



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

**DO NOT RETURN IT TO THE STORE,**

please contact us toll free @:

**1-888-996-2729**

**FAX: 1-866-873-3531**

**gameroom@escaladesports.com**

**Mailing Address: (Correspondence Only)**

Escalade Sports  
PO Box 889  
Evansville, Indiana 47706-0889

**Physical Location:**

Escalade Sports  
817 Maxwell Ave.  
Evansville, Indiana 47711

Please visit our Web site at:

**www.escaladesports.com**

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number **AL6100**

Date Code **2 - AL6100F- - HL**

Purchase Date \_\_\_\_\_

**PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE**

**IMPORTANT! READ EACH STEP  
IN THIS MANUAL BEFORE YOU  
BEGIN THE ASSEMBLY.**

**IMPORTANT!**

THE DRAWINGS IN THIS  
MANUAL MAY BE  
EXAGGERATED OR MODIFIED  
TO SHOW DETAILS.



## TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 48" ROUND POKER TABLE WITH DINING TABLE TOP

### Tools Required:

Allen Wrench (Included)  
Hex Wrench (Included) ---additional 13mm wrench may help with assembly  
Furniture Polish and Cloth  
Phillips Screwdriver

**An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.**

## Assembly Tips

Make sure you understand the following tips before you begin to assemble your table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



## **ATTENTION:**

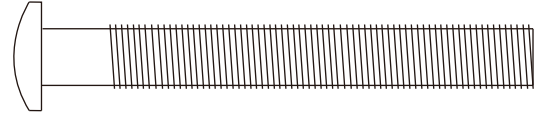
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND  
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO  
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE.**

# HARDWARE IDENTIFIER

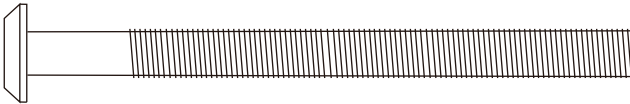
## (To Scale)



H1 - 6 mm x 100 mm  
Allen Head Bolt  
(4 pcs)



H2 - 8 mm x 65 mm  
Allen Head Bolt  
(8 pcs)



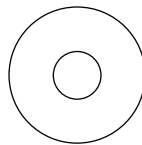
H3 - 6 mm x 80 mm  
Allen Head Bolt  
(4 pcs)



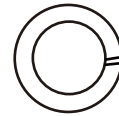
H4 - 6 mm x 30 mm  
Allen Head Bolt  
(4 pcs)



H5 - 3.5 mm x 14 mm  
Phillips Round  
Head Screw  
(8 pcs)



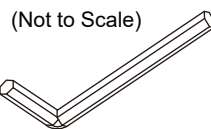
H6 - 6.5 mm x 16 mm  
Flat Washer  
(12 pcs)



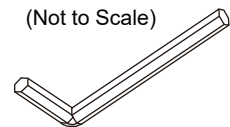
H7 - M6 Lock Washer  
(12 pcs)



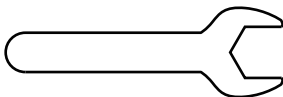
H8 - M8 Nylock Nut  
(8 pcs)



(Not to Scale)  
T1 - M4 Allen Wrench  
(1 pc)



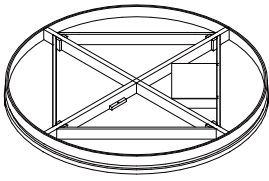
(Not to Scale)  
T2 - M5 Allen Wrench  
(1 pc)



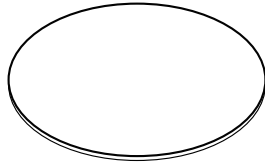
T3 - Hex Wrench  
(1 pc)

# PARTS IDENTIFIER

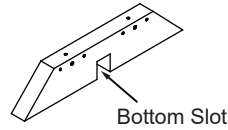
## (Not to Scale)



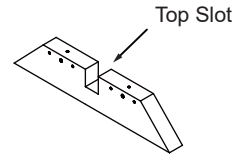
P1 - Main Cabinet  
(1 pc)



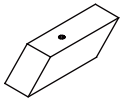
P2 - Poker and Dining Top  
(1 pc)



