

INSTRUCTION MANUAL FOR

STAINLESS
STEEL



CALIBERS
44 Rem Mag;
454 Casull & 480 Ruger

RUGER® SUPER REDHAWK® DOUBLE-ACTION REVOLVERS



– RUGGED, RELIABLE FIREARMS® –



**READ THE INSTRUCTIONS AND
WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM**

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**For Service on This Model Please Call:
(603) 865-2442 (See p. 26)**

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE
TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS LOANED
OR PRESENTED TO ANOTHER PERSON

WWW.RUGER.COM

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State-By-State Warnings

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor or retailer with firearms sold in that state. Sturm, Ruger & Co., Inc. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

California:

WARNING

“Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.”

ADVERTENCIA

“A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.”

Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

New Jersey:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York City:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.”

North Carolina:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

* * * * *

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

FIREARMS SAFETY IS YOUR RESPONSIBILITY
**SAFETY MUST BE THE FIRST AND CONSTANT
CONSIDERATION OF EVERY PERSON WHO HANDLES
FIREARMS AND AMMUNITION.**

This Instruction Manual is designed to assist you in learning how to use and care for your RUGER® SUPER REDHAWK® revolver properly. Please contact us if you have any questions.

Only when you are certain you fully understand the Manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use a particular type of gun safely, you should seek supervised instruction. Such personalized instruction often is available from local gun retailers, gun clubs or police departments. If none of these sources can help visit www.nra.org or write to the following address:

National Rifle Association
11250 Waples Mill Road
Fairfax, VA 22030-7400

The person possessing a gun has a full-time job. You cannot guess; You cannot forget; You must know how to use your firearm safely. **Do not use any firearm without having a complete understanding of its particular characteristics and safe use.** Remember: There is no such thing as a foolproof gun.

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WARNINGS OF GREAT IMPORTANCE ARE FOUND ON THE FOLLOWING PAGES:

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OTHER CAUTIONS AND WARNINGS APPEAR THROUGHOUT THE MANUAL.

NOMENCLATURE

Figure 1

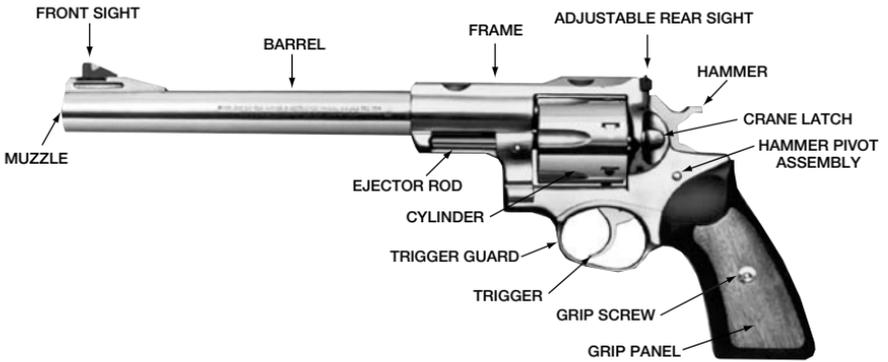
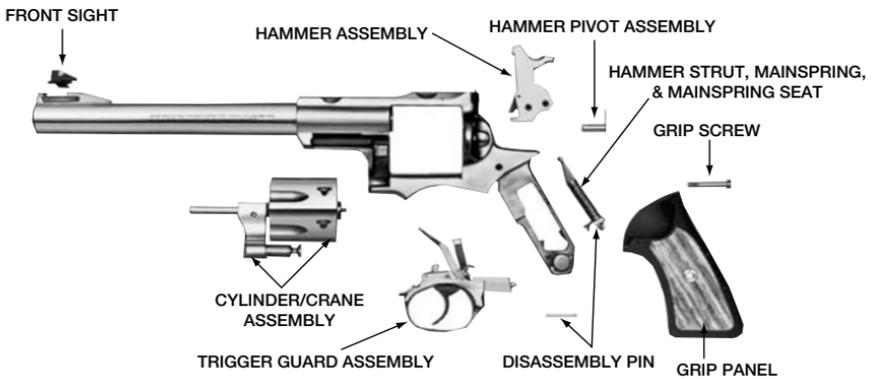


Figure 2



WHY ARE WE INCLUDING A FIRED CARTRIDGE CASE WITH EVERY RUGER PISTOL AND REVOLVER?

Certain states and jurisdictions require that all newly manufactured pistols and revolvers must be accompanied by a cartridge case, which has been test fired from that gun at the factory. The case must be placed in a sealed container bearing certain information concerning this test cartridge.

At the time of retail sale in those jurisdictions, firearms dealers must forward such test cartridge to a designated destination such as their State Police Laboratory. Because independent distributors of Ruger® firearms have nationwide markets without territorial restrictions, we have decided to include a fired cartridge case with all new Ruger pistols and revolvers, to minimize the possibility of inadvertent non-compliance with these laws.

Retail customers located in other states, where laws or regulations do not require the dealer to so act, may be assured that the fired cartridge case they receive with the firearm at the time of retail purchase is proof that your new Ruger firearm has undergone our normal test firing procedures during manufacture.

LOCKING DEVICE INSTALLATION INSTRUCTIONS



WARNING – USE OF LOCKING DEVICES



**Do not store keys
in lock.**

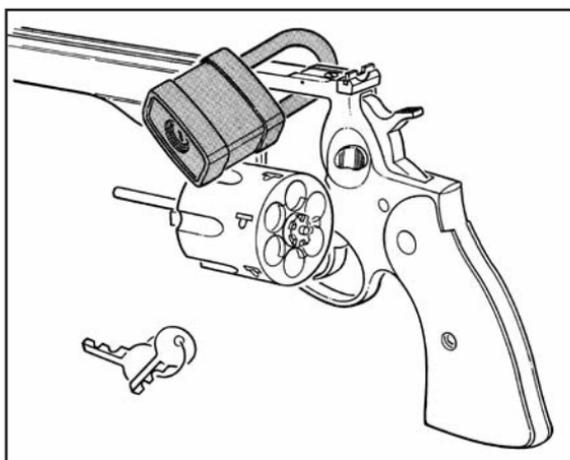
- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely **unloaded** before installing your locking device.
- Do **not** install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition and keys separately and securely, away from children and careless adults; do **not** store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

**LOCKING DEVICES MUST BE USED
SAFELY AND RESPONSIBLY**

Use the Correct Lock: While the basic locking device is substantially similar for all Ruger® firearms, due to the different shapes of the many Ruger® firearms, some firearms utilize different locking devices. The lock with a 1-1/2" shackle is for use with SUPER REDHAWK® Revolvers. **It is very important to use the correct locking device!**

To Install the Factory-Supplied Locking Device:

1. **Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!**
2. **Be sure the firearm and its cylinder are completely unloaded and contain no cartridges or cartridge cases!**
3. Open the action completely. Swing out the cylinder.
4. Apply the locking device by placing the shackle of the lock onto your firearm as shown below.
5. Close the lock by pressing the shackle into the body of the lock (the part that receives the key) as tightly together as possible. The lock has bumpers and the shackle is coated with a non-marring material that will not harm the metal finish of your firearm; be careful not to dent the frame or grip panels of the revolver.
6. Once the lock is securely closed, remove the key. Pull firmly on the lock to test the connection and be sure it is locked. **Do not leave or store your firearm with the key in the lock!** Store your locked unloaded firearm and the key in secure, separate locations, away from ammunition, children, or unauthorized adults.



*Correct Installation of Lock
For Ruger® Super Redhawk® Revolvers Only*

FIREARMS ARE DANGEROUS WEAPONS
READ THE INSTRUCTIONS AND WARNINGS IN THIS
MANUAL THOROUGHLY AND CAREFULLY BEFORE USING.

