

Assembly Instructions & User's Manual

Stainless Steel Patio Heater

Item #FSMVPT5017 Model #SRPH33A-XXXX



Please keep this instruction manual for future reference

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Read the instructions before use. This appliance must be installed in accordance with such regulations as are enforced.

Standard: ANSI Z83.26-2014 / CSA 2.37-2014 Gas-Fired Outdoor Infrared Patio Heater.

Installer: Leave the manual with the user for future use.

Consumer: Please keep this manual for future reference.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

An LP cylinder not connected for use shall not be stored in the vicinity of this or any other appliance.



For Outdoor Use Only

If you smell gas:

- 1. Shut off gas to the appliance
- 2. Extinguish any open flame
- 3. If odor continues, keep away from the appliance and immediately call your gas supplier or fire department



CARBON MONOXIDE HAZARD

This appliance can produce carbon monoxide, which has no odor.

Using it in an enclosed space can kill you.

Never use this appliance in an enclosed space such as a camper, tent or building.

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

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REMINDER

BEFORE ASSEMBLY

- Verify that all parts are included with your heater BEFORE you begin assembly by checking the Parts and Hardware List. For your convenience, some parts may be pre-assembled or attached to heater components.
 If all parts are not included, do not attempt to assemble heater. Call the toll free number on the cover
- If all parts are not included, do not attempt to assemble neater. Call the toll free number on the cover page for replacement parts.
- Leave hardware installed HALF-TIGHTENED on the heater during assembly until unit is completely assembled, then finish tightening all hardware installed.

YOUR OWNER'S MANUAL

• Keep and store this Owner's Manual for future reference – it contains important instructions and procedures for safety and maintenance.

NOTE: PLEASE READ THE FOLLOWING SAFETY RULES

WARNING:

The installation must conform with local codes or, in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, NFPA58 Natural Gas and Propane Installation Code, CSA B149.1, or Propane Storage and Handling Code, B149.2

The heater, when installed, must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70, or the Canadian Electrical Code, CSA C22.1.

Prior to use, check for damaged parts such as hoses, regulators, pilot or burner.

All leak tests should be done with a soapy solution. NEVER USE AN OPEN FLAME TO CHECK FOR LEAKAGE.

The propane hose with regulator assembly shall be located out of pathways where people may trip over it or in areas where the hose will not be subject to accidental damage.

Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burns or clothing ignition.

Young children should be carefully supervised when they are in the area of the heater.

Clothing or other flammable materials should not be hung from the heater, or placed on or near the heater. Any guard or other protective device removed for servicing the heater must be replaced prior to operating the heater.

Installation and repair should be done by a qualified service person. The heater should be inspected before use and at least annually by a qualified service person.

More frequent cleaning may be required as necessary. It is imperative that control compartment, burners and circulating air passageways of the heater be kept clean.

Keeping the appliance area clear and free from combustible materials, gasoline and other flammable vapors and liquids.

DO NOT OBSTRUCT the flow of combustion and ventilation air.

Keeping the ventilation opening(s) of the cylinder enclosure free and clear from debris.

This appliance shall be used only in a well ventilated space and shall not be used in a building, garage or any other enclosed area.

An appliance may be installed with shelter no more inclusive than: With walls on all sides, but with no overhead cover.

Within a partial enclosure which includes an overhead cover and no more than two side walls. These side walls may be parallel, as in a breezeway, or at right angles to each other.

NOTE: PLEASE READ THE FOLLOWING SAFETY RULES

WARNING:

Within a partial enclosure which includes an overhead cover and three side walls, as long as 30 percent or more of the horizontal periphery of the enclosure is permanently open.

his appliance requires 9kg (20lb) LP-gas supply cylinder.

The LP-gas supply cylinder to be used must Constructed and marked in accordance with the Specifications for LP-gas cylinders of the U.S. Department of Transportation (DOT); or the Standard for Cylinders, Spheres and Tubes for Transportation of Dangerous Goods and Commission, CAN/CSA-B339, as applicable;

Provided with a listed overfilling prevention device; and provided with a cylinder connection device compatible with the connection for the appliance.

The cylinder must be disconnected when the appliance is not in use.

Storage of an appliance indoors is permissible only if the cylinder is disconnected and removed from the appliance.

