

**Bestway**<sup>®</sup>

**53401E**

[www.bestwaycorp.com](http://www.bestwaycorp.com)

# OWNER'S MANUAL

**IMPORTANT SAFETY INSTRUCTIONS**  
**READ ALL INSTRUCTIONS BEFORE ASSEMBLING THIS INFLATABLE**  
**DEVICE AND KEEP INSTRUCTIONS FOR FUTURE USE.**  
**FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN**  
**SERIOUS INJURY OR DEATH.**

## **⚠ WARNING**

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#### **Electrocution Risk**



Keep all electrical lines, radios, speakers, and other electrical devices away from inflatable device. Do not place inflatable device near or under overhead electrical lines.

#### **Warning:**

- Failure to follow the installation and operating instructions present a risk of serious injury or death.
- Place the inflatable device on level ground, not less than 3m (10ft) in any direction from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
- Do not install inflatable device over concrete, asphalt, packed earth, carpet or any other hard surface. A fall onto a hard surface can result in serious injury to the user.
- The critical fall height of the impact attenuating surfacing around the open side of inflatable device is 69in. (175cm).
- The maximum fall height for the inflatable device is: 22in. (55cm)
- To be used on soft ground only, the impact absorbing material (eg. Rubber mulch, engineered wood fiber (EWF) etc) shall be at least 2m (6.6ft) from opening in all directions away from the inflatable device.

Item	Age	Maximum number of users	Max. User Weight Capacity	Individual Weight Capacity	User Weight Capacity(Bull)	Max. fall height	Critical fall height
53401E	3+	4	308lbs (140kg)	77lbs (35kg)	77lbs (35kg)	22in. (0.55m)	5ft.9in. (1.75m)

Blower Rating: AC110-120V, 60Hz, 5.7A

## **⚠ AIR-BLOWER SAFETY INFORMATION**

- READ AND SAVE THESE INSTRUCTIONS
- USE ONLY ON GFCI PROTECTED RECEPTACLES

#### **WARNING:**

- To reduce the risk of fire or electric shock, do not use this air blower with any solid-state speed control device.
- Prevent sharp and hard objects from dropping into and prevent liquid from flowing into the air blower.
- Do not wash the air blower with liquid, you must first unplug it from power source and then wipe it with wet cloth when you clear it.
- Do not draw and pull motor leads, and do not bump the air blower, you'd better use the air blower between negative five and fifty centigrade, If you let the air blower be baked in the high temperature, motor leads, enamelled cables and heating bodies will aging and shorten it's life.

## **CAUTION - ELECTRICALLY OPERATED PRODUCT:**

**NOT RECOMMENDED FOR CHILDREN UNDER 14 YEARS OF AGE. AS WITH ALL ELECTRIC PRODUCTS, PRECAUTIONS SHOULD BE OBSERVED DURING HANDLING AND USE TO PREVENT ELECTRIC SHOCK.**

**KEEP CHILDREN AWAY:** Do not allow children to play with or around the unit, in any way, which could result in injury.

**PROTECT POWER CORD FROM DAMAGE:** Never operate a unit with a damaged power cord, as this may lead to electrical or fire hazards. If the power supply cord is damaged, it must be replaced by a cord of the same type and amperage rating.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

• **Warning:** Any changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

• **NOTE:** This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

### OPERATION

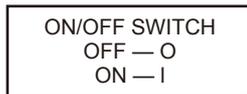
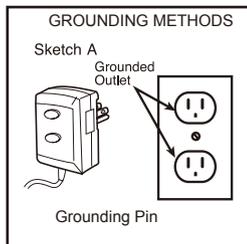
Place the air blower on a steady net surface where children can be kept away. This air blower is for use on a nominal 120-volt circuit and has a grounding plug similar to the plug illustrated in sketch (A). Only connect the product to an outlet having the same configuration as the plug. Do not use an adapter with this product.