 WARNING—ALTERATIONS	
	This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts or accessories not made by Sturm, Ruger & Co., Inc.
	DO NOT ALTER ANY GUN

GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

The RUGER® SUPER REDHAWK® revolver is a double-action firearm which is specifically designed for hunting and target shooting with heavy Magnum cartridges and embodies many features found in the famous RUGER® REDHAWK® and GP100® revolvers. It is the second of an entirely new generation of Ruger double action revolvers. The unique frame extension permits the use of full wrap-around style grips of any desired configuration. This feature reduces overall weight and contributes to a desirable muzzle of heaviness. The crane and cylinder assembly of the Super Redhawk revolver locks directly into the frame, both at the rear of the cylinder and at the front of the crane. The ejector rod serves only as an ejector – it does not rotate with the cylinder. This mechanism is readily removable without tools and dismantles, along with the cylinder/crane group, into a small number of subassemblies for inspection and cleaning (see Figure 2, pg. 8). The internal parts are installed either through the top or bottom of the grip-frame; therefore, *no side plate* is needed. The resulting *double* solid frame contributes greatly to the extraordinary strength and reliability of these revolvers. The massive extended frame and use of Ruger integral scope mounting system on the wide top strap provide a solid scope mounting system.

The RUGER® SUPER REDHAWK® revolver has a transfer bar which is connected directly to the trigger. The transfer bar safety system provides that the hammer blow can be transmitted to the firing pin only when the trigger is pulled all the way to the rear. This is a positive internal safety feature.

Ruger® Super Redhawk® revolvers chambered for the .454 Casull and .480 Ruger cartridges have unfluted cylinders.

Despite their many highly desirable features, Ruger® revolvers—as with all firearms—must at all times be handled with strict attention to correct safety practices, and be inspected frequently to assure the gun is working properly.



WARNING – LEAD EXPOSURE



Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

**SHOOTING OR CLEANING GUNS
MAY EXPOSE YOU TO LEAD**

AMMUNITION

RUGER® SUPER REDHAWK® revolvers in caliber .44 Rem. Mag. will chamber the .44 Rem. Mag. cartridge and the .44 S&W Spl. cartridge. Ruger Super Redhawk revolvers chambered for the .454 Casull will chamber the .454 Casull and the .45 Colt cartridges. Revolvers chambered for the .480 Ruger cartridge should be used only with ammunition of that specific caliber. The correct caliber is marked on each revolver. Ruger revolvers are designed for use with cartridges of the correct caliber which are manufactured in accordance with the U.S. Industry Standards. Be certain to use proper cartridges of the correct caliber. See “Care and Cleaning,” p. 22, for important information on chamber cleaning.



WARNING – AMMUNITION



Death, serious injury, and damage can result from the use of wrong ammunition, bore obstructions, powder overloads or incorrect cartridge components. Always wear shooting glasses and hearing protection.

**IMPROPER AMMUNITION
DESTROYS GUNS**

AMMUNITION (CARTRIDGES) NOTICE

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS THE RESULT OF, THE USE IN THE SUPER REDHAWK REVOLVER OF FAULTY OR NON-STANDARD OR "RE-MANUFACTURED" OR HAND LOADED (RELOADED) AMMUNITION OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

SPECIAL SAFETY WARNING FOR SUPER REDHAWK ALASKAN

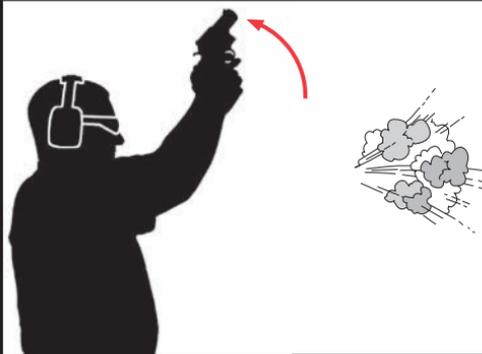
WARNING – RECOIL



Ruger® Super Redhawk® revolvers are chambered for very powerful cartridges, as they are intended for hunting and protection against large potentially dangerous game.

Because of this power, they necessarily develop heavy recoil when fired. Shooters should be prepared for this and always maintain a very firm, secure grip when firing.

Failure by the shooter to control heavy recoil can result in property damage or severe personal injury if the revolver is permitted to recoil upwards or backwards in an uncontrolled manner.



Minors and those who lack sufficient strength to control this heavy recoil should not be permitted to fire the revolver.

**HEAVY RECOIL CAN CAUSE
SERIOUS INJURY IF
UNCONTROLLED**

HANDLING

CARRYING: The Super Redhawk® revolver can be carried with all chambers loaded. When the hammer and trigger are fully forward, the transfer bar is lowered out of its firing position and the hammer rests directly on the frame.

 WARNING – HANDLING	
	<p>If the trigger is held to the rear, the gun can fire if the hammer strikes the transfer bar. Note that it need not be a deliberate effort to pull the trigger. Any situation where the trigger attains its rearward position and permits the transfer bar to be interposed between the hammer and the firing pin can cause the cartridge under the firing pin to discharge.</p> <p>NEVER DROP OR STRIKE THE REVOLVER – COCKED OR UNCOCKED. CARRY AND HANDLE THE REVOLVER IN SUCH A MANNER THAT THE HAMMER AND TRIGGER WILL NOT BE STRUCK.</p>
	<p>NEVER CARRY ANY REVOLVER WITH THE HAMMER COCKED OR THE TRIGGER HELD TO THE REAR</p>

DRY-FIRING

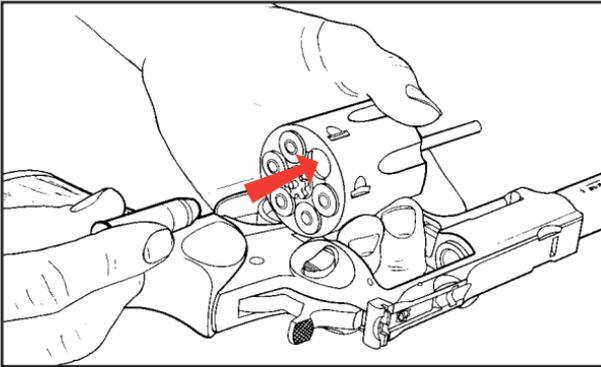
“Dry Firing” is practicing the trigger pull of the empty revolver for practice and familiarity. The Super Redhawk® revolver can be dry-fired without damage to the firing pin or internal components.

Be sure that the revolver is unloaded before handling. Be sure of your bullet stop, even when dry-firing for practice. Do not dry-fire the revolver with the plastic ‘safety disc’ on the cylinder.

TO LOAD AND FIRE

Be sure the revolver is pointed in a safe direction and is never cocked while loading.

1. Press the crane latch and guide cylinder out of frame to the left to its loading position (see Figure 3).



**FIGURE 3
LOADING THE
REVOLVER.**

2. Insert cartridges and gently close cylinder, making sure it is securely latched. Do not “flip” the cylinder open or shut.

 WARNING – CYLINDER INTERLOCK	
	When correctly operated, the cylinder cannot be opened when the hammer is cocked, and the hammer/trigger mechanism is not able to be operated until the cylinder is locked shut. However, this safety interlock can be intentionally defeated if the crane latch is depressed and the hammer is then cocked while the cylinder opened. If the cylinder is then shut when the hammer is cocked, the hammer may fall and the gun may fire.
	NEVER CLOSE OR OPEN THE CYLINDER WHILE THE HAMMER IS COCKED

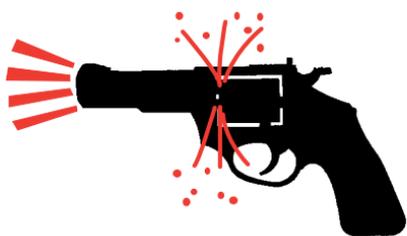
3. The revolver is now ready to fire, either “double action” by pulling the trigger through its complete arc for each shot, or “single action” by cocking the hammer and then pulling the trigger for each shot. The trigger pull is somewhat shorter and lighter when the revolver is fired single action, and this is the preferred mode for precise shots or target shooting.
4. **DO NOT TOUCH THE TRIGGER UNTIL YOU ARE READY TO FIRE.**

 CAUTION-DOUBLE ACTION FIRING	
<p>1.</p> 	<p>When firing in the double action mode, be sure that the trigger is released completely to its fully forward position before pulling the trigger for a subsequent shot. If the trigger finger is allowed to interfere with the full recovery of the trigger (preventing it from moving through about the last one-eighth inch of its forward movement), the trigger cannot be pulled again for another discharge. The trigger must be fully released after each shot is fired. This characteristic is found in all modern double action revolvers and “double action only” pistols.</p>
<p>2.</p> 	
<p>FULLY RELEASE TRIGGER BETWEEN SHOTS</p>	

5. **DO NOT HOLD THE REVOLVER BY THE BARREL OR CYLINDER WHEN FIRING.**



WARNING–FIRING



When firing the Super Redhawk revolver, be sure all persons are a safe distance to the rear of the shooter. When fired, all revolvers discharge hot gas and particles of lead, powder grains, or lubricant through the clearance gap between the cylinder and the rear of the barrel at high speed. This can injure a person who is standing too close to the revolver.

