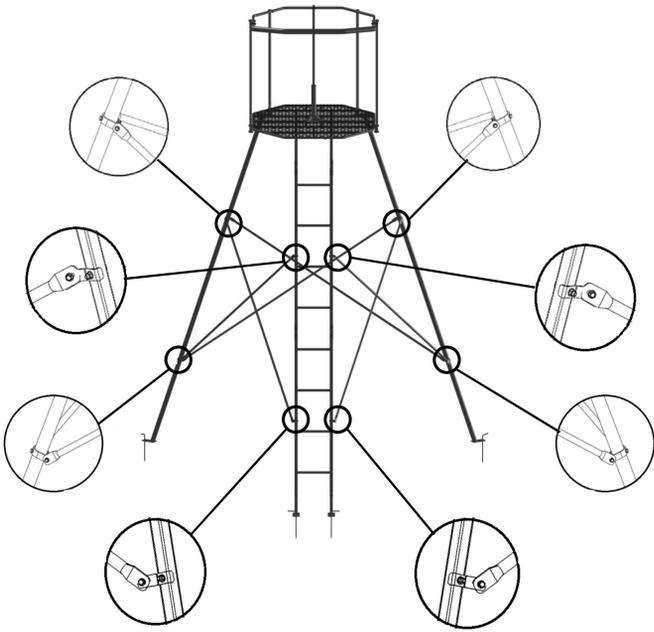
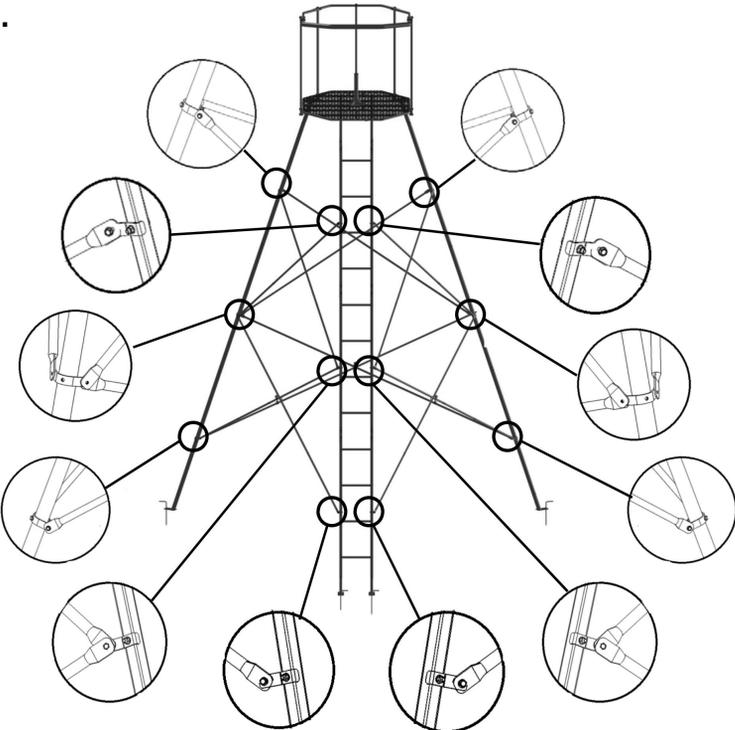


Figure 13b

16FT Tripod – Positioning of the Cross Braces on the Ladders and Legs.



Assembly Instructions 12FT / 16FT Tripod

Step 13A: (Assemble 2 Sets)

Locate two Male Cross Braces (#14) and two Female Cross Braces (#15). Bolt a single Male Section (#14) to a single Female Section (#15) using one (1) M6x30 Bolts, two (2) Steel Washers and one (1) Locknuts as shown in Figure 14A.

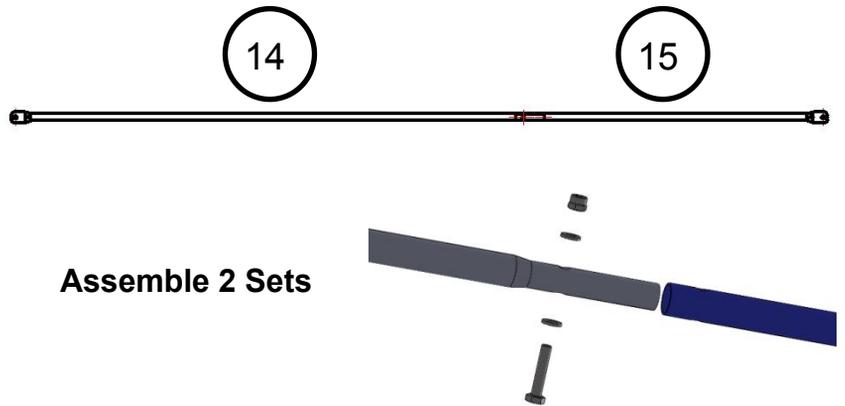


Figure 14A
Assemble Cross Braces

Step 13B: (Assemble 4 Sets)

Locate four Male Cross Braces (#14) and four #2 Cross Braces (#24). Bolt a single Male Section (#14) to a single Cross Brace (#24) using one (1) M6x30 Bolts, two (2) Steel Washers and one (1) Locknuts as shown in Figure 14B.

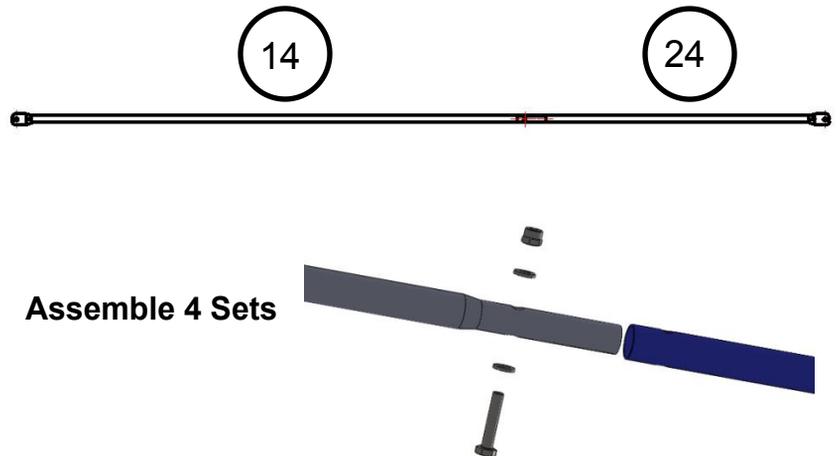
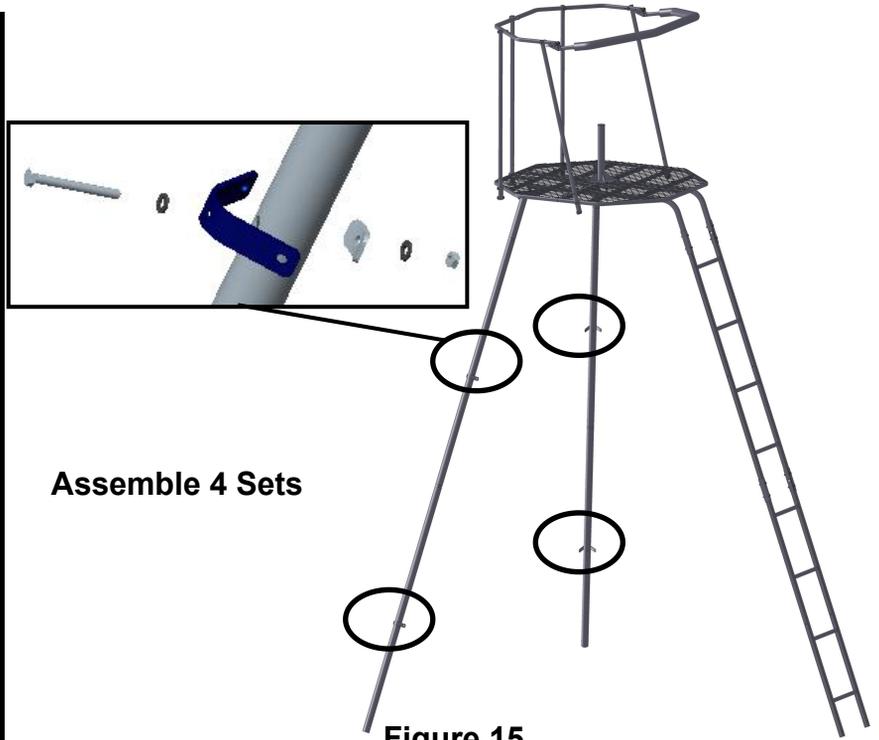


Figure 14B
Assemble Cross Braces

Assembly Instructions 12FT / 16FT Tripod

Step 14: (Assemble 4 Sets)

Locate four Leg Brackets (#22). Install each Leg Bracket (#22) onto the Leg Sections using one (1) M6x60 Bolts, two (2) Steel Washers and one (1) Locknuts as shown in Figure 15.