P3 - Long Block with  
Bottom Slot  
(1 pc)



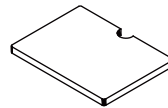
P4 - Long Block with  
Top Slot  
(1 pc)



P5 - Short Block  
(4 pcs)



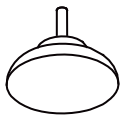
P6 - Metal Leg  
(4 pcs)



P7 - Storage Box Lid  
(1 pc)



P8 - Plastic Bracket  
(2 pcs)



P9 - Leg Leveler  
(4 pcs)

# ACCESSORIES IDENTIFIER

## (Not to Scale)



A1 - Protective Spacer with Adhesive Backing  
(4 pcs)

## PARTS REQUIRED

1pc - **P3** Long Block with Bottom Slot

2pcs - **P8** Plastic Bracket

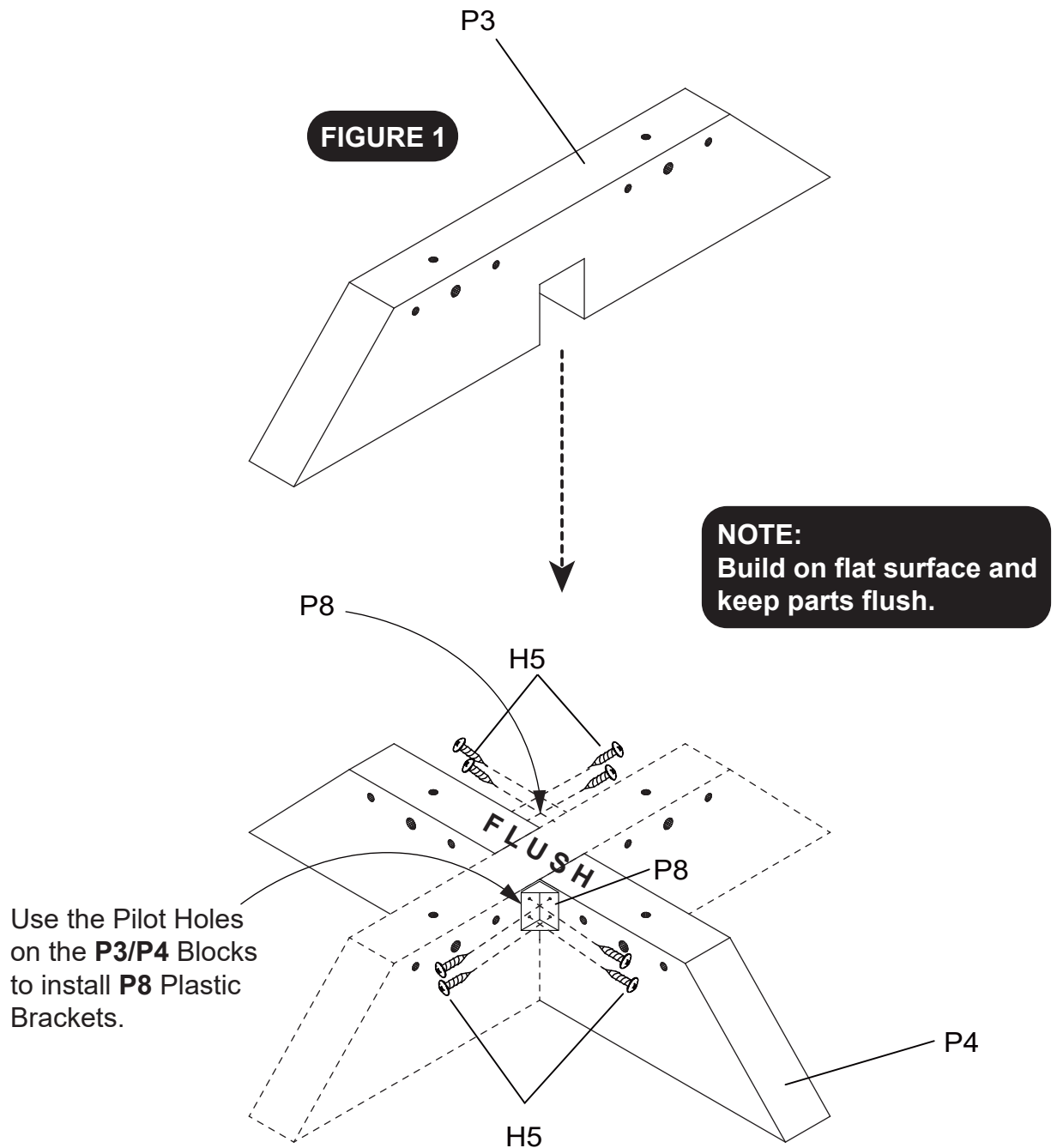
1pc - **P4** Long Block with Upper Slot

8pcs - **H5** Phillips Round Head Screw

### STEP 1

Attach the **P3** Long Block with Bottom Slot onto the **P4** Long Block with Upper Slot using the **P8** Plastic Brackets, and the pilot holes on the **P3/P4** Blocks and the **H5** Phillips Round Head Screws as shown in **FIGURE 1**.

**Tighten, but do not strip out H5 screws.**



## PARTS REQUIRED

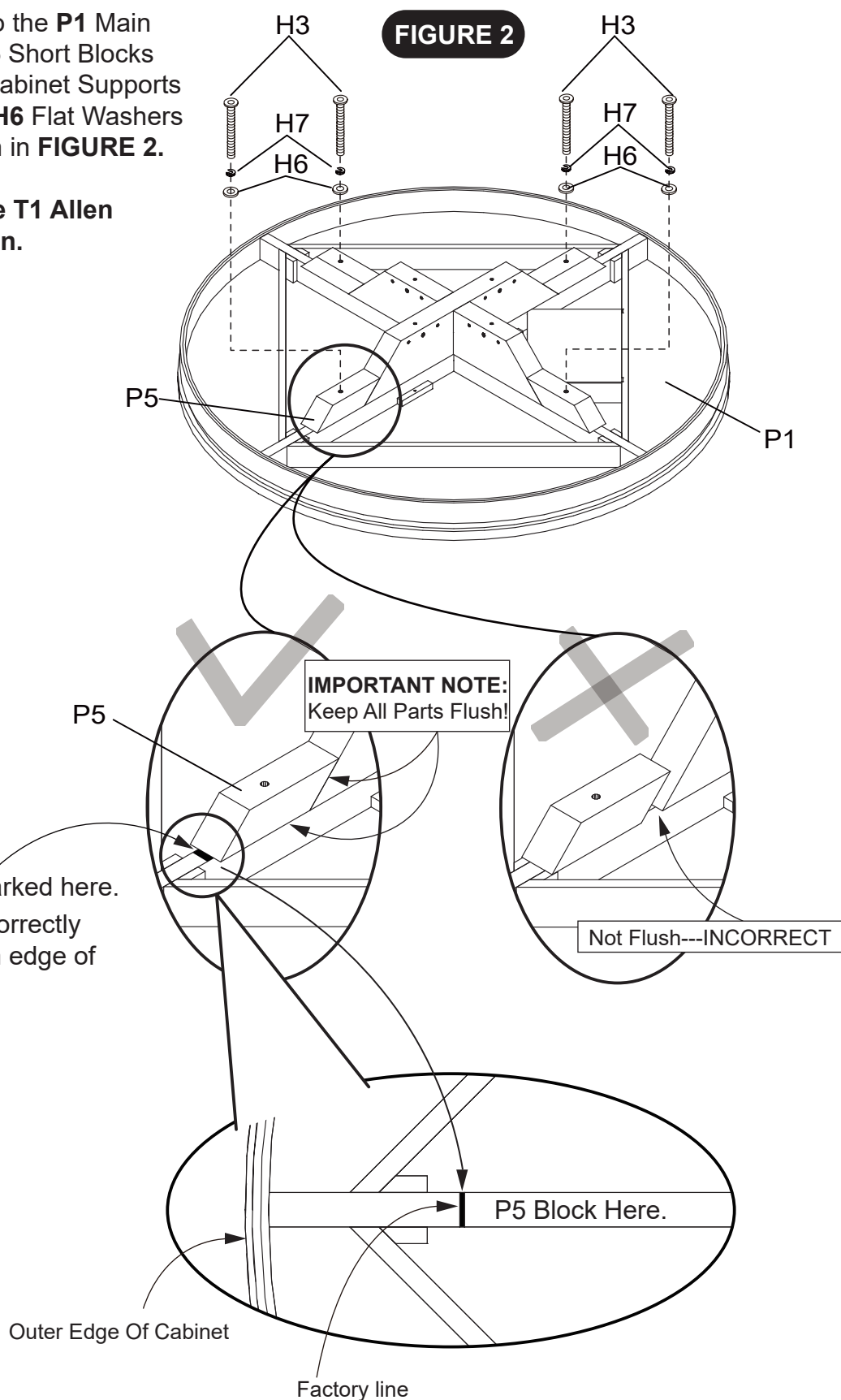
1pc - **P1** Main Cabinet  
4pcs - **P5** Short Block