When firing the Super Redhawk revolver (or any revolver), always be certain that nothing – including your hands – is in the path of the hot gas and particles which are discharged from the front and sides of the cylinder.

When shooting, adequate eye protection is essential. Shooters and bystanders must wear shooting glasses. Hearing protection must also be worn. Exposure to shooting noise can damage hearing.



**HOT GASES EXIT
BARREL/CYLINDER GAP**

TO UNCOCK (DECOCK) THE REVOLVER

If your revolver is cocked, and you wish to let the hammer down to its forward position (against the frame), proceed as follows: **USE EXTREME CARE WHEN ATTEMPTING TO DECOCK THE REVOLVER, AS THE THUMB SLIPPING DURING THIS PROCESS CAN RESULT IN AN ACCIDENTAL DISCHARGE IF THE TRIGGER IS HELD TO THE REAR.**

1. Make certain that the revolver is pointed in a safe direction (see Rule 2, page 34).
2. Make certain both hands are dry and not impeded in any way due to gloves, bandages, cold, etc.
3. Grasp the revolver (if right handed) so that the thumb and forefinger of your left hand are firmly holding the frame, forward of the trigger guard. Thus, your left hand is in full control of the revolver (see Figure 4A, page 18).
4. Place your right thumb firmly on the hammer spur and, with your thumb securely in control of the hammer, squeeze the trigger only enough to permit the hammer to 'break free' of the trigger. At that instant, **IMMEDIATELY RELEASE THE TRIGGER** and then slowly permit the hammer, **STILL SECURE UNDER YOUR THUMB**, to move fully forward to its resting position against the frame. **NOTE:** It is imperative that finger pressure be removed from the trigger just as soon as it is free of the hammer. Then, properly, the trigger and hammer will move towards their fully forward rest positions together (see Figure 4B, page 18).

Practice this important gun handling skill with an unloaded revolver until you have developed the proper control and 'touch' to decock your revolver safely. The key to safe decocking is having the weight of the revolver controlled with one hand, while the thumb and forefinger of the 'shooting hand' control the hammer and trigger. Improperly restraining the trigger during this procedure may result in the hammer not resting fully against the frame. If this should occur, carefully repeat the procedure for decocking, steps 1–4 again.

UNCOCKING THE REVOLVER

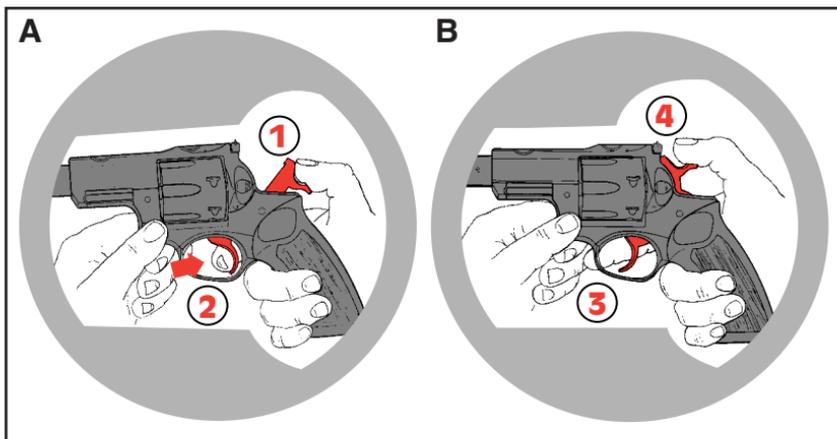


FIGURE 4

A. With the thumb controlling the hammer as shown (1), squeeze trigger to permit hammer to 'break free' (2).

B. When hammer is free, IMMEDIATELY release trigger (3). Then lower hammer slowly to its resting position completely down against frame (4).

TO UNLOAD OR EJECT CARTRIDGE CASES

**KEEP THE REVOLVER POINTED IN A SAFE DIRECTION!
DO NOT ATTEMPT TO UNLOAD WHEN THE HAMMER IS COCKED.**

1. Uncock the revolver (see pages 17 - 18).
2. Press crane latch. Guide cylinder out left of frame as for loading. The revolver now cannot be fired.
3. Push head of ejector rod smartly toward rear of cylinder until it stops. This action will extract cartridges or fired cases. Do not eject live cartridges onto any surface where a primer might strike a solid object and discharge the cartridge.
4. **Check to be sure all chambers are empty.**

NOTE: When ejecting fired cartridge cases, position the revolver at a high angle so the cases will come fully out of the chambers and not slip under the ejector. This high angle positioning is not necessary when ejecting unfired cartridges.

CORRECT UNLOADING SEQUENCE



WARNING – DISASSEMBLY



Always unload a firearm before cleaning, lubrication, disassembly or assembly.

Never remove or install a loaded cylinder – it can fire if dropped or struck.

UNLOAD BEFORE CLEANING

DISASSEMBLY

READ INSTRUCTIONS BEFORE DISASSEMBLING A GUN.

An on-line video demonstrating the disassembly and reassembly of the double-action revolvers can be viewed by going to the “News & Resources” section, “Videos,” and then “Ruger Tech Tips” at www.ruger.com.

1. BE CERTAIN THE REVOLVER IS UNLOADED BEFORE DISASSEMBLY.

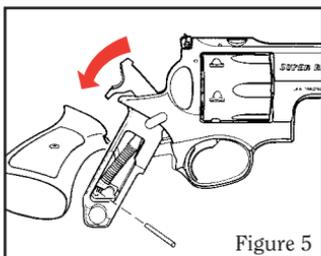


Figure 5

2. Using a properly fitting screwdriver, remove grip screw. Remove pistol grip inserts from grips. Grip panel locator may then be removed. Pull grip downward off frame. Take care not to lose the disassembly pin, which may fall free when the grip is removed (see Figure 5).

3. Cock the hammer. Insert disassembly pin about one half its length into the hole at the rear of the mainspring strut (see Figure 5).

Lacking a disassembly pin, any similar instrument will serve.

4. With thumb on hammer spur, squeeze trigger allowing hammer to go fully forward. Lift out mainspring assembly. **CAUTION:** Do not remove the disassembly pin until the mainspring assembly is reinstalled in the revolver at the time of reassembly. Doing so will permit the mainspring to fly off its strut with great force and may cause injury.

5. Pull trigger and remove hammer pivot while holding trigger in a rearward position. Lift hammer out of the top of the frame while trigger is held in a rearward position (see Figure 6).

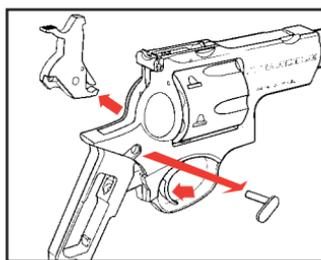


Figure 6

6. Use mainspring assembly to depress trigger guard lock plunger located inside frame at rear of trigger guard. Simultaneously pull down and remove trigger guard assembly (see Figures 7 & 8).

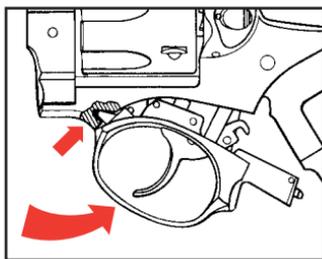


Figure 7

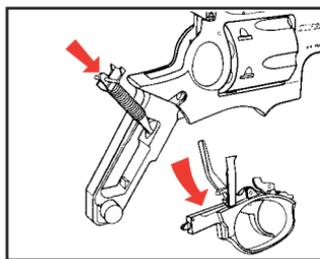


Figure 8

NOTE: If you cannot supply sufficient force to the plunger using the mainspring assembly as a “tool,” then use a screwdriver of appropriate size and insert through hole in frame. It may be necessary to slightly depress the trigger while removing the trigger guard assembly.