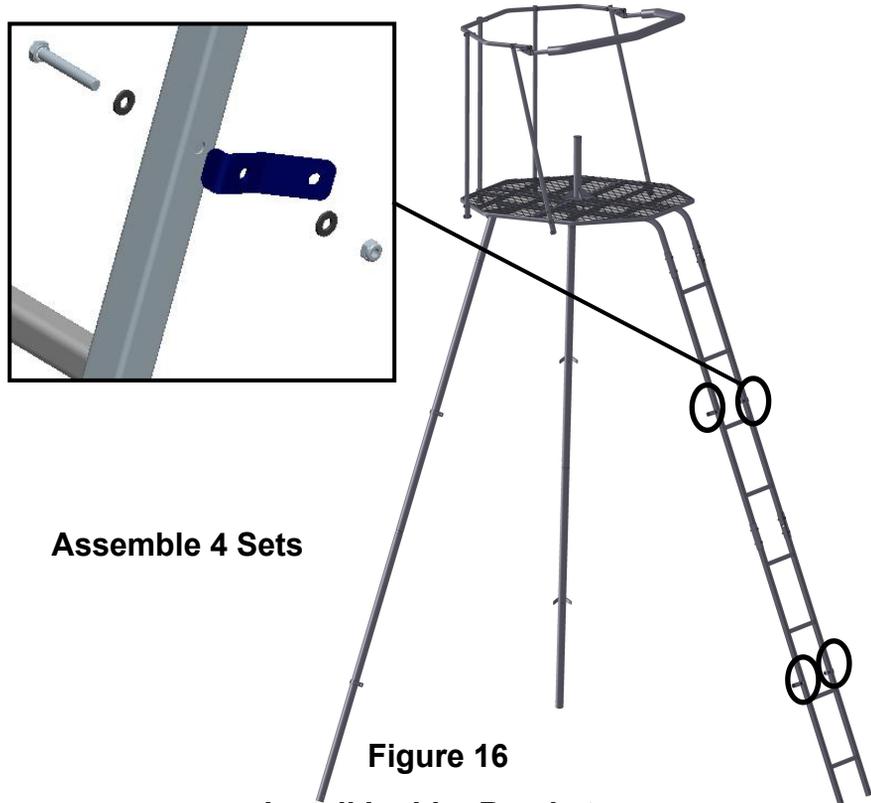
Assemble 4 Sets

Figure 15

Install Leg Brackets

Step 15: (Assemble 4 Sets)

Locate four Ladder Brackets (#21). Install each Ladder Bracket (#21) onto the Ladder Sections using one (1) M6x40 Bolts, two (2) Steel Washers and one (1) Locknuts as shown in Figure 16.



Assemble 4 Sets

Figure 16

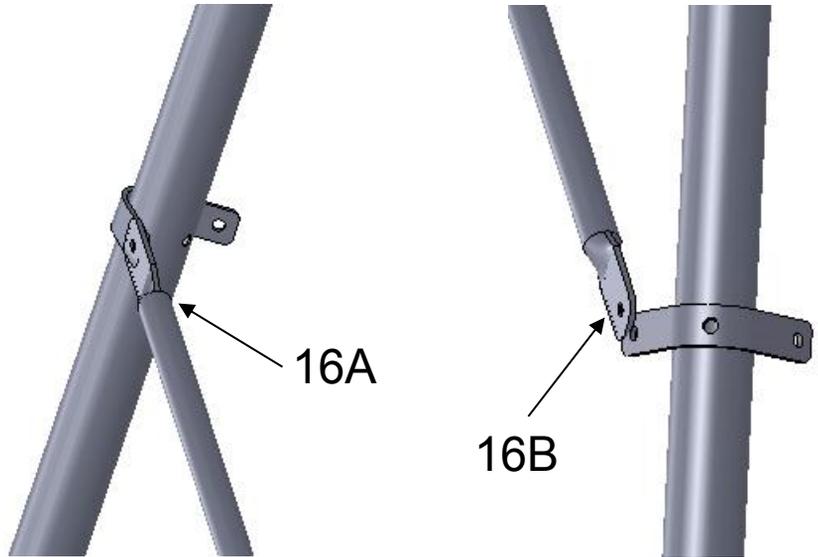
Install Ladder Brackets

Assembly Instructions 12FT / 16FT Tripod

Step 16A:

Locate assembled 2 Sets of Cross Braces which was Preassembled in Step 13A.

Assemble Cross Braces to Upper Leg Brackets 16A using one M6x16 Bolt, 2 Steel Washers and Locknut as shown in Figure 17.



Step 16B:

Assemble Cross Braces to Lower Leg Brackets 16B using one M6x20 Bolt, 2 Steel Washers and Locknut as shown in Figure 17.