4pcs - **H3** Allen Head Bolt  
4pcs - **H6** Flat Washer  
4pcs - **H7** Lock Washer

### STEP 2

Place the **STEP1** Assembly onto the **P1** Main Cabinet Supports. Attach the **P5** Short Blocks onto the frame of the **P1** Main Cabinet Supports using the **H3** Allen Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **FIGURE 2**.

**Tighten the H3 Bolts using the T1 Allen Wrench--- DO NOT over tighten.**



## PARTS REQUIRED

4pcs - **P6** Metal Leg

4pcs - **P9** Leg Leveler

8pcs - **H2** Allen Head Bolt

4pcs - **H4** Allen Head Bolt

4pcs - **H6** Flat Washer

4pcs - **H7** Lock Washer

8pcs - **H8** Nylock Nut

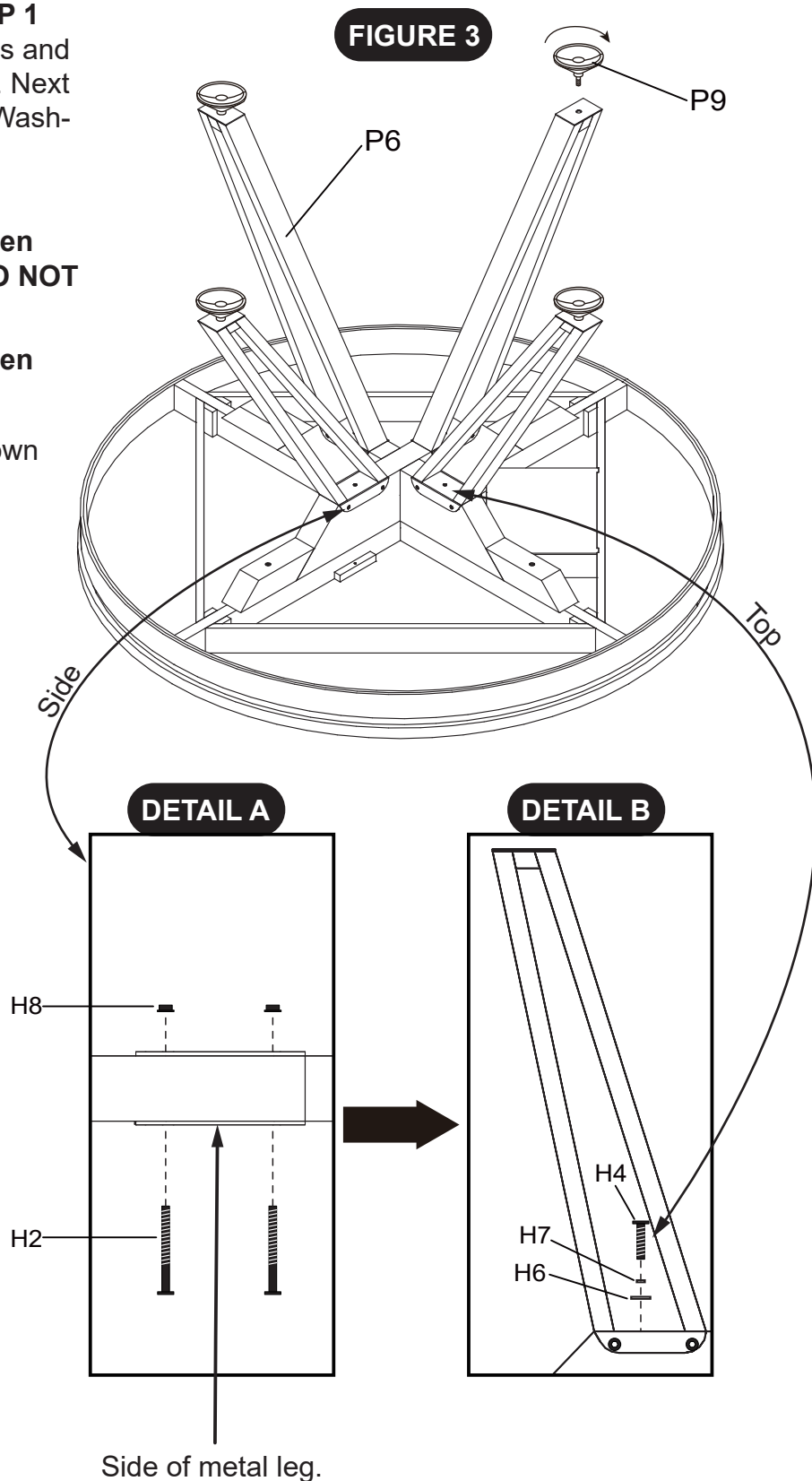
### STEP 3

Attach the **P6** Metal Legs onto the **STEP 1** Assembly using the **H2** Allen Head Bolts and **H8** Nylock Nuts as shown in **DETAIL A**. Next use the **H4** Allen Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **DETAIL B**.