7. Cradle the revolver frame in your left hand and with the thumb of your right hand press cylinder latch button, swing out cylinder assembly and remove it forward from the frame.
8. Further disassembly is not essential for normal cleaning purposes. Any further disassembly should only be undertaken by factory service personnel.

REASSEMBLY

AGAIN, BE CERTAIN REVOLVER IS UNLOADED!

Before starting reassembly, be certain that all components and the inside of the frame are thoroughly clean. In particular the tongue on the front of the trigger guard and its mating recess in the frame must be completely clean.

1. Replace cylinder and crane assembly in frame and close cylinder.
2. Hook front of trigger guard into recess in frame (see Figure 7). Align pawl in its recess in the frame and be sure transfer bar is in correct position in rear of firing pin. Swing trigger guard upward into position in frame then allow latch to re-engage. If solid resistance is felt when swinging trigger guard into frame, or if trigger guard will not lock into position re-check position of pawl and transfer bar (see Figure 9).

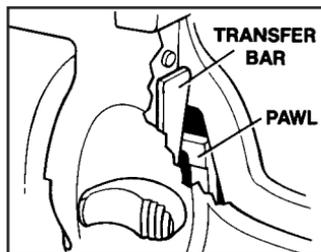


Figure 9

NOTE: At this point in reassembly trigger should function to rotate and lock the cylinder. Pull the trigger a few times, to check proper functioning, as always with the revolver pointed in a safe direction.

3. Hold trigger in its rearward position and insert hammer into frame. Install hammer pivot. Release trigger and permit hammer to go fully forward.
4. With hammer forward, insert mainspring assembly into frame. Position the two ends of notch in the mainspring seat onto the matching projections of the grip frame. (Note: The large notch in the mainspring seat should be forward to allow clearance for the grip screw.) Hold mainspring assembly in position and cock hammer. It may be necessary to move the mainspring assembly a little to properly position the upper end of the mainspring strut to rest in recess in the hammer. When the hammer is cocked, disassembly pin can be removed (it will fall free).
5. Squeeze trigger and ease hammer down. Put the disassembly pin in its “nest.” Push grip upward onto the frame, install grip panel locator and place pistol inserts into position. Install and tighten grip panel screw.
6. Open and close cylinder. Function the trigger and hammer single action and double action to be certain that all parts are working properly.

CARE AND CLEANING

ALWAYS BE CERTAIN THE REVOLVER IS UNLOADED BEFORE CLEANING.

The internal mechanism of the Super Redhawk revolver can be lubricated without disassembly. A few drops of light oil recommended as suitable for firearms, applied periodically about the various frame openings, will work its way into the mechanism parts. The exterior of the revolver and the bore and chambers should be thoroughly cleaned and then wiped with an oily cloth if the gun is to be stored. Do not apply excess lubrication.

An on-line video demonstrating the proper cleaning procedure of the double-action revolvers can be viewed by going to the “News & Resources” section, “Videos,” and then “Ruger Tech Tips” at www.ruger.com.

To clean the revolver after firing, swing the cylinder out and clean the barrel from the muzzle by running a cleaning rod with a solvent coated patch through the bore several times. A bronze wire brush (of correct size for gun caliber) attached to the cleaning rod should then be pushed the full length of the bore several times. Again swab the bore with a solvent coated patch. Then wipe the rod clean and, using a dry patch, swab the bore until it is clean. Examine the bore to be sure that no fouling remains. Repeat the above procedure for each of the six chambers.

 WARNING – LUBRICATION	
	<p>Firing a revolver with oil, grease, or any other material even partially obstructing the bore may result in damage to the revolver and serious injury to the shooter and those nearby.</p> <p>Do not spray or apply lubricants directly on ammunition. If the powder charge of a cartridge is affected by the lubricant, it may not be ignited, but the energy from the primer may be sufficient to push the bullet into the bore where it may become lodged. Firing a subsequent bullet into the obstructed bore may damage the revolver and cause serious injury or death to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearms.</p>
IMPROPER LUBRICATION DESTROYS GUNS	

Chambers must be thoroughly scrubbed to remove build-up of bullet metal and firing residue. A dirty chamber can prevent full seating of a cartridge, which in turn causes the cylinder to bind. **DO NOT APPLY EXCESSIVE OIL TO UNDERSIDE OF EJECTOR – AREA SHOULD BE WIPED DRY WITH OILY CLOTH.** Also, the underside of the ejector ('star') and the area of the cylinder where the ejector seats, must be clean. Dirt can prevent the ejector from fully seating. That condition can cause hard closing of the cylinder and interfere with proper cylinder rotation.

If lead bullet loads are fired extensively, lead build-up may cause cylinder binding. Lubricate the cylinder crane gap with Break-Free® CLP or some other lubrication which meets mil. spec. Mil-1-63460 to prevent this condition.

STORAGE

GUNS SHOULD NOT BE STORED LOADED!

USE THE LOCKING DEVICE SUPPLIED WITH THE REVOLVER TO RENDER IT INOPERATIVE FOR SAFE STORAGE.

(SEE PAGE 9)

Do not keep the revolver in a leather, fabric or canvas holster when it is stored. These materials attract moisture, even though the holster may appear to be perfectly dry.



WARNING – STORAGE



- **Never place or store any firearm in such a manner that it may be dislodged. Firearms should always be stored securely and unloaded, away from children and careless adults.**
- **Use the locking device supplied with the revolver for storage. The use of a locking device or safety lock is only one aspect of responsible firearms storage.**
- **For increased safety, firearms should be stored unloaded in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized person.**

STORE SECURELY & UNLOADED

CARE OF STAINLESS STEEL REVOLVERS

Revolvers made of stainless steel are more resistant to corrosion than blued steel revolvers. However, in the interest of proper operation and long life of your revolver, inspect it frequently and clean, lubricate and apply an appropriate rust preventative.

Sometimes surface discoloration may be noted, particularly in the grip area of stainless steel revolvers, resulting from perspiration. Contact with some types of holsters can also cause stains or rusting. Rusting may also occur as a result of the revolver being exposed to moisture, humidity, salt air or chemicals.

Minor discoloration can usually be removed by rubbing the stained area with an abrasive ink eraser, crocus cloth, or a "metal polishing" compound. When using any of these abrasives, proceed with care and use light pressure to achieve a blending of 'color' with those areas that are not discolored.

External surfaces of the barrel, frame and cylinder should be cleaned and wiped dry after use or after exposure to adverse conditions. If the revolver is to be stored, coat it with a light film of oil or preservative. Where the revolver is in continuing use, and the presence of oil or grease would be objectionable, then the external surfaces can be coated (after cleaning and drying) with a paste wax formulated for use on metals. Apply the wax sparingly, allow time for it to dry hard, then buff lightly with a soft cloth. When applying the wax, take care that it does not get into the mechanism or on the functioning parts such as the hammer, trigger, crane latch, etc. A properly applied hard wax coating will not interfere with gun handling, and it will provide a measure of protection.

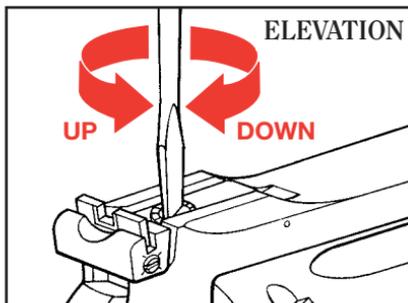
ATTACHING RUGER SCOPE RINGS

Each Ruger scope ring is a mated assembly of a top and a base. Do not mix the parts of the two ring assemblies as they are not interchangeable. On the underside of each mounting ring assembly there is an integral lug, located off center with respect to the front and back sides of the mount. The lug is nearer to the front surface. By reference to the lug, the mounting ring can be correctly assembled with the front of the ring toward the muzzle of the revolver.