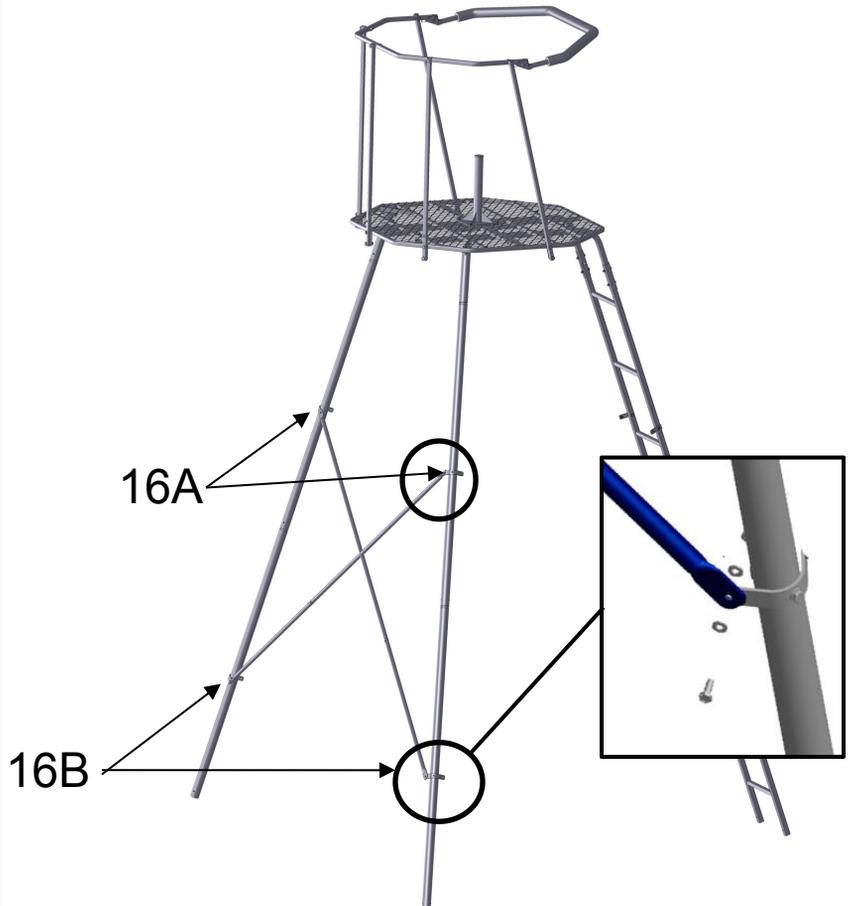


Figure 17

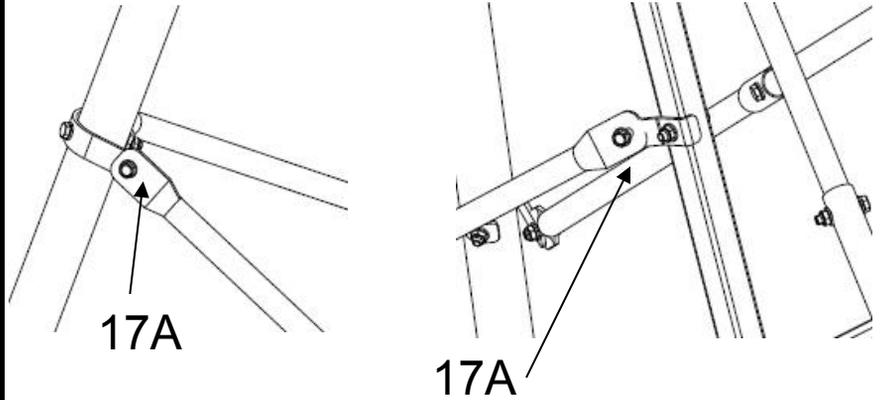
Assembly Instructions 12FT / 16FT Tripod

Step 17A:

Locate assembled 4 Sets of Cross Braces which was Preassembled in Step 13B.

Assemble Cross Braces to Upper Leg Brackets and Upper Ladder Brackets 17A using M6x16 Bolt, 2 Steel Washers and Locknut as shown in Figure 18.

Upper Leg Bracket and Upper Ladder Bracket Assembly



Step 17B:

Assemble Cross Braces to Lower Leg Brackets and Lower Ladder Brackets 17B using M6x20 Bolt, 2 Steel Washers and Locknut as shown in Figure 18.

Lower Leg Bracket and Lower Ladder Bracket Assembly

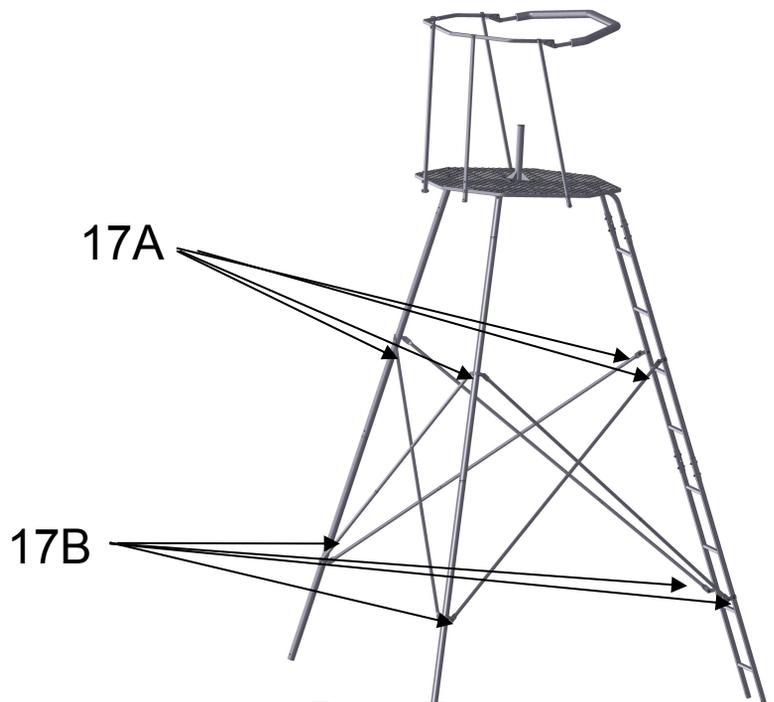
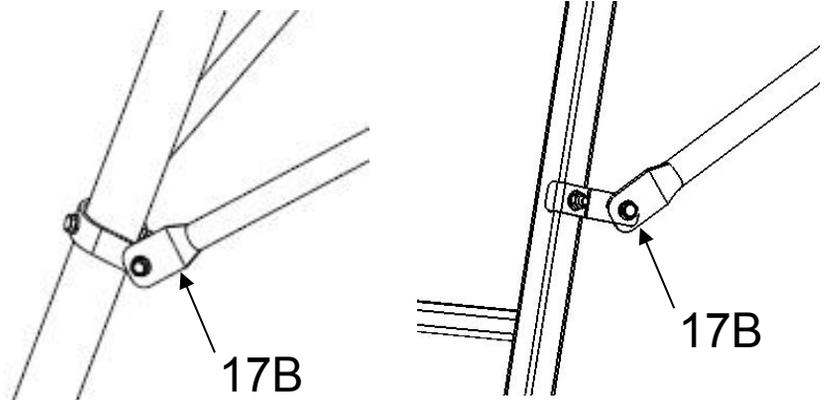


Figure 18

Assembly Instructions 12FT / 16FT TRIPOD

IMPORTANT NOTE:

- **16FT TALL TRIPOD ASSEMBLY – SKIP TO STEP 18A (PAGE 29)**
- **12FT TALL TRIPOD ASSEMBLY – PROCEED WITH STEP 17C (BELOW)**

Assembly Instructions 12FT TRIPOD ONLY

Step 17C:

Install three (3) Cross Brace U Bracket (#27) at the cross bars as shown in Figure 18A.

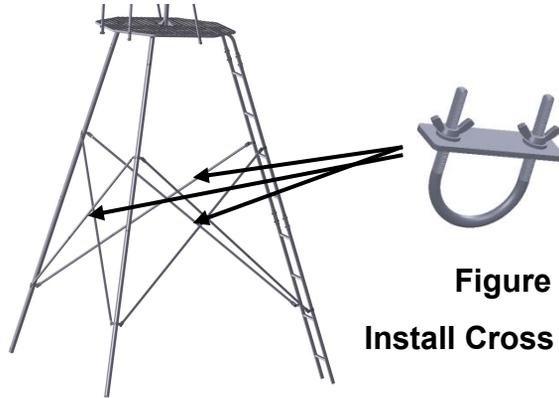
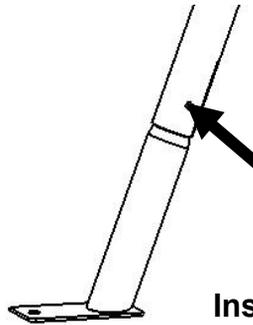


Figure 18A

Install Cross Brace U's

Step 17D:

Locate two Lower Leg Sections (#13). Install two Lower Leg Sections (#13) onto the Leg Sections #2 (#11) using two (2) M6x50 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 18B.



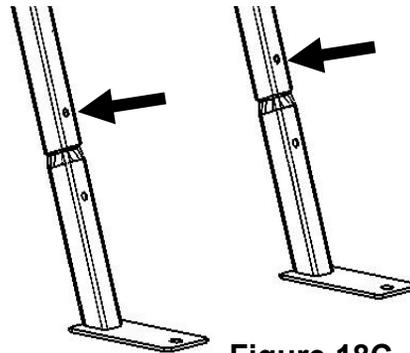
Assemble Both
Lower Leg Sections

Figure 18B

Install Lower Leg Sections

Step 17E:

Locate two Lower Ladder Section (#12). Install Lower Ladder Section (#12) and onto the Ladder Section #2 (#10) using two (2) M6x40 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 18C.