**Keep Unit Grounded:** Air blower should be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

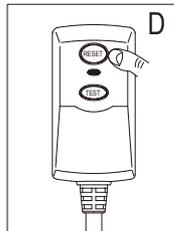
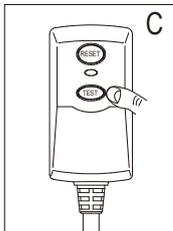
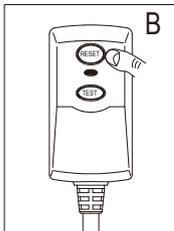
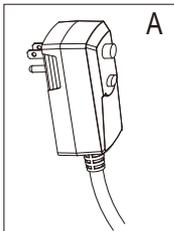
**Warning:** Improper installation of the grounding plug is able to result in a risk of electric shock. When repair or replacement of the cord or plug is required, do not connect the grounding wire to either flat blade terminal.

The wire with insulation having an outer surface that is green with or without yellow stripes is the grounding wire.

**CAUTION:** Check with a qualified electrician or serviceman when the grounding instructions are not completely understood, or when in doubt as to whether the air blower is properly grounded. Do not modify the plug provided. If it will not fit the outlet, have the proper outlet installed by a qualified electrician. The appliance must be positioned so that the plug is accessible. If the supply cord is damaged, it must be replaced by the manufacture or its service agent or a similarly qualified person in order to avoid a hazard.



### GFCI Test



A. To test the GFCI plug, insert it into a grounding type receptacle.

B. Press the "RESET" button; the indicator turns on.

**NOTE:** If the indicator light is not on, the test has failed.

C. Press the "TEST" button. The indicator turns off.

**NOTE:** If the indicator light is not off, the test has failed.

D. Press the "RESET" button, the indicator light turns on, and the blower is ready for use.

**WARNING:** Risk of electric shock. The GFCI must be tested before each use.

**WARNING:** Do not use the blower if the above test fails. Please contact your local Bestway Customer Service.

## **⚠ Battery Warning**

### **WARNING:**

This product contains a Button or Coin Cell Battery.

A swallowed Button or Coin Cell Battery can cause internal chemical burns in as little as two hours and lead to death.

Dispose of used batteries immediately.

Keep new and used batteries away from children.

If you think batteries might have been swallowed or placed inside any part of the body, seek immediate medical attention.

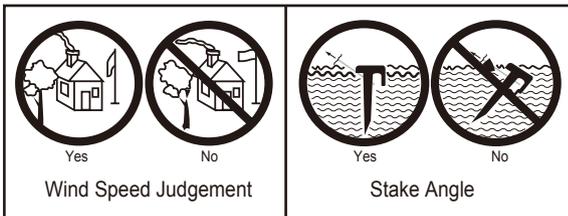
Do not dispose of product and its batteries in fire. Check your local regulations for proper disposal instructions.

## **Setup Instruction**

### **⚠ WARNING**

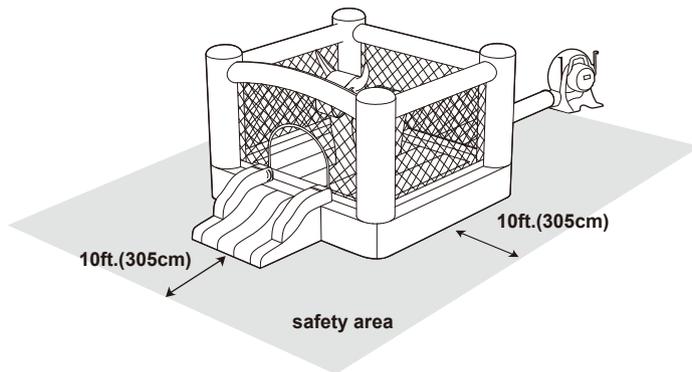
#### **Follow Anchoring Instructions**

User must read and follow anchoring instructions to ensure the proper: number of anchors used, soil conditions, and stake installation.



### **Placement:**

Use on a flat, grassy area only. Do not use on pavement or hard surfaces. Usage area should be free of rocks, bumps, holes, sticks, etc. The slide park setup location should have a minimum distance of 10ft (305cm) from any free-standing structures or obstructions. This include: houses, garages, fences, trees, playground equipment, large rocks, etc.



## **Assembly**

Place on level ground and firm grass or soil to allow proper use of stakes.

Do not set up the inflatable device on a slope or incline.

Stakes are to be driven straight down until the top of the stake is below ground level. Do not drive stakes at an angle.