A cylinder must be stored outdoors in a well ventilated area out of the reach of children. A disconnected cylinder must have dust caps tightly installed and must not be stored in a building, garage or any other enclosed area.

NOTE: PLEASE READ THE FOLLOWING SAFETY RULES:

Perform a leak test with a soapy solution:

- 1. To check gas connections.
- 2. After connecting a new cylinder.

3. Upon re-assembly after disassembly.

The pressure regulator and hose assembly supplied with the appliance must be used, replacement pressure regulators and hose assemblies must be those specified by the appliance manufacturer.

Do not store a spare LP-gas cylinder under or near this appliance;

Never fill the cylinder beyond 80 percent full;

Do not clean the heater with cleaners that are combustible or corrosive.

Place the dust cap on the cylinder valve outlet whenever the cylinder is not in use. Only install the type of dust cap on the cylinder valve that is provided with the cylinder valve. Other types of caps or plugs may result in leakage of propane.

Certain materials or items, when stored under the heater, will be subjected to radiant heat and could be seriously damaged.

Inspect the visible portion of the hose before each use of the appliance and inspect the entire hose assembly at least annually.

The cylinder used must include a collar to protect the cylinder valve.

This product can expose you to chemicals including lead, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to: www.P65Warnings.ca.gov.

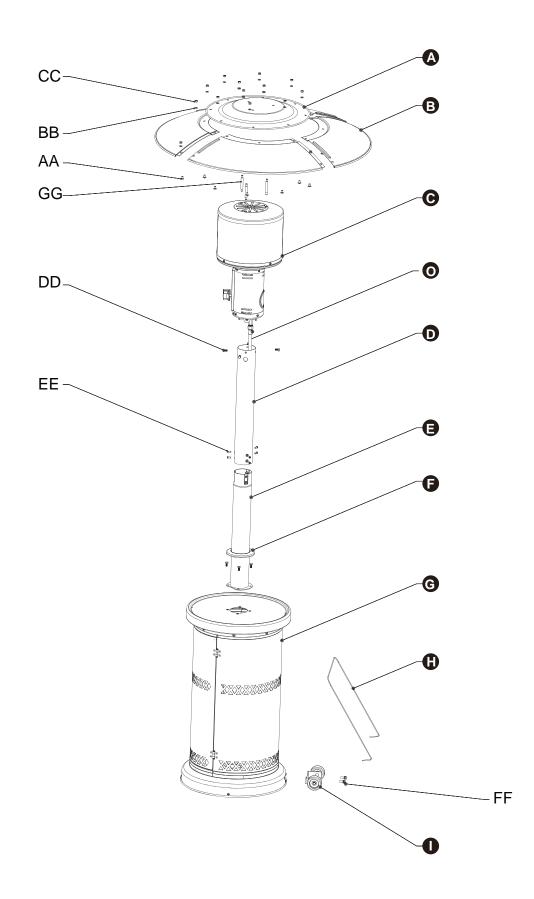
This heater is designed to operate with a standard 20lb propane cylinder with Approved Cylinder Connection.

SPECIFICATION

Certification	CSA (ANSI Z83.26-2014 / CSA 2.37-2014)
Height	90.55" (2.30m)
Diameter of reflector	32.28" (82cm)
Rated heat input	48,000 BTU/hr
Fuel	LP
Gas Supply	20lb (9kg) LP gas cylinder
Manifold pressure	11" W.C.
Diameter of injector	0.846" (2.15mm)
Safety features	Flame failure device, anti-tilt switch
Gas supply pressure	Max. 250 PSI, Min. 5 PSI

EXPLODED VIEW

Please check the contents of the packaging to ensure all parts are included. If missing parts please contact customer service.



PART LIST

Part	Description	Picture	Quantity
А	Center Reflector Cap		1
В	Reflector Shield		4
С	Burner Head		1
D	Upper Pole	•••••••••••••••••••••••••••••••••••••••	1
E	Lower Pole		1
F	Decorative Cap	Õ	1
G	Base		1
н	Cylinder Locking Bar	\sim	1
I	Wheel		1
Ο	Gas Hose and Regulator (pre-installed)		1

TOOLS REQUIRED (Not included):

1	Adjustable open end wrench	
2	Phillips Screwdriver	

HARDWARE

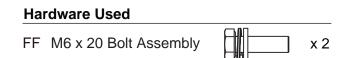
Please check the contents of the packaging to ensure all parts are included.