Assemble Both
Lower Leg Sections

Figure 18C

Install Lower Ladder Section

**CONTINUE 12FT TRIPOD
ASSEMBLY BY GOING TO STEP
27 ON PAGE 36**

IMPORTANT NOTE:

- **12FT TALL TRIPOD ASSEMBLY – SKIP TO STEP 27 (PAGE 36)**

Assembly Instructions 16FT TRIPOD ONLY

Step 18A:

Locate two Leg Sections #1 (#11). Install two Leg Sections #1 (#11) onto the Middle Leg Sections #2 (#11) using two (2) M6x50 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 19A.

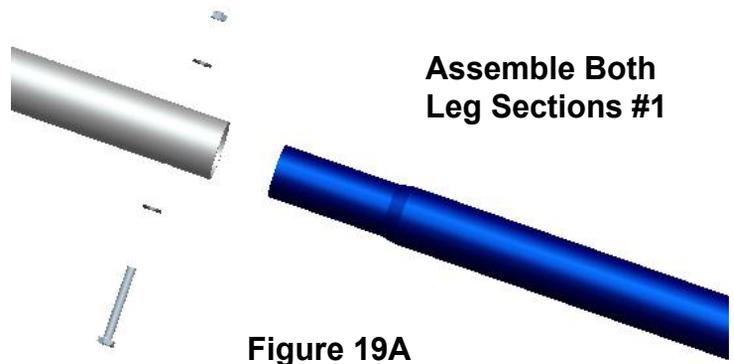


Figure 19A
Install Leg Sections #1

Step 18B:

Locate Ladder Section #1 (#10) and two U-Brackets (#20). Install Ladder Section #1 (#10) and two U-Brackets (#20) onto the Middle Ladder Section #2 (#10) using four (4) M6x40 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 19B.

WARNING:

U-Brackets are required and must be used to provide support for the attachment points between the ladder sections. Bolts must be threaded through them on both sides of the ladder section. DO NOT omit these U-Brackets. Failure to properly use the U-Brackets could lead to serious injury or death.

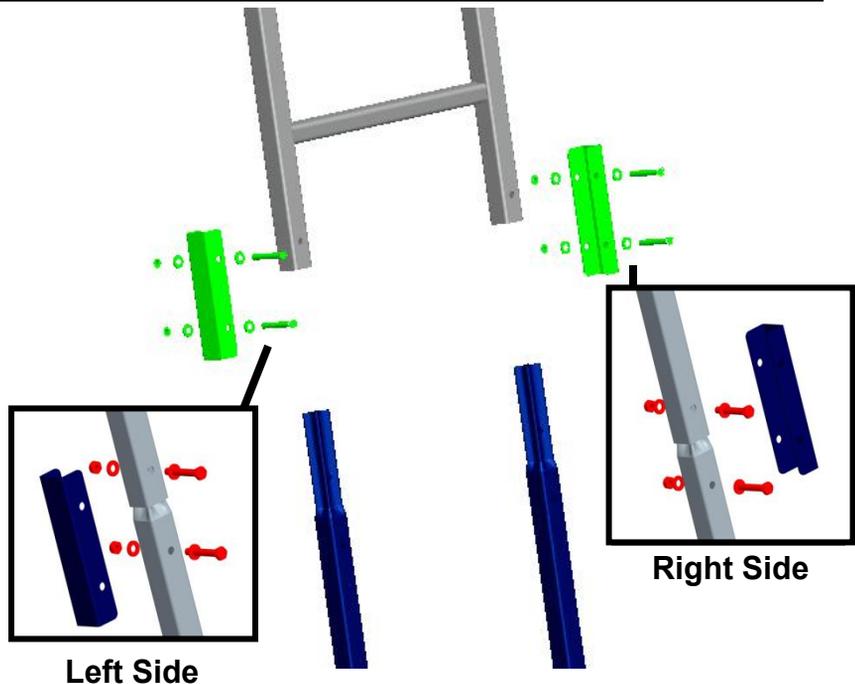


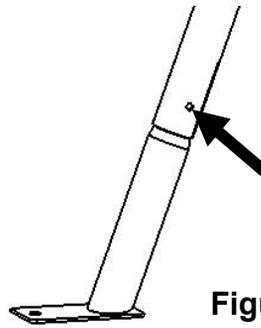
Figure 19B
Install Ladder Section #1



Assembly Instructions 16FT TRIPOD ONLY

Step 19A:

Locate two Lower Leg Sections (#13). Install two Lower Leg Sections (#13) onto the Leg Sections #1 (#11) using two (2) M6x50 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 20A.



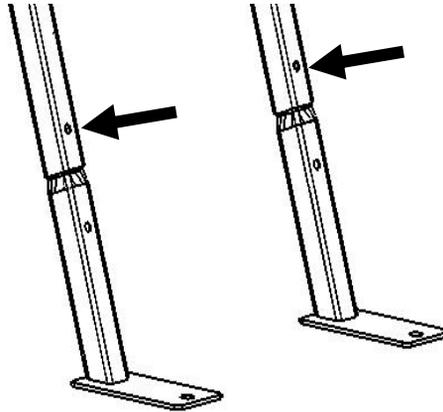
**Assemble Both
Lower Leg Sections**

Figure 20A

Install Lower Leg Sections

Step 19B:

Locate two Lower Ladder Section (#12). Install Lower Ladder Section (#12) and onto the Ladder Section #1 (#10) using two (2) M6x40 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 20B.



**Assemble Both
Lower Leg Sections**

Figure 20B

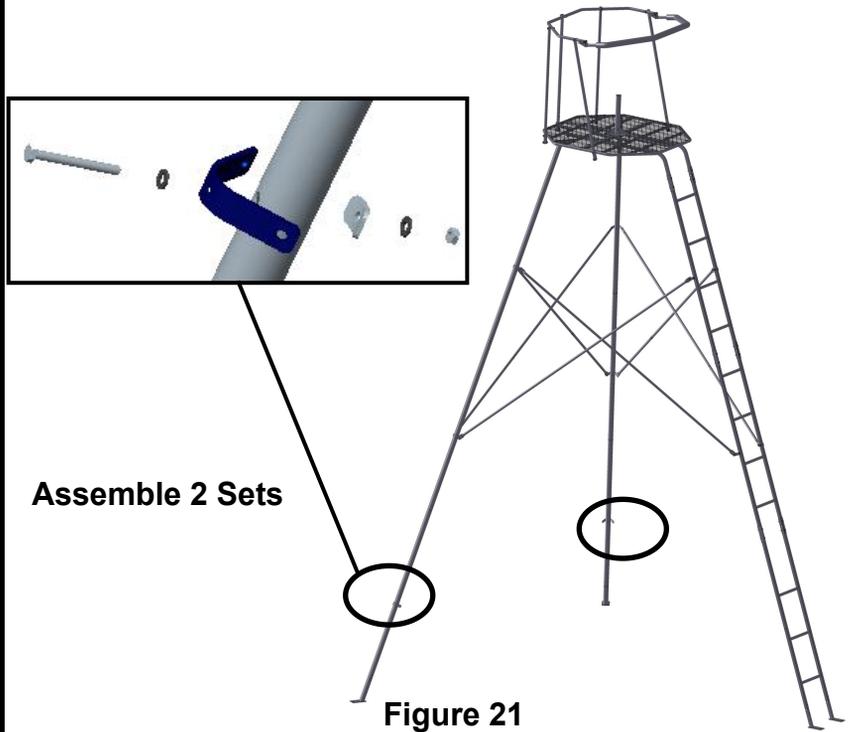
Install Lower Ladder Section



Assembly Instructions 16FT TRIPOD ONLY

Step 20: (Assemble 2 Sets)

Locate two Leg Brackets (#22). Install each Leg Bracket (#22) onto the Leg Sections using two (2) M6x60 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 21.