For best holding strength, drive stakes into hard, dry soil. In loose or wet soil, or both, stake holding strength will be reduced.

Do not use the product if wind speed exceeds 20 mph.

Do not set up in windy or rainy conditions: sudden gust of wind may lift the product off the ground.

Only the blower provided or other manufacturer specified replacement blower should be used for inflation.

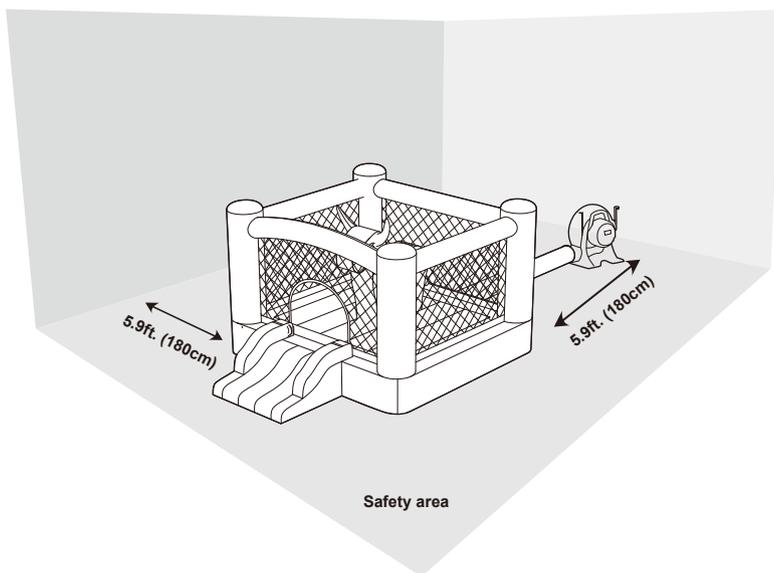
Use only with Ground Fault Circuit Interrupter (GFCI) receptacle.

Do not use extension cords with this product and keep the blower and power cord away from water.

Product shall be fully inflated and anchored before use.

Attention: After inflation, the blower should run continuously while children are playing.

## Indoor Use Instruction



### IMPORTANT

1. The product setup location should have a minimum distance of 5.9ft. (180cm) from any freestanding structures or obstructions.
2. We recommend adding soft cushions such as rubber, foam and carpet under the product.
3. It is not necessary to use stakes indoors. The product is stable during the usage, and there is no risk of being lifted by light winds.

### WARNING

- To prevent electric shock, do not clean the blower with water.
- Children should not wear loose or baggy clothing, scarves, hoods or clothing with drawstrings or long cords while playing in this product.
- Children must remove helmets, loose clothing, scarves, headgear, shoes and glasses, as well as any sharp or hard objects from their pockets, as they may puncture the bounding surface.
- Separation of larger children from smaller children. Do not allow children to play together who are unevenly matched in weight and height.
- Do not allow users to climb or hang on containment walls.
- Do not allow users to do somersaults or rough play.
- Do not allow food, drink or gum inside unit.
- Children must not slide down head first on their stomach.
- Keep pets away from product.
- Do not attach items to the inflatable device that are not specifically designed for use with the inflatable device, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they have the potential to cause a strangulation hazard.

### MAINTENANCE OF SLIDE PARK

1. To keep the product clean: wipe the inflatable device using a dry cloth or a cloth dampened with a neutral, non-flammable, non-toxic cleaning and sanitizing solution or pure water.
2. The inflatable device is subject to wear and deterioration. Inspect for signs of fabric failure; weak or torn surface must be repaired promptly.

### MAINTENANCE OF AIR BLOWER

The source of electrical supply must be disconnected prior to any servicing or cleaning.