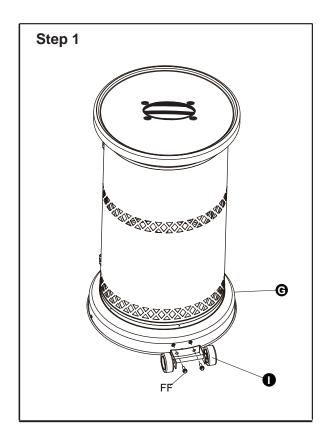
Part	Description	Picture	Quantity
AA	M6 x 10 Bolt		12
BB	6mm Washer	\bigcirc	18
сс	M6 Nut	$\langle \bigcirc \rangle$	15
DD	M6 x 14 Bolt		8
EE	M5 x 12 Flat Bolt		6
FF	M6 x 20 Bolt Assembly		2
GG	M6 x 70 Double Pointed Bolt		3

WARNING: THIS APPLIANCE REQUIRES INSTALLATION, BY A COMPETENT PERSON. PROPER ASSEMBLY IS THE RESPONSIBILITY OF THE INSTALLER,

Step 1

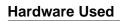
Attach the wheel (I) to the base (G) with (2) M6 x 20 bolts assembly (FF), as shown in image for Step 1.





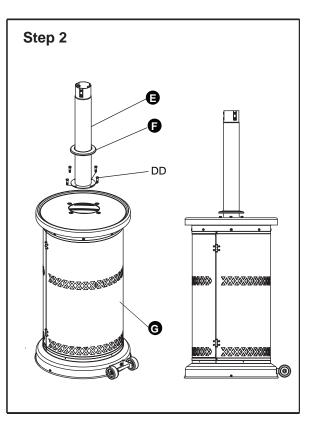
Step 2

Attach the lower pole (E) to the base (G) with (4) M6 x 14 bolts (DD), then slide the decorative cap (F) over the lower pole (E) to cover the bolts, as shown in image for Step 2.



DD M6 x 14 Bolt



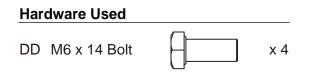


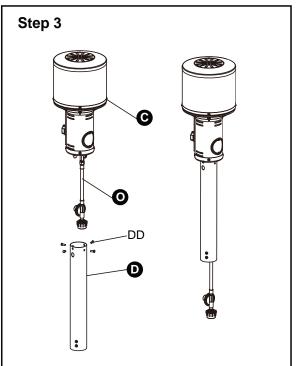
WARNING: THIS APPLIANCE REQUIRES INSTALLATION, BY A COMPETENT PERSON. PROPER ASSEMBLY IS THE RESPONSIBILITY OF THE INSTALLER,

Step 3

Insert gas hose and regulator (O) of the burner head (C) into the upper pole (D), then tighten the burner head (C) to the upper pole (D) with (4) M6 x 14 bolts (DD), as shown in image for Step 3.

Note: Make sure the regulator goes through the pole.





Step 4

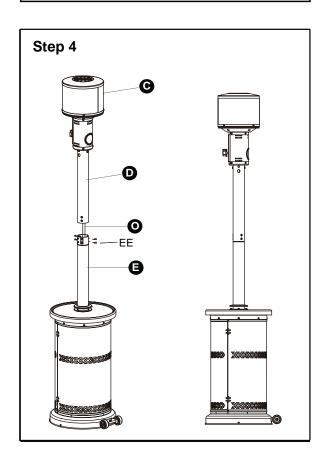
Insert gas hose and regulator (O) of the burner head (C) into the lower pole (E). Place the upper pole (D) on the lower pole (E) tighten with (6) M5 x 12 flat bolts (EE), as shown in image for Step 4.

Note: Make sure the burner head and door face to the same direction before tighten the bolts.