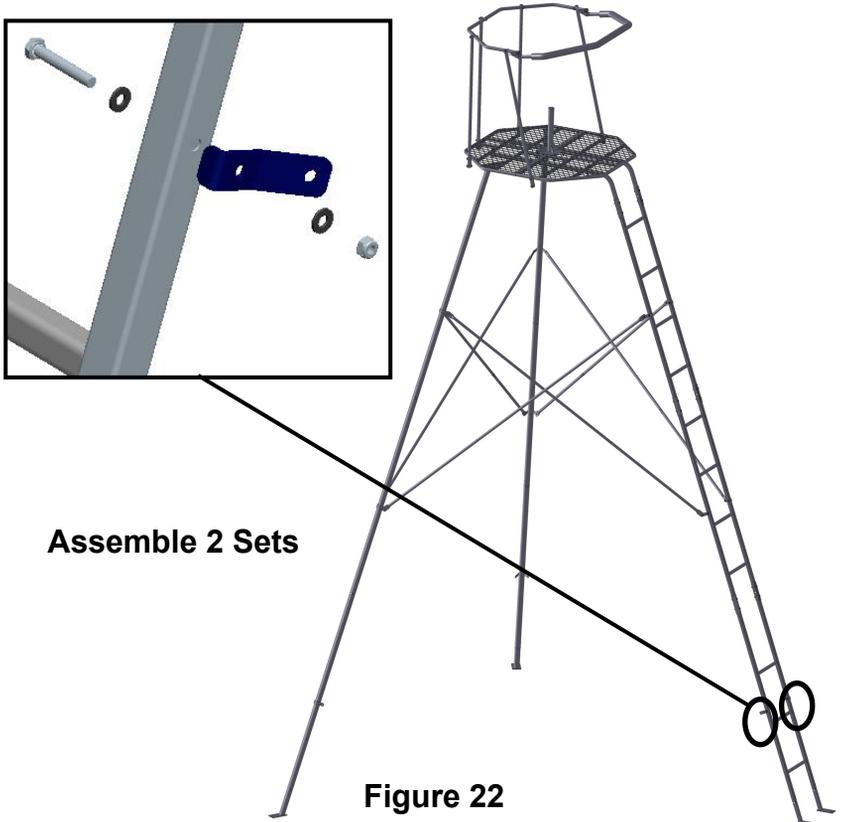
Assemble 2 Sets

Figure 21

Install Leg Brackets

Step 21: (Assemble 2 Sets)

Locate two Ladder Brackets (#21). Install each Ladder Bracket (#21) onto the Ladder Sections using two (2) M6x40 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 22.



Assemble 2 Sets

Figure 22

Install Ladder Brackets

Assembly Instructions 16FT TRIPOD ONLY

Step 22: (Assemble 2 Sets)

Locate two Male Cross Braces (#14), two #1 Connection Bars (#25) and two Female Cross Braces (#15). Bolt a single Male Section (#14) to a single #1 Connection Bar (#25) to a single Female Section (#15) using two (2) M6x30 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 23. Repeat for second set.

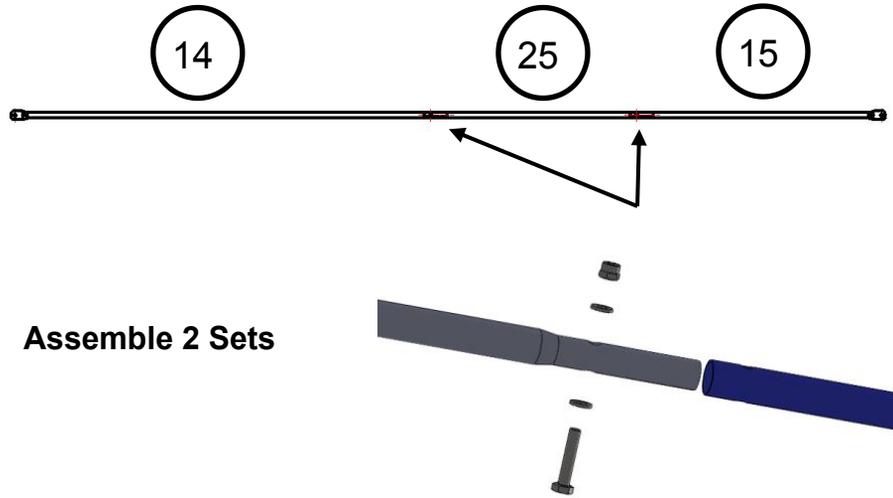


Figure 23

Assemble Cross Braces

Step 23: (Assemble 4 Sets)

Locate four Male Cross Braces (#14), four #2 Connection Bars (#26) and four Female Cross Braces (#15). Bolt a single Male Section (#14) to a single #2 Connection Bar (#26) to a single Female Section (#15) using two (2) M6x30 Bolts, four (4) Steel Washers and two (2) Locknuts as shown in Figure 24. Repeat for four sets.

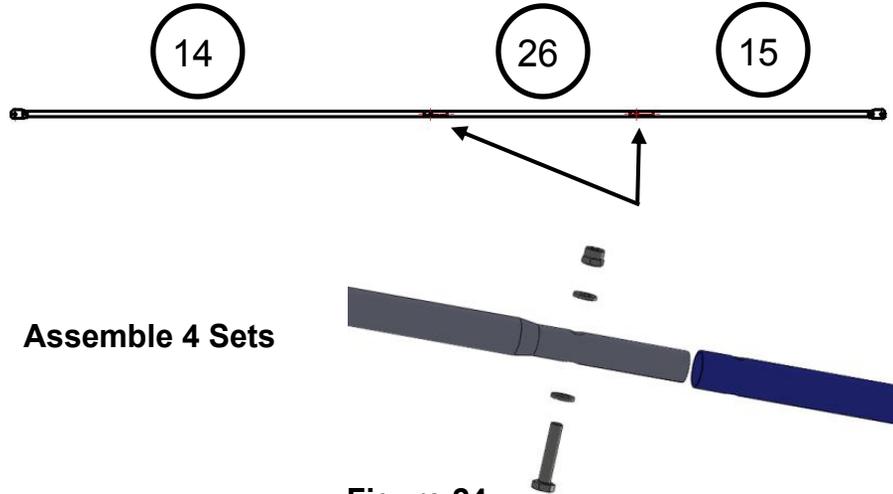


Figure 24

Assemble Cross Braces

Assembly Instructions 16FT TRIPOD ONLY

Step 24: Assemble 2 Sets

Locate assembled 2 Sets of Cross Braces which was Preassembled in Step 22.

Assemble Cross Braces to Middle Leg Brackets by removing M6x20 bolt and assemble braces and reassemble M6x20 bolt, 2 washers and lock nut as shown in Figure 25. Repeat for other brace.

Assemble Cross Braces to Lower Leg Brackets using two M6x16 Bolt, 4 Steel Washers and 2 Locknuts as shown in Figure 25.