**Tighten the H2 Bolts using the T2 Allen Wrench and the T3 Hex Wrench---DO NOT overtighten.**

**Tighten the H4 Bolts using the T1 Allen Wrench---- DO NOT overtighten.**

Install **P9** Leg levelers onto legs as shown in **FIGURE 3**.



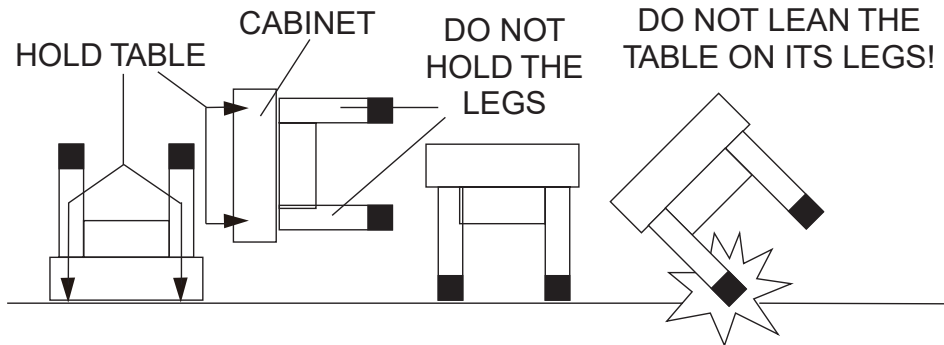


## WARNING:

THIS STEP REQUIRES FOUR OR MORE ADULTS.

WHILE FLIPPING THE TABLE OVER, DO NOT ALLOW TABLE TO REST ON THE SIDE OF LEGS AS THIS COULD DAMAGE THEM.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



### PARTS REQUIRED

1pc - **P7** Storage Box Lid

4pcs - **H1** Allen Head Bolt

4pcs - **H6** Flat Washer

4pcs - **H7** Lock Washer

### STEP 4

Attach the **STEP3** assembly onto the **P1** Main Cabinet using the **H1** Allen Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **FIGURE 4**.

Tighten the H1 Bolts---- DO NOT overtighten.