1. Disassemble one ring and reassemble over the scope body between the turret and the eyepiece. (Note: High ring goes on front mount. Low ring on rear mount.)
2. Install the four top screws. Do not tighten.
3. Disassemble the other ring and install it on the forward section of the scope tube with the lug forwardly also. Install the four top screws. Again, do not tighten.
4. Assemble the rings to the frame with the lugs engaging the recesses in the top surface of the receiver. Tighten the clamp nuts so that the rings are locked to the semi-circular cuts on the sides of the frame.
5. Rotate the scope until cross-hairs are aligned properly, and slide the scope to desired eye relief. Then tighten the eight top screws each a bit at a time to grip the scope body.
6. Sight in according to the directions with your scope.

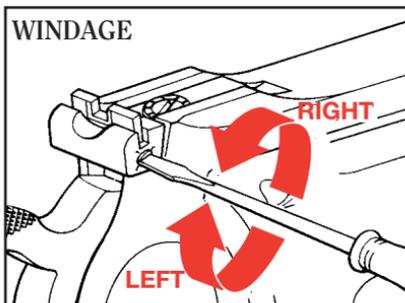
SIGHTS

The Super Redhawk revolver is provided with an insert front sight. To change the front sight, depress the spring-loaded plunger in the front of the barrel rib with a small punch and lift rear of sight blade. The adjustable rear sight has a white outline blade. Each click of the rear sight adjustment screws (either windage or elevation) will move the point of impact of the bullet approximately 3/4" at a distance of 25 yards. Move the rear sight in the direction you desire the bullet to move on the target. The suggested sight picture is shown below. See "Attaching Ruger Scope Rings," p. 24.



To raise point of impact: turn screw counterclockwise.

To lower point of impact: turn screw clockwise.



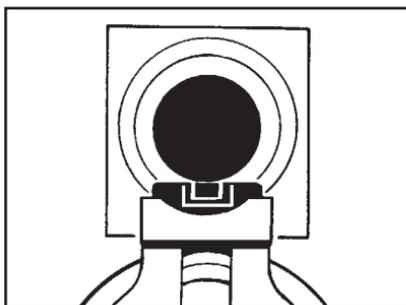
To move the point of impact to the right: turn screw counterclockwise.

To move the point of impact to the left: turn screw clockwise.

SUGGESTED SIGHT PICTURE

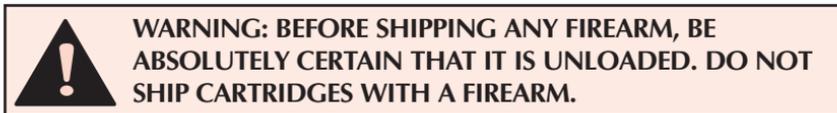
Top of front sight even with top of rear sight blade.

Front sight centered in notch of rear sight blade. Target bull's-eye centered on top of front sight.



SERVICE AND PARTS POLICY

If you have any questions with regard to the performance of your RUGER® SUPER REDHAWK® revolver, please write or call (603-865-2442) our Newport, New Hampshire Customer Service Department, fully describing all circumstances and conditions involved. If you should return your revolver to the factory for repair, or order parts for it, please comply with the following suggestions for prompt service:



SHIPPING FIREARMS FOR REPAIR

RUGER® SUPER REDHAWK® revolvers returned to the factory for repair should be sent to: Ruger, Customer Service Department, 411 Sunapee St., Newport, New Hampshire 03773. **NOTE: You must obtain a Repair Authorization Number before returning your firearm.** An authorization number can be obtained by contacting Customer Service online at www.ruger.com or calling the Customer Service Dept. at 603-865-2442. Guns should be sent prepaid. We will not accept collect shipments.

The Federal Gun Control Act, as well as the laws of most states and localities, do not prohibit an individual (who is not otherwise barred from purchasing or possessing a firearm) from shipping a firearm directly to the manufacturer for repair. However, before you ship your revolver to us, be certain that your state or locality does not have a law or regulation which will prohibit you from receiving the revolver from us after it has been repaired. If such receiving is prohibited, then please have a Federally Licensed firearms dealer ship the gun to us. If your revolver is sent to us by a dealer, it will be returned to that dealer after being repaired. If a handgun (pistol or revolver) is shipped by an individual who does not hold a Federal Firearms License, it must be shipped for overnight delivery via U.P.S., Federal Express or other, similar private overnight service. **NOTE:** Handguns may not be shipped via U.S. Mail. Persons who do not hold a Federal Firearms License are prohibited by Federal law from shipping a handgun by Mail. Handguns mailed in violation of the law are impounded by the Post Office. **DO NOT SEND GUN BOXES OR LITERATURE THAT YOU CONSIDER TO BE COLLECTOR'S ITEMS – THESE ARE INVARIABLY DAMAGED OR DESTROYED IN SHIPMENT.** Please do not include holster, grip panels, or other accessories with a firearm being shipped to the factory for service. Rifles and shotguns may be shipped via U.S. Mail. Always insure your shipment.

Enclose a letter which includes your name, address, telephone number, serial number, model of the firearm, and your repair authorization number. Describe in detail the trouble you have experienced with your firearm, or the work you wish to have done. Merely stating that the firearm "needs repair" is inadequate information. State precisely what is wrong. Please enclose copies of any previous correspondence.

All work performed is subject to a minimum labor charge and charges for shipping and handling. Most models can be reblued, but custom gunsmithing service or nonstandard alterations are NOT AVAILABLE from Ruger Customer Service Departments. Please contact the Customer Service Department for pricing information.

! WARNING – PARTS PURCHASERS	
	<ul style="list-style-type: none"> • It is the purchaser's responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed. • Firearms are complicated mechanisms and IMPROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS. • The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.
PARTS MUST FIT CORRECTLY	

ORDERING PARTS

Please contact the New Hampshire Customer Service Department for parts availability and current prices. All parts orders for the RUGER® SUPER REDHAWK® revolvers should be sent to : Ruger, Customer Service Department, 411 Sunapee Street, Newport, New Hampshire, 03773, 603-865-2442. We cannot comply with open account or C.O.D. orders. Payment in full via credit card (Visa or MasterCard only), money order or certified bank check (no personal checks or cash, please) is required before any service will be performed. Please provide your credit card number, your name as it appears on the credit card, the expiration date, and the 3-digit security code. All parts orders are subject to a minimum charge and charges for shipping and handling. Order parts by Part Name and Part Number and include the entire serial number of the firearm for which the parts are being ordered. There is a minimum labor charge plus a shipping and handling charge if the parts are factory fitted. All factory fitted parts are fit on an exchange basis only. We will not return the replaced parts. Please contact the Customer Service Department for pricing information.

Barrels, cylinders, cylinder/crane assemblies and a number of other component parts must be fitted at the factory. Company policy is to proof-test and/or function fire all barrels after fitting to the receivers in which they are to be used. This procedure ensures maximum protection to our customers. The special proof-test ammunition used in this testing is sold only to bonafide firearms manufacturers and is not available to gun shops, gunsmiths or individuals.

Because it is a serial numbered part, the frame of the RUGER® SUPER REDHAWK® revolver is defined as a 'firearm' by Federal Law and is not offered for sale as a component part.

Parts designated by an asterisk (*) must be factory fitted. These parts are fitted on an exchange basis only. We will not return the replaced parts. We will not return any part that is broken, malfunctioning, badly worn or has been modified. See "Warning – Parts Purchasers" above.

	<p>WARNING: A gun containing broken, malfunctioning or badly worn parts should not be fired.</p>
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RUGER® SUPER REDHAWK®

PARTS LIST

Design, prices and specifications subject to change without notice.

SPECIFY MODEL AND CALIBER WHEN ORDERING

(See Exploded View on Page 31.)