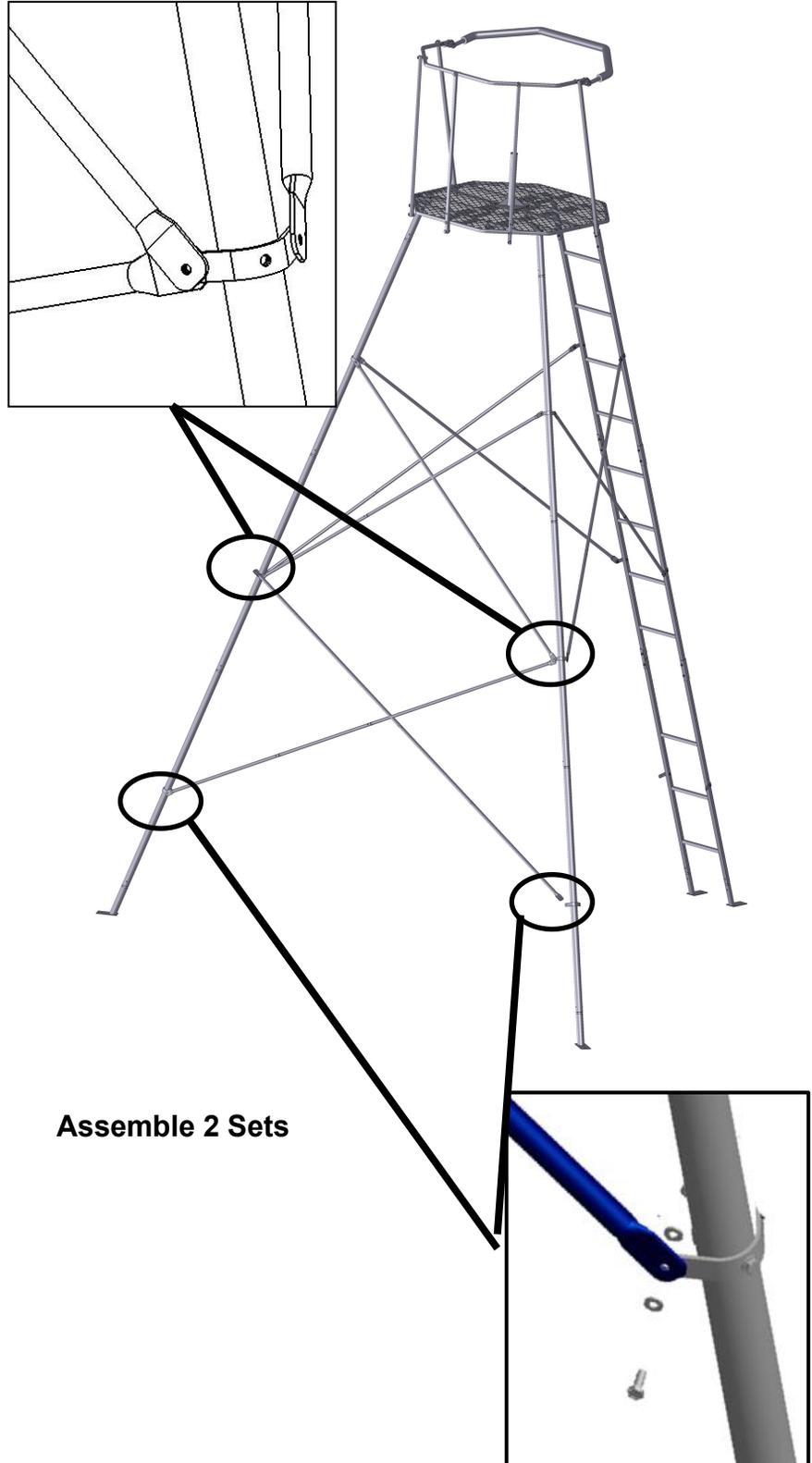


Figure 25

Assembly Instructions 16FT TRIPOD ONLY

Step 25: Assemble 4 Sets

(SKIP THIS STEP FOR 12FT VERSION)

Locate assembled 4 Sets of Cross Braces which was Preassembled in Step 23.

Assemble Cross Braces to Middle Leg Brackets and Middle Ladder Brackets by removing M6x20 bolt and assemble cross braces and reassemble M6x20 bolt, 2 washers and lock nut as shown in Figure 26. Repeat for other brace.

Assemble Cross Braces to Lower Leg Brackets and Lower Ladder Brackets using two M6x16 Bolt, 4 Steel Washers and 2 Locknuts as shown in Figure 26.

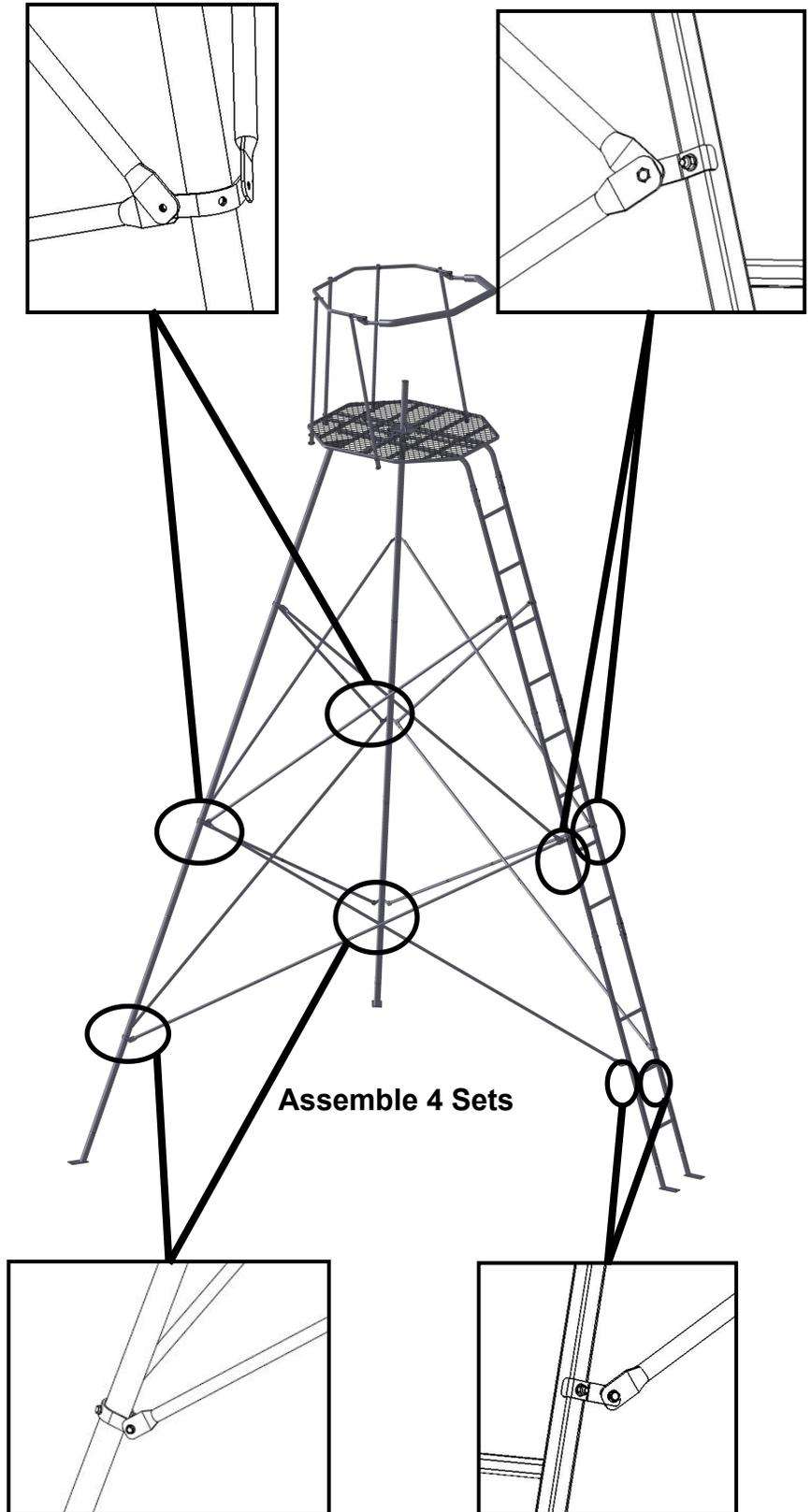


Figure 26

Assembly Instructions 16FT TRIPOD ONLY

Step 26: Assemble 3 Sets

Install three (3) Cross Brace U Bracket (#27) at lower cross bars as shown in Figure 27.