1. Use a dry cloth to gently clean all surfaces.
2. Store in a cool, dry place and out of children's reach.

## Deflation & Storage

**IMPORTANT:** All children must exit the slide park before deflation.

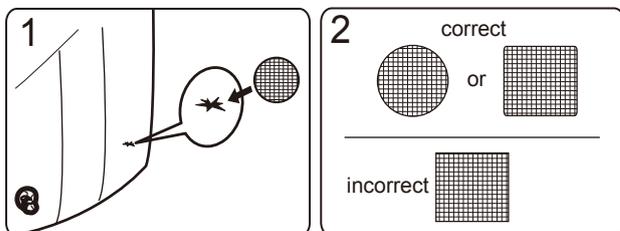
### WARNING:

1. Store park in a secure place, away from children, to prevent suffocation. Never leave either the park or the blower outside when not in use.
2. Please place it the dry and ventilated position where is not sour, not alkali and not corrosive gases. After having used it in outdoors, you should place it in a dry and ventilated room in time. Do not let water into the air-blower.
  1. Turn off the blower motor and unplug it from the outlet.
  2. Remove stakes from the park and the blower.
  3. Fold the slide park toward the center.
  4. Roll up the slide park tightly and compress the fabric to expel all of the remaining air.
  5. Slip the carrying bag over the rolled-up inflatable park. Flip the bag and the park over, close the bag, and store the park and the blower in a dry place.

## Repair Patch Instructions

Replace defective parts in accordance with the instructions.

Please keep for future reference.



1. Deflate the item, clean the area and allow to dry thoroughly.
2. Cut a portion of the patch to the size needed and round the corners. (See Fig.1&2).
3. Apply the repair patch:
 

Option #1: Using the vinyl patch.  
Remove the adhesive backing from the patch material, position the patch over the damaged area and smooth out any bubbles.

Option #2: Using the fabric patch and the glue (not included).  
Apply only the amount of glue(not included) needed to cover the repair site and press patch firmly over the puncture.
4. Allow to sit for 30 minutes before re-inflating.

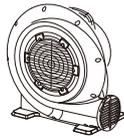
**Warning:** Repair patched must be applied by an adult only. Keep out of children.

## Troubleshooting

PROBLEM	CAUSE
Motor won't run	<ol style="list-style-type: none"> <li>1. Switch not turned on.</li> <li>2. The circuit is opened or it is poor contact.</li> <li>3. Electric capacity is damaged.</li> <li>4. Choked up by hard objects.</li> </ol>
Motor runs but wheel makes a scraping noise	<ol style="list-style-type: none"> <li>1. Screws on the vaned wheel are loose.</li> <li>2. Foreign objects in air-blower.</li> </ol>
Motor is unable to run normally	<ol style="list-style-type: none"> <li>1. The voltage is unstable.</li> <li>2. Motor is affected with damp.</li> <li>3. Electric capacity is failure.</li> <li>4. The impeller is loose.</li> </ol>



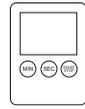
001x1



002x1



003x2



004x1



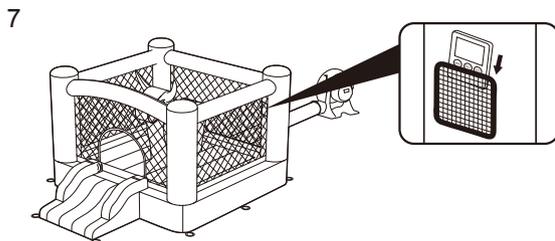
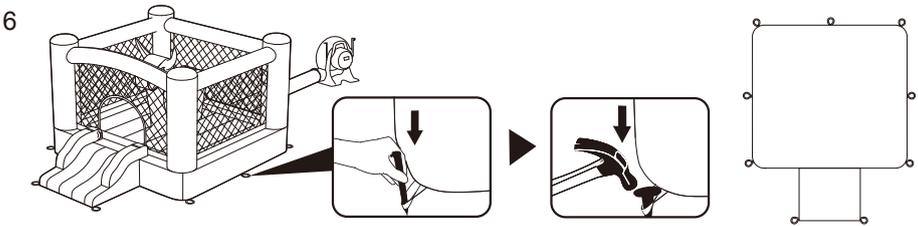
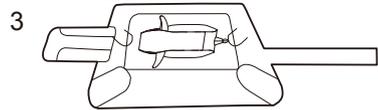
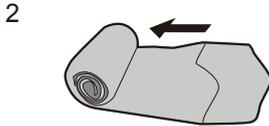
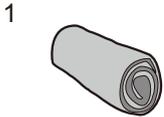
005x9



006x1



007x1





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