Key	Part Name	Part No.	Model
* 1	Hammer Assembly	KY04000	All Models
2	Hammer Pivot Pin Assembly	KE-16B	All Models
3	Hammer Dog Spring	KE-57	All Models
4	Hammer Dog Plunger	KH05100	All Models
* 5	Hammer Dog	KH01900	All Models
6	Hammer Dog Pivot Pin	KE-22	All Models
7	Hammer Strut	KT01500	All Models
8	Hammer Strut Mainspring	KW00401	44 Magnum
	Hammer Strut Mainspring	KY00400	454 Casull & 480 Ruger
9	Hammer Strut Seat	KT00500	All Models
* 10	Trigger Assembly	KY03911	All Models
11	Trigger Plunger	KH03200	All Models
12	Pawl Plunger Spring	KH05000	All Models
13	Pawl Plunger	KH05100	All Models
14	Pawl	KH00700	All Models
15	Trigger Link	KT07100	All Models
16	Trigger Link Pin	KH06400	All Models
17	Transfer Bar	KH01700	All Models
* 18	Trigger Guard	KT00300A	All Models
* 19	Crane Pivot Lock Plunger	KH06700	All Models
* 20	Crane Pivot Lock Spring	KH07600	All Models
21	Cylinder Latch Pivot	KH01400	All Models
22	Cylinder Latch Spring	KH05000	44 Magnum
	Cylinder Latch Spring	KY05000	454 Casull & 480 Ruger
23	Cylinder Latch Plunger	KE-51	All Models
24	Trigger Pivot Pin	KE02800	All Models
25	Trigger Link Plunger	KT03700	All Models
26	Trigger Guard Latch Spring	KT03800	44 Magnum
	Trigger Guard Latch Spring	KY03801	454 Casull & 480 Ruger
27	Trigger Guard Latch	KT04600	All Models
28	Trigger Guard Latch Pin	KE-22	All Models
29	Cylinder Latch	KH04505	All Models
* 30	Ejector Retainer	KH02400	All Models
31	Ejector Spring	KE-25	All Models
32	Center Pin Spring	KE-34	All Models
33	Center Pin Rod	KH05400	All Models

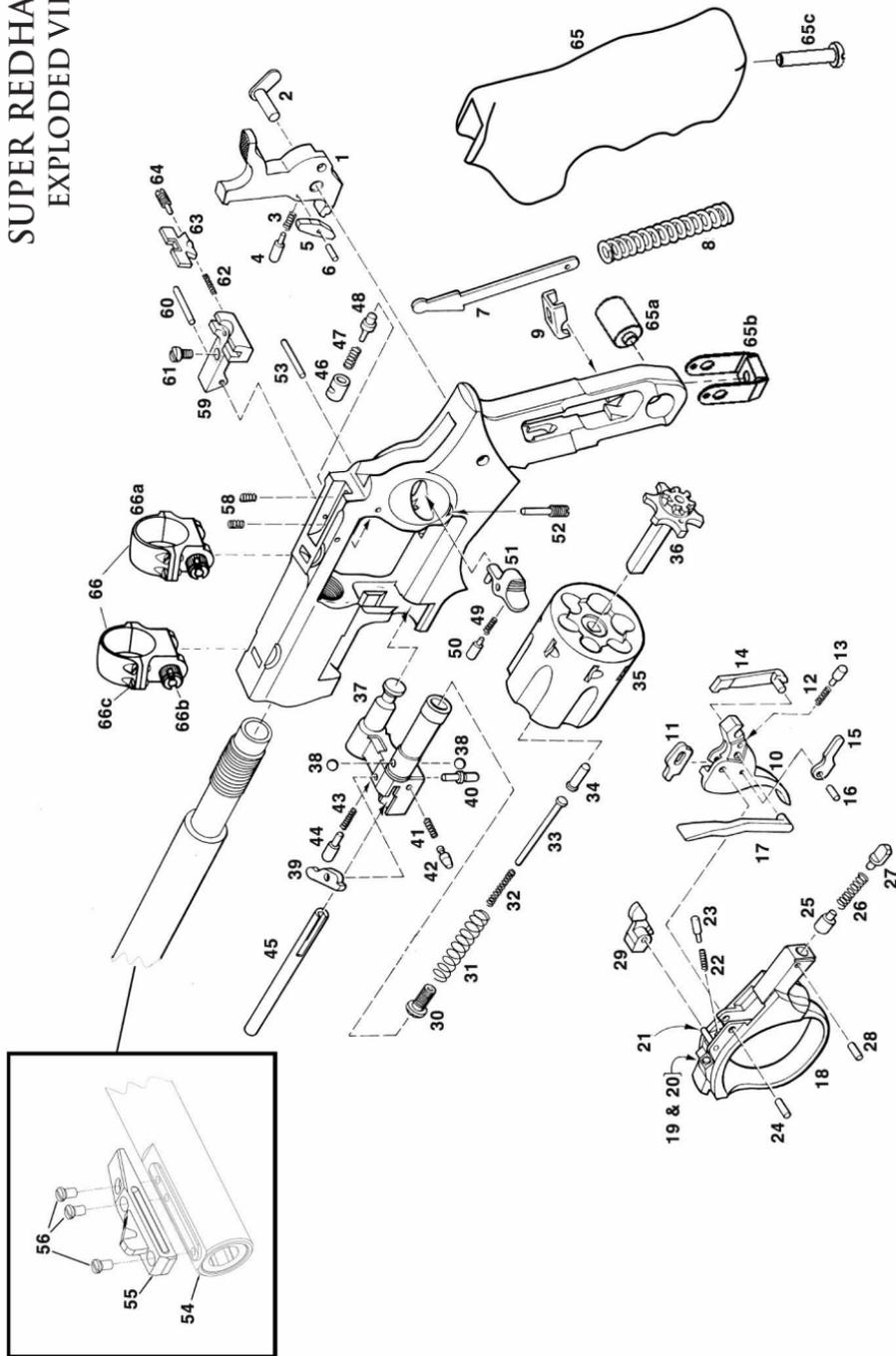
* Parts so marked must be factory fitted.