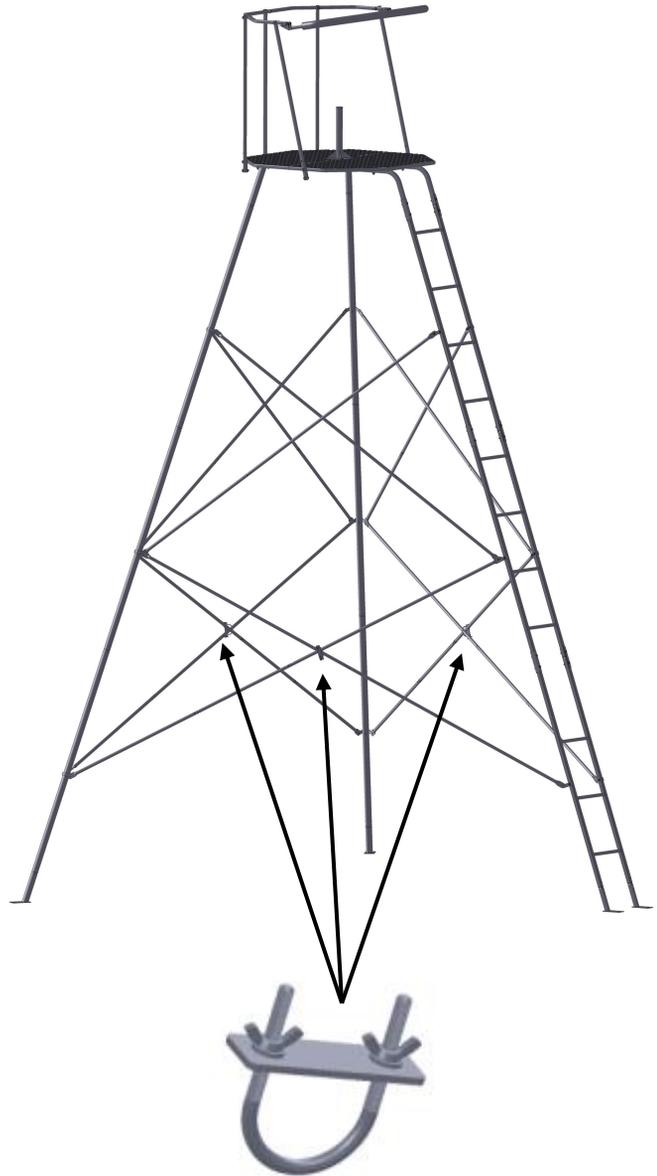


Figure 27

Lower Cross Braces Bolted Together With U Bracket

Assembly Instructions 12FT / 16FT TRIPOD

Step 27:

Locate Seat & Backrest Frame (#16) and Seat Base Frame (#17). Install the Seat Base Frame (#17) onto the Seat & Backrest Frame (#16) using six (6) M6x16 Bolts and six (6) Steel Washers as shown in Figure 28.

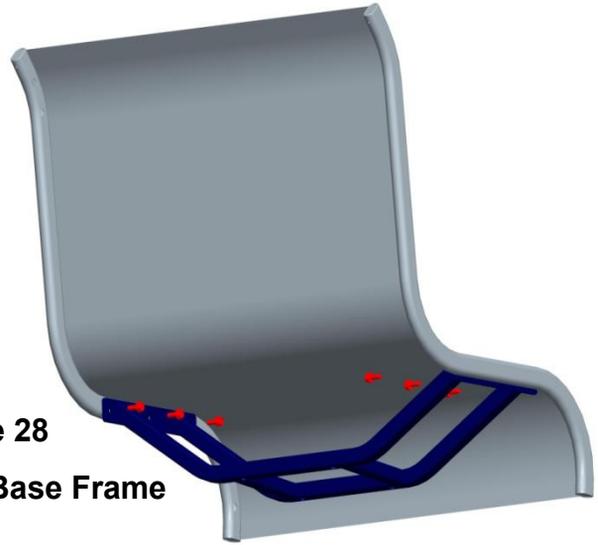


Figure 28

Install Seat Base Frame

Step 28:

Locate two Seat Support Bars (#18). Install the Seat Support Bars (#18) onto the Seat & Backrest Frame (#16) using eight (8) M6x16 Bolts and eight (8) Steel Washers as shown in Figure 29.

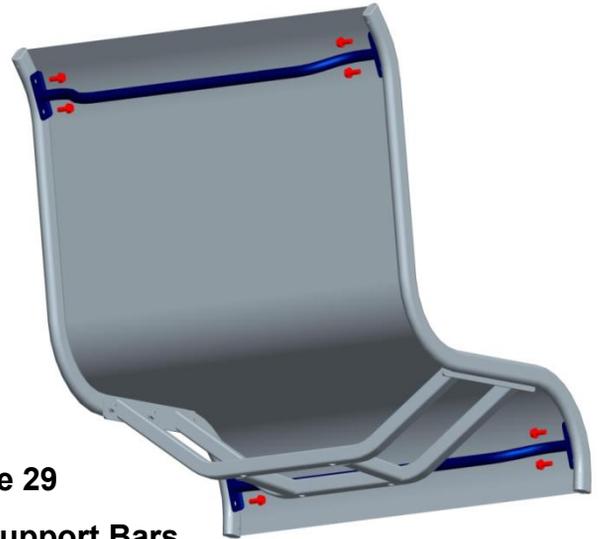


Figure 29

Install Seat Support Bars

Step 29:

Locate Upper Seat Post (#19). Install the Upper Seat Post (#19) onto the Seat Base Frame (#17) using four (4) M8x40 Bolts, eight (8) Steel Washers and four (4) Locknuts as shown in Figure 30.



Figure 30

Install Upper Seat Post

Assembly Instructions 12FT / 16FT TRIPOD

Step 30:

Install 4 Ground Stakes as shown in Figure 31.

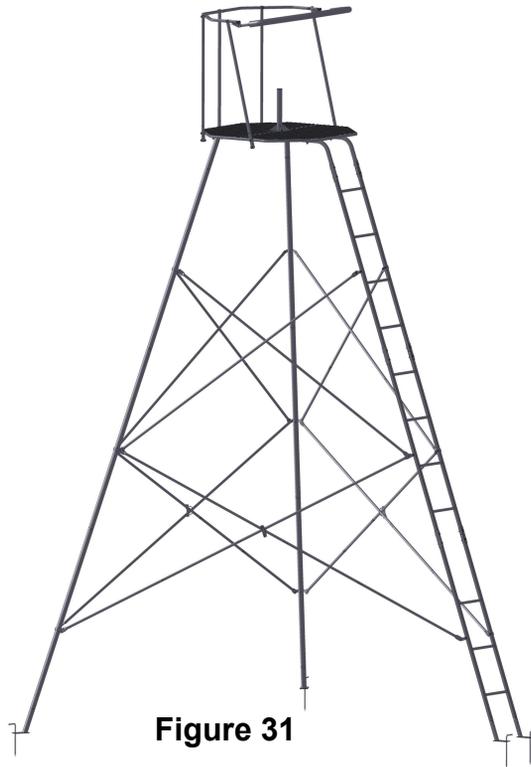


Figure 31

Install Ground Stakes

Step 31:

Tie a hoist rope to the seat. Climb onto the platform and using hoist rope lift seat with the help of other adults.

DO NOT CLIMB WHILE CARRYING THE SEAT!

Assemble seat on the Lower Seat Post (#3) as shown in Figure 32.