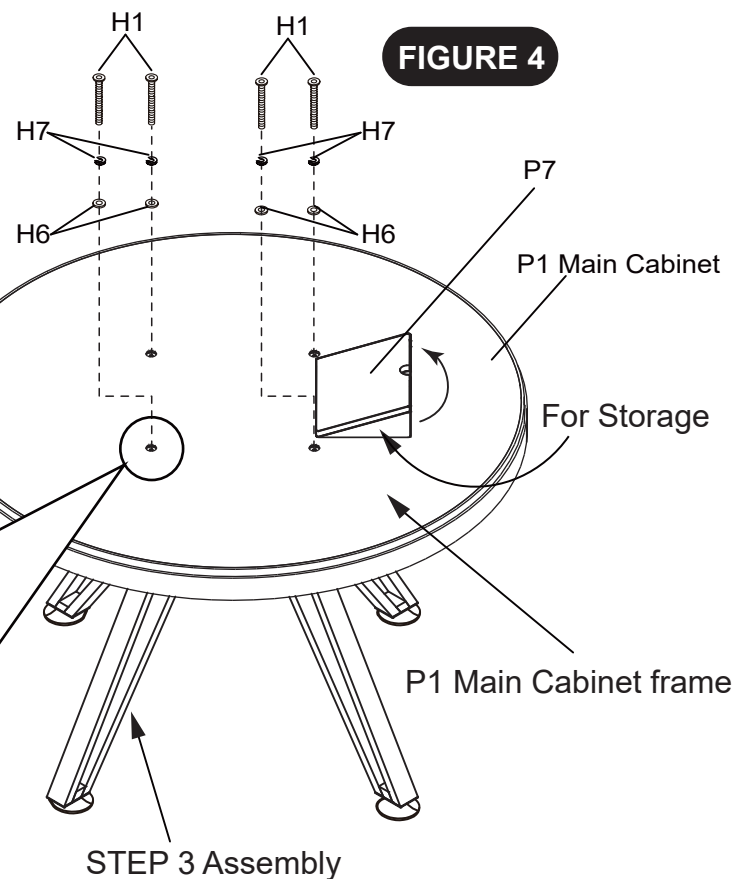
#### IMPORTANT NOTE:

The H1 Bolts must be tightened down into the countersink holes to avoid damage to the P2 Poker and Dining Top.