Hardware Used

EE M5 x 12 Flat Bolt

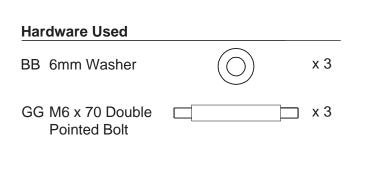
x 6

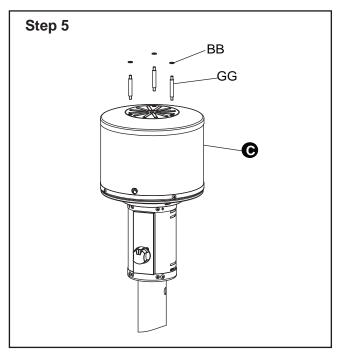


WARNING: THIS APPLIANCE REQUIRES INSTALLATION, BY A COMPETENT PERSON. PROPER ASSEMBLY IS THE RESPONSIBILITY OF THE INSTALLER,

Step 5

Thread (3) 6mm washers (BB) and (3) M6 x 70 double pointed bolts (GG) into the burner head (C).

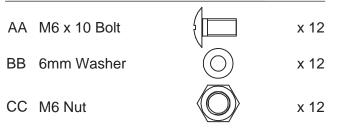


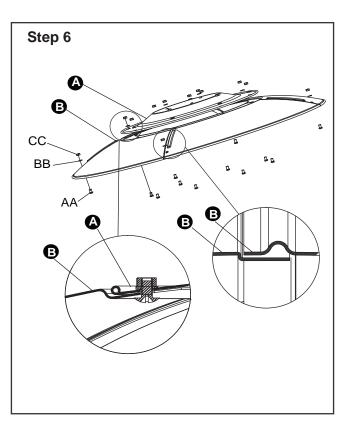


Step 6

Fan open the reflector shields (B) and align holes to attach the center reflector cap (A) on the top of the four reflector shields (B) with (12) M6 x 10 bolts (AA), (12) 6mm washers (BB) and (12) M6 nuts (CC).

Hardware Used

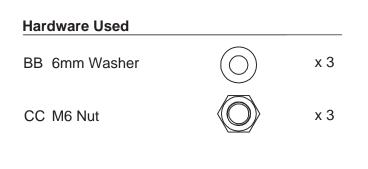


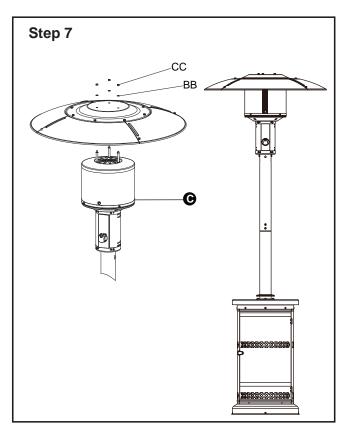


WARNING: THIS APPLIANCE REQUIRES INSTALLATION BY A COMPETENT PERSON. PROPER ASSEMBLY IS THE RESPONSIBILITY OF THE INSTALLER.

Step 7

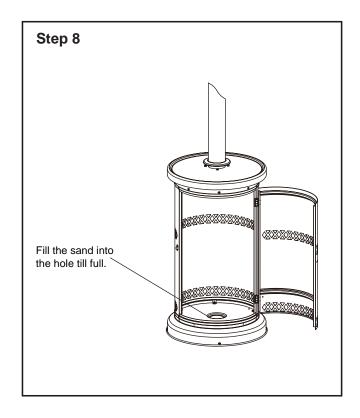
Place the reflector assembly onto the top of the burner head (C) and tighten with (3) 6mm washers (BB) and (3) M6 nuts (CC).





Step 8

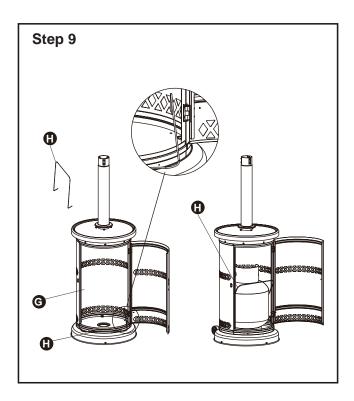
Fill at least 23 LBS of sand (not included) into the hole.



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Step 9

Place the gas cylinder (not included) into the base (G) and secure with the cylinder locking bar (H).