Figure 32

Put Seat On the Lower Seat Post

Installation Instructions 12FT / 16FT TRIPOD

SETTING UP THE GAME WINNER TRIPOD AT THE HUNTING LOCATION

-  **WARNING!** You must follow these installation instructions very carefully. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Prior to attempting to use this, or any other Game Winner product(s), you must take a moment and become familiar with its setup and installation at ground-level. You must practice installing, setting-up and using product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this products setup, installation and use at ground-level, you're now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must check the ground under the pod stand to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your ladder to tilt or shift as you climb. Prior to attempting to climb a pod stand for the first time, make certain the feet of the bottom rung ladder section are firmly planted on solid, level ground. If they are not firmly planted on level ground, **DO NOT** climb the ladder. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** In addition to level ground, you **MUST** ensure that your tripod stand is erected so that the platform is level. Any installation other than level, will result in a dangerous condition for the user. If you find your pod stand canted, un-level or in any condition other than level, you must remove it and review the installation step by step to insure that you have properly assembled the stand. If the cantor is the result of a sloping ground, do not hunt from that location. Find an alternative installation site that affords level installation. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Your Game Winner tripod was designed, engineered and constructed in a manner that makes it a rugged piece of hunting equipment that will give you years of trouble-free service. This rugged-construction makes your Game Winner tripod physically heavy. As such, you should never attempt to install this tripod by yourself. **YOU MUST HAVE A MINIMUM OF FOUR (4) ADULTS FOR THE SAFE ERECTION OF YOUR POD STAND.**
-  **WARNING!** You must have at least four (4) adults to install and/or remove this tripod. In addition to helping carry the heavier construction of the stand, the use of four people also helps the stand remain level and steady during set up. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Prior to climbing, make sure that all the ladder sections are firmly connected. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not climb or use tripod with another person. This product is designed for and intended for only one person.
-  **WARNING!** **NEVER** walk or stand under the pod stand at any time during set-up or removal. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** When climbing, always maintain three (3) points-contact as you ascend (i.e., climb up) and while descending (i.e., climb down). Failure to maintain three (3) points-of-contact puts the user at serious risk of bodily injury. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** **DO NOT** use this, or any other Game Winner product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other Game Winner product(s) around power generation (e.g., transformers, generators, substations, etc.) and/or power transmission equipment. Failure to follow these instructions may result in serious injury or death!

Installation Instructions 12FT / 16FT TRIPOD

STEP1: After making sure that the ground is level and with the assistance of three (3) other adults (for a total of four (4) adults) gently raise your Game Winner Tripod into a standing position. Once standing, make certain the seating platform is level and the pod stand is installed on solid, level ground. If the seat or standing platforms are not level, or the pod stand is not on level, firm ground, gently lower it (with the help of three[3] adults four[4] total) and move it to a location where it can be erected in the safe manner previously described in this manual.

STEP2: If used in an area of high wind, the stand should be tied down and secured to the ground using stakes with straps and/or ropes. Such ropes should be attached near the platform of the tripod, and braced at an approximate 45 degree angle toward the ground in a minimum of three (3) directions. Doing so provided additional stability to prevent tip over incidents in the event of a high wind. If you do not have the ability to tie down the tripod, do not use this product. Do not use the product in the event that any weather condition makes the tripod unstable for any reason. Additionally, it is highly recommended that a certified electrician ground the structure in the event of an electrical storm.

Removing Your Game Winner 12FT / 16FT Tripod



WARNING! NEVER walk or stand under the pod stand at any time during set-up or removal. Failure to follow these instructions may result in serious injury or death!

STEP 1: Remove all ground stakes that are securing the unit to the ground. With the help of three (3) other adults for a total of four (4), gently lower the tripod to the ground. Slowly walk the unit down to the ground. **DO NOT ALLOW THE UNIT TO SLAM AGAINST THE GROUND.** Never stand in the direct path of the unit being raised or lowered to the ground.

STEP 2: For complete disassembly, reverse the instructions set forth on pages 16-35.



WARNING! Prior to attempting to use this or any other Game Winner product(s), you must take a moment and become familiar with its setup and installation at ground level. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Game Winner product(s) setup, installation and use at ground-level, you're now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

Care and Maintenance 12FT / 16FT TRIPOD

-  **WARNING!** Proper maintenance and inspection is required for this product. Thoroughly inspect this or any other Game Winner product(s) prior to use for signs of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. **DO NOT** use this or any other Game Winner product(s) if they show evidence of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. Failure to follow these instructions may result serious injury or death!
-  **WARNING!** **DO NOT** allow this product to be kept outdoors for more than two weeks. **DO NOT** expose this product for extended periods to direct sunlight, high wind, bad weather conditions, excessive heat or freezing temperatures. Exposure to such weather conditions can be unpredictable and can lead to damage of the product. Allowing a product to remain unattended may also result in damage to the product that could be caused by a variety of sources, including but not limited to vandals, animals or other sources. Inspect the product upon removal and prior to every installation and use.
-  **WARNING!** Do not remove, modify any portion or otherwise mechanically modify this product or its assemblies in any manner. Make certain that all parts are used in the assembly of this product. Parts are designed and tested to work together. Modification, additions, misuse, part omission or substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect a part(s) is missing and/or damaged, immediately contact Innopower Inc. at (949) 262-3416 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, altering, omitting, adding or attaching anything to it. **ALWAYS USE GENUINE FACTORY AUTHORIZED INNOPOWER INC. REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE INNOPOWER INC. PARTS VOIDS YOUR WARRANTY AND RELIEVES INNOPOWER INC. OF ANY RESULTANT LIABILITIES AND MAY RESULT IN SERIOUS INJURY OR DEATH!**
-  **WARNING!** Replace all hardware/cables/nuts/bolts/clips on your treestand if inspection reveals any damage, including but not limited to wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. Use only Game Winner replacement parts. The product is tested to be used only with genuine Game Winner parts. Use of any other parts, which are not genuine Game Winner parts, constitutes a modification to the product and could result in serious injury or death. Any modification will void the warranties and relieve Innopower Inc. from all liabilities. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** **ALWAYS** inspect the seat and all straps prior to each use. Replace the seat and/or any straps if inspection reveals any damage, including but not limited to wear, rot, fraying, deterioration and/or any other type of before each use. You must replace **ALL** straps (i.e., ratchet, cinch, button, stabilizing straps/ropes, etc) and suspension seats **EVERY** two years. Inspect all tags and/or labels for dates prior to each use. If any tag or label is missing, damaged or unreadable, replace and do not use the strap. Use only Game Winner replacement straps. Use of any other straps, which are not genuine Game Winner straps constitutes a modification to the product and could result in serious injury or death. Any modification will void the warranties and relieve Game Winner from all liabilities. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Inspect all safety devices each time before each use. **DO NOT** use these devices if they show signs of wear, damage, deterioration, vandalism, fraying or other damage. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended treestand or safety device. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** **NEVER** adjust **ANY** straps, cables, and/or adjustable support bars while standing on tripod stand. Make all adjustments at ground level. **DO NOT** use any pod stand if there is wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage on any part of the pod stand. Failure to follow these instructions may result in serious injury or death!

Store treestand and full body safety harnesses indoors in a clean, dry environment free from direct sunlight, harmful chemicals, excessive heat and dust. Exposure to sunlight, excessive heat and the elements can weaken tree strap or affect its performance.

Warranty Information

Important Warranty Information

Innopower Inc. warrants this Game Winner product against defect(s) in material and workmanship, under proper use and storage, for the period of one (1) year from the date of purchase. Proof of purchase, plus, the return of your warranty application card to our home office, is required for any warranty claim. In the events this product is found to be defective within the warranty period, Innopower Inc.'s only obligation and your exclusive remedy shall be replacement or repair of any defective parts at our discretion. To obtain warranty service, please contact Innopower Customer Service at (949) 262-3416. Exclusions to this warranty include seat, paint, plastics, webbing and/or defects caused by operator misuse and/or abuse. Limitation to liability include the forgoing warranty is made in lieu of all other warranties, express or implied and Innopower Inc. disclaims any implied warranty of merchantability and fitness. Innopower Inc. shall not be liable for any damages direct, consequential or incidental arising out of the use or inability of this product.

Warranty Application Card

I have read and understand the safety, assembly and operating instructions provided with my Game Winner product. I have read the warranty information and know that I can call Innopower Inc. at (949) 262-3416 with any questions or concerns that I may have about this or any other Game Winner product. Mail to: INNOPOWER INC.

PO Box 265, E. Irvine, CA 92650. Email: customerservice@innopower.biz

Name _____ Purchase Location _____

Address _____

City/State/Zip _____

Purchase Date _____

Product _____

Manufactured by Innopower Inc., PO Box 265, E. Irvine, CA 92650