#### NOTE:

The countersink holes on the top of Cabinet

**FIGURE 4**





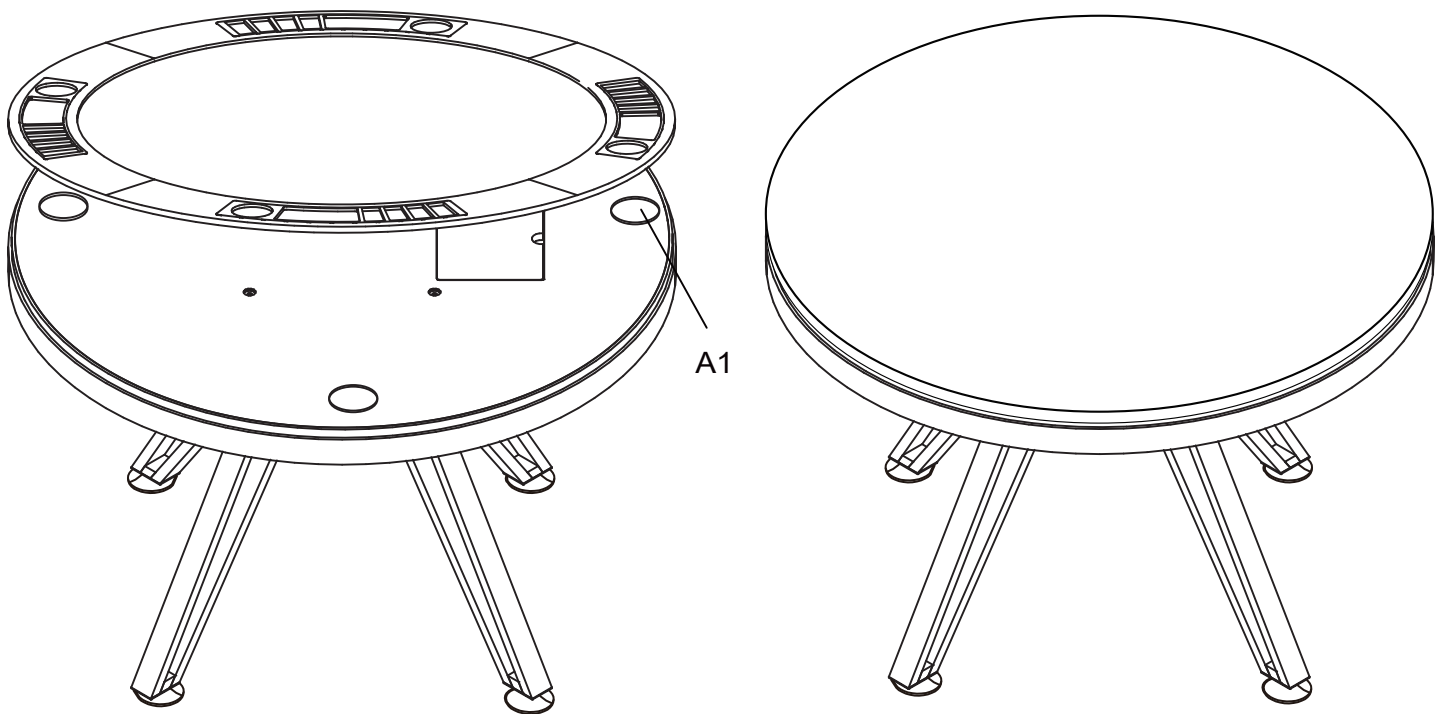
## PARTS REQUIRED

4pcs - **A1** Protective Spacer with Adhesive Backing

### STEP 5

Place the **A1** adhesive backed Protective Spacers between Poker / Dining Top and **P1** Main Cabinet as shown in **FIGURE 5**.

**FIGURE 5**



Congratulations! You have now assembled your game table. Please note the Care And Use instructions below to insure many years of trouble free use of your game table.

## CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. This product is intended for **INDOOR** use only.
3. **DO NOT** sit, climb or lean on the table.
4. **DO NOT** drag the table when moving it. This will damage the legs.
5. Carefully use cup holders only. Be careful not to spill drinks on table.
6. The purchase of a table cover will both protect and help keep clean the entire top of the table.
7. Use a carpenters level to properly level the table using the Leg Levelers.

## PRODUCT PARTS LIST FOR MODEL # AL6100

Key #	Part #	Description	Qty.
H1	AL6100HLH1	6mm x 100mm Allen Head Bolt	4
H2	AL6100HLH2	8 mm x 65 mm Allen Head Bolt	8
H3	AL6100HLH3	6 mm x 80 mm Allen Head Bolt	4
H4	AL6100HLH4	6 mm x 30 mm Allen Head Bolt	4
H5	AL6100HLH5	3.5 mm x 14 mm Phillips Round Head Screw	8
H6	AL6100HLH6	6.5 mm x 16 mm Flat Washer	12
H7	AL6100HLH7	M6 Lock Washer	12
H8	AL6100HLH8	M8 Nylock Nut	8
T1	AL6100HLT1	M4 Allen Wrench	1
T2	AL6100HLT2	M5 Allen Wrench	1
T3	AL6100HLT3	Hex Wrench	1
P1	AL6100HLP1	Main Cabinet	1
P2	AL6100HLP2	Poker and Dining Top	1
P3	AL6100HLP3	Long Block with Bottom Slot	1
P4	AL6100HLP4	Long Block with Upper Slot	1
P5	AL6100HLP5	Short Block	4
P6	AL6100HLP6	Metal Leg	4
P7	AL6100HLP7	Storage Box Lid	1
P8	AL6100HLP8	Pastic Bracket	2
P9	AL6100HLP9	Leg Leveler	4
A1	AL6100HLA1	Protective Spacer with Adhesive Backing	4
K1	AL6100HLK1	Hardware Kit	1
M1	AL6100HLM1	Instruction Manual	1

## 90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

**WARRANTY DURATION:** This Product is warranted to the original owner, for a period of 90 days from the original purchase.

**WARRANTY COVERAGE:** ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

**WARRANTY REPLACEMENT:** During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

**LEGAL REMEDIES:** This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.