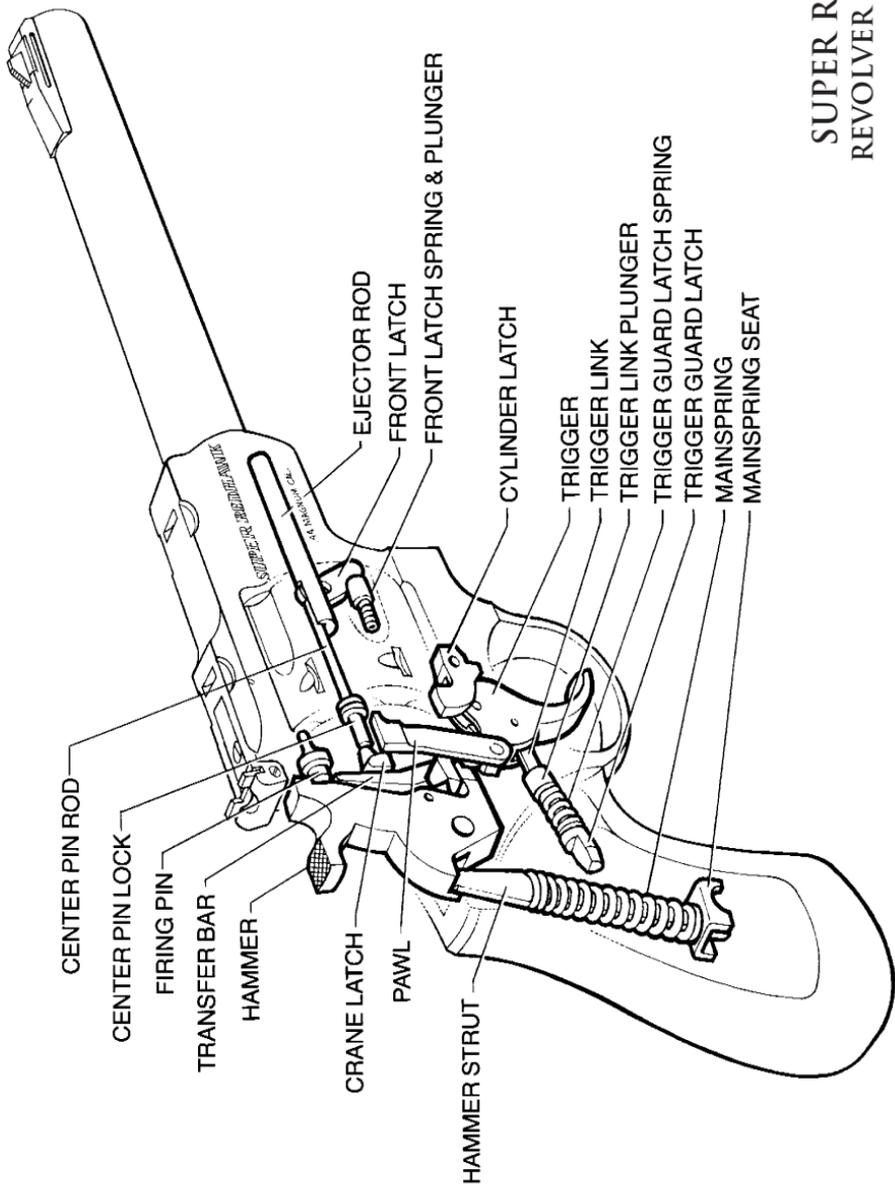
Key	Part Name	Part No.	Model
34	Center Pin	KE-53	All Models
*35	Cylinder Assembly	KH00100D	44 Magnum
	Cylinder Assembly, Non-Fluted	KY00105D	454 Casull
	Cylinder Assembly, Non-Fluted	KY00107D	480 Ruger
*36	Ejector	KH01800	44 Magnum
	Ejector	KY01801	454 Casull
	Ejector	KY01803	480 Ruger
*37	Crane & Crane Pivot Assembly	KH00803	All Models
*38	Cylinder Retaining Ball, 2 Req'd	KE03000	All Models
39	Front Latch	KH03100	All Models
40	Front Latch Pivot Pin	KH05600	All Models
41	Front Latch Pivot Lock Spring	KH07700	All Models
42	Front Latch Pivot Lock	KH07500	All Models
43	Front Latch Spring	KE-57	All Models
44	Front Latch Spring Plunger	KH06800	All Models
45	Ejector Rod	KH02300	All Models
*46	Recoil Plate	KMR02000	All Models
47	Firing Pin Rebound Spring	KE-48	All Models
*48	Firing Pin	KT02100	All Models
49	Crane Latch Spring	KE-57	All Models
50	Crane Latch Plunger	KH05100	All Models
*51	Crane Latch	KT00909	All Models
*52	Crane Latch Pivot	KE-27	All Models
53	Recoil Plate Cross Pin	KH04900	All Models
*54	Barrel, 7 1/2"	KY00616	44 Magnum
	Barrel, 9 1/2"	KY00617	44 Magnum
	Barrel, 7 1/2"	KY00618	454 Casull
	Barrel, 7 1/2"	KY00620	480 Ruger
55	Front Sight, .533" Ramp w/Red Insert	Y03612	44 Mag & 454 Casull (except Alaskan)
	Front Sight, .610" Ramp w/Red Insert	Y03614	480 Ruger
56	Front Sight Screws, 3 Req'd	XR07601	All Models
57	Rear Sight Assembly	H05900C	44 Magnum
	Rear Sight Assembly	H05900D	454 Casull & 480 Ruger
	Includes Key Nos. 58 - 64		
58	Rear Sight Elevation Spring, 2 Req'd	MR05906	All Models
59	Rear Sight Base	MR15905	All Models
60	Rear Sight Pivot Pin	KMR05600	All Models
61	Rear Sight Elevation Screw	MR05902	All Models
62	Rear Sight Windage Spring	MR05907	All Models
63	Rear Sight Blade, High	H07203A	44 Magnum
	Rear Sight Blade, Low	E05904A-A	454 Casull & 480 Ruger
64	Rear Sight Windage Adjustment Screw	E05903	All Models

* Parts so marked must be factory fitted.

Key	Part Name	Part No.	Model
65	Hogue® Rubber Monogrip Includes Key Nos. 65a - 65c	T01024	All Models
65a	Grip Pin		All Models
65b	Grip Saddle		All Models
65c	Grip Screw		All Models
66	Scope Ring Assembly, Low Includes Key Nos. 66a - 66c	KD71L	All Models
66a	Scope Ring Clamp	D-74M	All Models
66b	Scope Ring Nut	D-73M	All Models
66c	Torx® Head Screws, 8 Req'd	KMPF07602M	All Models
	Torx® Key Wrench, Not Illustrated (for Torx® Head Screw)	MPF07601	All Models
	Disassembly Pin, Not Illustrated	E-63	All Models

SUPER REDHAWK®
EXPLODED VIEW





SUPER REDHAWK®
 REVOLVER MECHANISM

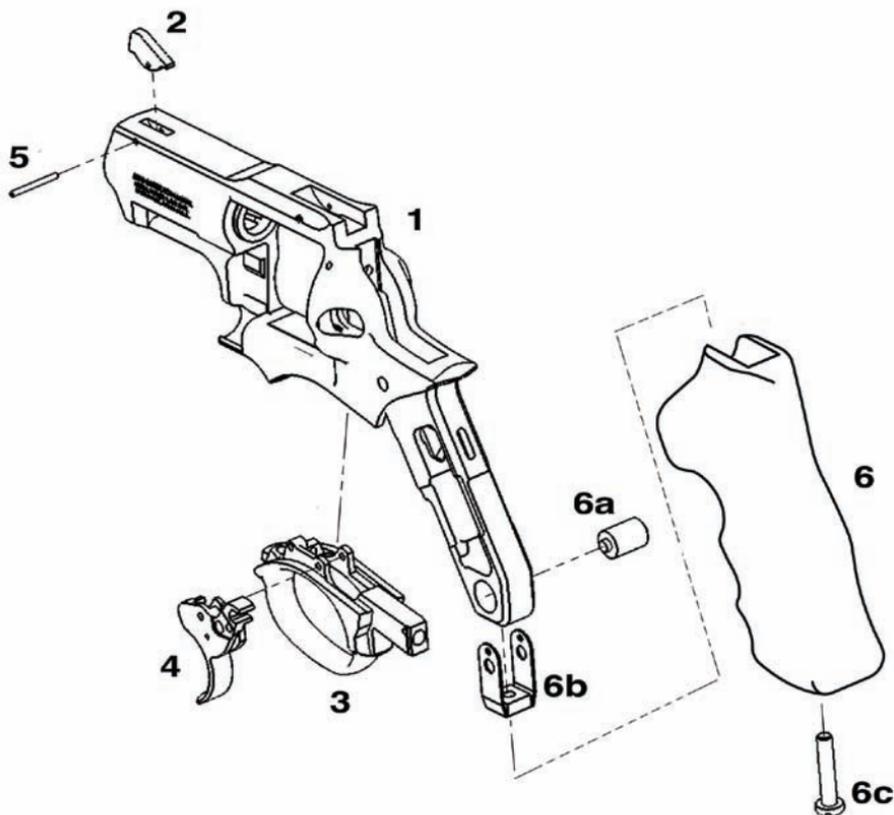
SUPER REDHAWK® ALASKAN™

COMPONENT PARTS LIST

(See Exploded View on Page 31 of Instruction Manual for Other Parts)

Key No.	Part Name	Part No.
1	Frame/Barrel Assembly	KY20609
2	Front Sight	Y03610
* 3	Trigger Guard	KY00301
* 4	Trigger	KY03901
5	Front Sight Cross Pin	KY05600
6	One Piece Rubber Hogue® Grip (Includes Key Nos. 6a, 6b & 6c)	T01023
6a	Grip Pin	
6b	Grip Saddle	
6c	Grip Screw	

* PARTS SO MARKED MUST BE FACTORY FITTED



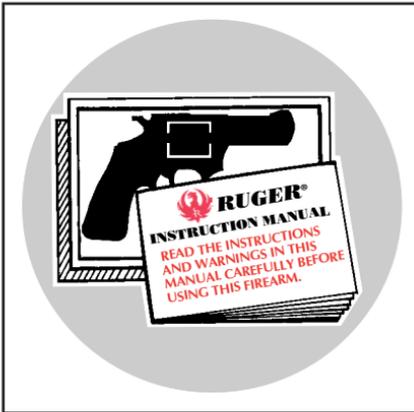
THE BASIC RULES OF SAFE FIREARMS HANDLING

We believe that Americans have a right to purchase and use firearms for lawful purposes. The private ownership of firearms in America is traditional, but that ownership imposes the responsibility on the gun owner to use his firearms in a way which will ensure his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction, and represent a fundamental part of our personal liberty.