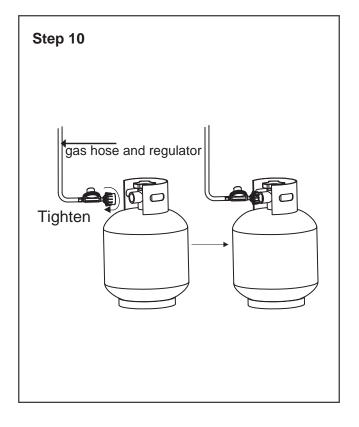


Step 10

Attach the regulator to the cylinder and turn clockwise to securely tighten the valve. Close and latch the door.

Note: Make sure to check for leaks after attaching the cylinder. (For instructions, refer to the page14-SAFETY CHECK)

To remove the regulator, turn off the cylinder valve and turn counterclockwise the regulator to loosen from the cylinder.



SAFETY CHECK

WARNING: ONLY AN AUTHORIZED GAS TECHNICIAN SHOULD INSTALL THIS PRODUCT.

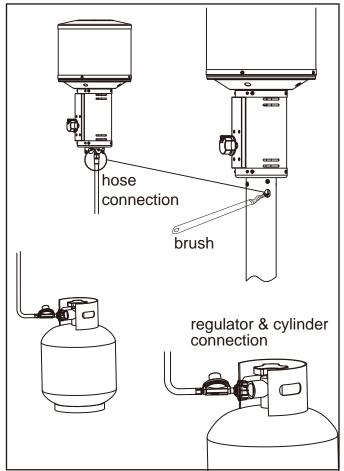
Check for leaks

All connections of the patio heater have been checked for leakage. Follow these steps to check the gas hose/regulator/cylinder connections:

- 1) Make leakage solution by mixing 1 part liquid dish soap and 3 parts water.
- 2) Spoon or brush several drops (or use squirt bottle) of solution onto the hose connection, regulator & cylinder connection.
- 3) Turn on gas cylinder valve. Inspect the connections and look for bubbles.
- 4) If no bubbles appear, the connection is safe.
- If bubbles appear, there is a leak. Loosen and re-tighten this connection. If the connection still leaks, please call customer service: 1-866-814-0585 or 1-888-922-2336.

Note:

- 1) The cylinder supply system must be arranged for vapor withdrawal.
- 2) The cylinder used must include a collar to protect the cylinder valve.

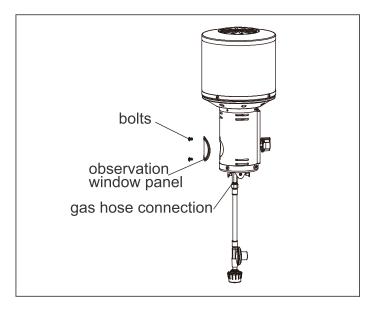


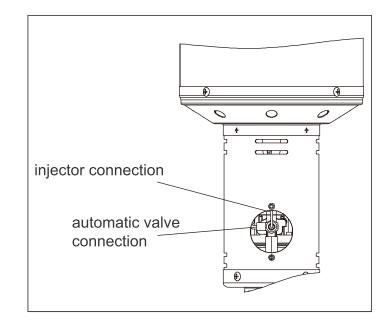
SAFETY CHECK

WARNING: ONLY AN AUTHORIZED GAS TECHNICIAN SHOULD INSTALL THIS PRODUCT. PROPER ASSEMBLY IS THE RESPONSIBILITY OF THE INSTALLER.

Annual check operation:

- a. Remove the observation window panel by un-screwing two bolts.
- b. Turn on LP gas cylinder valve.
- c. Spoon several drops (or use squirt bottle) of the solution onto gas hose connection and automatic valve connection and the injector connection.
- d. Inspect the connections and look for bubbles.
- e. If no bubbles appear, the connection is safe.
- f. If bubbles appear, there is a leak. Shut off the LP gas cylinder valve, loosen and then re-tighten this connection.
- g. Check again for leaks.
- h. If bubbles still appear, close the LP gas cylinder vavle and call our customer service line 1-866-814-0585 or 1-888-922-2336.
- i. Hose checking steps:
- (1) Unscrew M6 x 14 bolts from the pole.
- (2) Pull out the head assembly hose and regulator from the pole.
- (3) Check if there are cracks or worn sections on the hose. If yes, replace the hose and regulator immediately.
- (4) Check for leaks according to the above steps after replacing the hose and regulator.





OPERATION

WARNING: DO NOT ATTEMPT TO OPERATE HEATER UNTIL YOU HAVE READ AND UNDERSTAND ALL PRECAUTION, FAILURE TO DO SO CAN RESULT IN SERIOUS PERSONAL INJURY, DEATH, OR PROPERTY DAMAGE.

Before turning gas supply ON

Your heater was designed and approved for OUTDOOR USE ONLY. DO NOT use it inside a building or any other enclosed area.

Make sure surrounding areas are free of combustible materials, gasoline, and other flammable vapors or liquids.

Ensure that there is no obstruction to air ventilation.

Be sure all gas connections are tight and there are no leaks.

Be sure the access panel is clear of debris.

Be sure any component removed during assembly or servicing is replaced and fastened prior to starting.

Before Lighting

Heater should be thoroughly inspected before each use, and by a qualified service person at least annually.

If relighting a hot heater, always wait at least 5 minutes.

Lighting instructions

- 1) Turn the control knob to "OFF" position.
- 2) Turn LP cylinder gas valve to fully open position.
- Push in the gas control knob and turn counter-clockwise to "LOW" position, this will light the burner. If needed, keep depressing and turning control knob counter-clockwise until the burner lights. (You will hear 1 clicking noise).
- 4) Once the burner is lit, continue to keep the control knob depressed for at least 30 seconds, then release control knob.



FOR YOUR SAFETY:

If at any time you are unable to light burner and smell gas, wait 5 minutes to allow gas to dissipate before attempting to light heater. If after 1 minute, you are unable to light burner, wait 5 minutes and allow flammable vapors to dissipate before attempting to light heater.



FOR YOUR SAFETY:

DO NOT touch or move heater for at least 45 minutes after use.

Allow emitter and dome to cool before touching.



Lighting operations should comply with Lighting Instruction section. Improper lighting operations will cause serious injury and explosion.





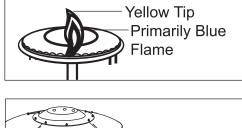
OPERATION

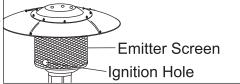
- 5) If burner does not stay lit, repeat steps 3 and 4 after 5 minutes.
- 6) If burner still does not stay lit, then:
 - a) Push in gas control knob and turn counter clockwise to the "LOW" position.
 - b) Keep depressing the control knob, put long stem lighter into the ignition hole on the emitter screen to light the burner.
 - c) Repeat step 4.
- Turn the control knob counter clockwise to "HIGH" position. If you want a lower temperature, turn the control knob clockwise to the "LOW" position.

Flame Characteristic

The flame pattern at the emitter screen should be visually checked whenever heater is operated. Normally the burner flame is blue, but a small yellow flame is acceptable.

If flames extend beyond surface of the emitter grid, or the phenomena of flame lift or light back, or black spot is accumulating on the emitter grid or reflector, the heater should be **TURNED OFF** immediately. The heater should not be operated again until the unit is serviced and or repaired.





OPERATION

CAUTION: AVOID INHALING FUMES EMITTED FROM THE HEATER'S FIRST USE. SMOKE AND ODOR FROM THE BURNING OF OILS USED IN MANUFACTURING WILL APPEAR. BOTH SMOKE AND ODOR WILL DISSIPATE AFTER APPROXIMATELY 30 MINUTES. THE HEATER SHOULD NOT PRODUCE THICK BLACK SMOKE.

NOTE:

The burner may be noisy when initially turned on. To eliminate excessive noise from the burner, turn the Control Knob to the "LOW" position. Then, turn the knob to the level of heat desired.

When heater is ON:

Emitter screen will become bright red due to intense heat. The color is more visible at night. Burner will display tongues of blue flame. These flames should not be yellow or produce thick black smoke, indicating an obstruction of airflow through the burners.

Operation pressure checked:

If the flame is very small, this is because the supply pressure is not enough. Please refill gas cylinder.