Firearms do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness or ignorance on the part of the shooter of the basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to your safety, the safety of others, and the continuation of gun ownership and sport shooting as we know it today.

1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.



Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearm he is using, and with safe gun handling in general.

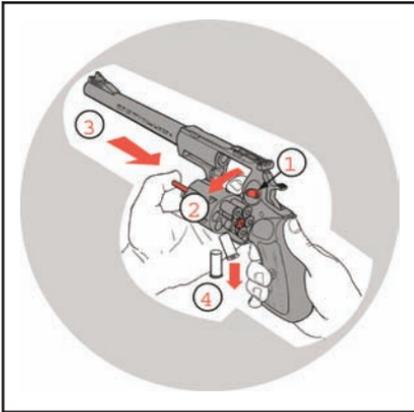
2. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



Be sure of the bullet stop behind your target, even when dry-firing. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of an accidental discharge, no injury can occur as long as the muzzle is pointing in a safe direction. A safe direction means a direction that will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet.

A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Make it a habit to know exactly where the muzzle of your gun is pointing whenever you handle it, and be sure that you are always in control of the direction in which the muzzle is pointing, even if you fall or stumble. Keep your finger off the trigger until you are ready to shoot.

3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.



Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot. Firearms and ammunition should be securely locked in safes, racks or cabinets, or by using the locking device supplied with the firearm, when not in use. Ammunition should safely be stored separate from firearms. Store your firearms out of sight of visitors and children. It is the gun owner's responsibility to be certain that children and

persons unfamiliar with firearms cannot gain access to firearms, ammunition, or components.

4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.

Even a bit of mud, snow or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause serious injury to the shooter and bystanders. Be sure that you are using ammunition of the proper caliber and loading for the gun you are using. If the report or recoil on firing seems weak, or doesn't seem quite right, **CEASE FIRING IMMEDIATELY**, unload your firearm, and check to be sure that no obstruction has become lodged in the barrel.





5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.

Don't shoot unless you know exactly where your bullet is going to strike. Be sure of the bullet stop behind your target, even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target before you pull the trigger.

6. WEAR SHOOTING GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.

All shooters should wear protective shooting glasses and adequate hearing protection when shooting. Exposure to shooting noise can damage hearing, and wearing adequate eye protection when shooting is essential.



7. NEVER CLIMB A TREE OR FENCE WITH A LOADED FIREARM.

Put the firearm down carefully before climbing a fence, and unload it before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, or whenever you are about to do anything awkward, unload your gun!

8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.

Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity.



9. NEVER TRANSPORT A LOADED FIREARM.

Firearms should always be unloaded before being placed in a vehicle. A suitable carrying case or scabbard should be used to carry an unloaded firearm to and from the shooting area.

10. AVOID ALCOHOLIC BEVERAGES WHEN SHOOTING.

Don't drink until the day's shooting is over. Handling firearms while under the influence of alcohol in any form, or medications that could affect your judgment or coordination, constitutes a criminal disregard for the safety of others.



A BRIEF ACCOUNT OF AN EXTRAORDINARY ACHIEVEMENT: RUGER® FIREARMS

Sturm, Ruger & Company, Inc., had its beginning in a small machine shop occupying a rented frame building in Southport, Connecticut. In January, 1949, with an initial investment of only \$50,000 and an idea, William B. Ruger and Alexander M. Sturm started production of a .22 caliber autoloading pistol—a design which was so successful that it became the cornerstone upon which one of the most comprehensive lines of sporting firearms ever made in America was established. After Alex Sturm's death in 1951, William B. Ruger continued to direct the Company until his death in 2002. William B. Ruger, Jr. continued to provide guidance, which helped make this Company a sound and successful enterprise, until his retirement in 2006. The Company has continued to prosper, under new management and guidance from our Board, with new products and fresh perspectives.

Ruger, in this relatively short time, has established itself as a leading small arms design organization, developing a unique and broad line of fine quality sporting, military and police firearms to become one of the world's most famous producers of revolvers, pistols, rifles and shotguns. Since 1949, Ruger craftsmen have built many millions of firearms.

During its five decades of growth and progress under the leadership of William B. Ruger, the Company developed a business philosophy and implemented policies which represent a constructive influence in the life of modern America. From the beginning, Ruger played a positive role in conservation efforts and has supported the interests of shooters through such groups as the National Rifle Association, National Shooting Sports Foundation, and many regional sportsmen's organizations.

The Company has always endeavored to market its firearms for constructive and recreational purposes, to emphasize the traditional and responsible aspects of shooting, to render meaningful public services, and to encourage shooters in constructive, responsible, and safe participation in the shooting sports. Its motto, "Arms Makers For Responsible Citizens®," exemplifies this Company philosophy.

Today, Ruger® is particularly mindful of those elements which have contributed to the creation of its success, and extends heartfelt thanks to its many loyal employees and customers.

The firearms catalog, and instruction manuals for all Ruger® firearms, can be downloaded from our website at:

www.ruger.com

NOTES

WHY NO WARRANTY CARD HAS BEEN PACKED WITH THIS NEW RUGER® FIREARM

The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as "limited" or as "full" and sets minimum standards for a "full" warranty. Sturm, Ruger & Company, Inc. has elected not to provide any written warranty, either "limited" or "full", rather than to attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. There are certain implied warranties under state law with respect to sales of consumer goods. As the extent and interpretation of these implied warranties varies from state to state, you should refer to your state statutes. Sturm, Ruger & Company wishes to assure its customers of its continued interest in providing service to owners of Ruger® firearms.



STURM, RUGER & COMPANY, INC.
411 SUNAPEE STREET
NEWPORT, NEW HAMPSHIRE 03773 U.S.A.
WWW.RUGER.COM

ARMS MAKERS FOR RESPONSIBLE CITIZENS®

**A COPY OF THE INSTRUCTION MANUAL FOR ANY RUGER®
FIREARM IS AVAILABLE FROM THE FACTORY FREE ON REQUEST, OR IT MAY BE
DOWNLOADED FROM OUR WEBSITE AT WWW.RUGER.COM.
THESE INSTRUCTION MANUALS CONTAIN IMPORTANT
WARNINGS WHICH MUST BE UNDERSTOOD
BEFORE USING THESE FIREARMS.**

The Following are Sturm, Ruger & Co., Inc. Trademarks: "BX-Trigger," "Bisley," Eagle "SR," "Elite 452," "Gold Label," "It's Mine and It's American," "LC6," "LCR-357," "LCRx," "Mark II," "Mark III," "Match Champion," "Model 96," "P345D," "P345PR," "P85," "P90," "P91," "P93," "P94," "P95," "P97," "Ruger Marksman Adjustable," "Ruger 77/50," "Ruger 10/17," "77/357," "Single-Seven," "SR45," "SR-556C," "SR-556VT," "SR-762," "10/22-FS," "22 Charger," "22/45," and "22/45 RP."

The Following are Registered U.S. Trademarks Belonging to Sturm, Ruger & Co., Inc.: "RUGER," Sturm, Ruger Logo, "AC-556," "AR-556," "Arms Makers For Responsible Citizens," "All-Weather," "Bearcat," "Blackhawk," "BX-15," "BX-25," Eagle "R," "GP100," Hard "R" Logo, "Hawkeye," "LC380," "LC9," "LC9s," "LCP," "LCR," "M77," "Mini Thirty," "Mini-14," "9E," "Old Army," "Power Bedding," "P345," "Redhawk," "Ruger American Rifle," "Ruger American Rimfire," "Ruger Hunting," "Ruger Hunting" Logo, "Ruger Inside & Out" phrase & logo design, "Ruger 77/17," "Ruger 77/22," "Ruger 77/44," "Ruger SP101," "Ruger 10/22 Takedown" phrase & logo design, "Ruger Titanium," "Ruger 22/45 Lite," "Ruger Vaquero," "Rugged, Reliable Firearms," "Security-Six," "Service-Six," "Single-Nine," "Single-Six," "Single-Ten," "Speed-Six," the "SR" Design, "SR9," "SR9c," "SR40," "SR40c," "SR-22," "SR22," "SR-556," "SR-556E," "SR1911," "Super Redhawk Alaskan," "Target Grey," "10/22," and "10/22 Takedown."