Re-light:

- 1) Turn the control knob to "OFF" position.
- 2) Wait five (5) minutes before attempting to relight burner.
- 3) Repeat steps beginning with step 2 of the lighting instruction above.

Shut down instructions:

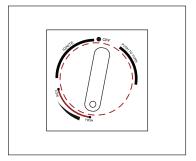
- 1) Push in and turn control knob clockwise to "OFF" position.
- 2) Turn LP cylinder gas valve clockwise to "OFF" position when heater is not in use.
- NOTE: After use, some discoloration of the emitter screen is normal.

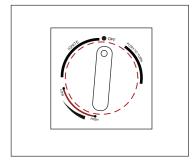
The Event of Gas Leakage:

- 1) Turn the control knob to "OFF" position.
- 2) Turn LP cylinder valve to "OFF" position.
- 3) Wait 5 minutes to allow gas to dissipate.
- 4) If odor continues, immediately call gas supplier or fire department.



WARNING: Heater will be hot after use. Handle with extreme care.





HEATER PLACEMENT

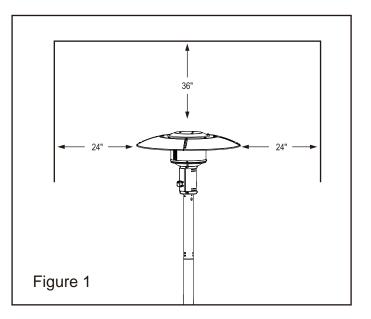
CAUTION: WHEN CERTAIN MATERIALS OR ITEMS ARE LEFT, ABOVE, BESIDE OR UNDER THIS HEATER WHILE IN USE, THEY WILL BE SUBJECT TO RADIANT HEAT AND COULD BE SERIOUSLY DAMAGED.

This heater is primarily used for the heating of outdoor patios, decks, spas, pools and open working areas.

Always make sure that adequate fresh air ventilation is provided. Follow the spacing tolerances shown in the following figure 1 at all times.

This heater must be placed on level, firm ground.

Never operate in an explosive atmosphere. Keep away from areas where gasoline or other flammable liquids or vapors are stored or used.

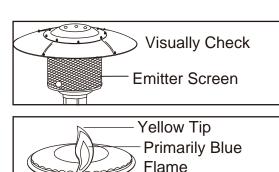


MAINTENANCE AND STORAGE

CLEANING AND MAINTENANCE :

To enjoy years of outstanding performance from your heater make sure you perform the following maintenance activities on a regular basis:

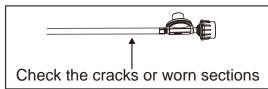
- Keep exterior surfaces clean.
- Use warm soapy water for cleaning. Never use flammable or corrosive cleaning agents.
- While washing your unit, be sure to keep the area around the burner assembly dry at all times. If the gas control is exposed to water in any way, do NOT try to use it. It must be replaced.
- Keep the appliance area free and clean from combustible materials, gasoline and other flammable vapors and liquids; not obstructing the flow of combustion and ventilation air; keeping the ventilation opening(s) of the cylinder enclosure free and clear from debris.
- · Visually check burner flames.
- Screw down the screws on pole, take out the burner head assembly.
- Check if there are cracks or worn sections on hose. If yes, please call our customer service to replace hose.
- At least once a year, the unit should be inspected for the presence of spiders, spider webs or other insects.
- Air flow must be unobstructed. Keep controls, burner, and circulating air passageways clean. Signs of possible blockage include:
 - Gas odor with extreme yellow tipping of flame.
 - Heater does NOT reach the desired temperature.
 - Heater glow is excessively uneven.
 - Heater makes popping noises.





WARNING:

FOR YOUR SAFETY; DO NOT touch or move heater for at least 45 minutes after use. Allow all burner elements to cool before touching.



NOTE:

In a salt-air environment (such as near an ocean). corrosion occurs more quickly than normal. Frequently check for corroded areas and repair them promptly.

NOTE:

Wait until heater is cool before covering.

MAINTENANCE AND STORAGE

- Spiders and insects can nest in burner or orifices. This dangerous condition can damage heater and render it unsafe for use. Clean burner holes by using a heavy-duty pipe cleaner. Compressed air may help clear away smaller particles.
- Carbon deposits may create a fire hazard. Clean reflector, thermocouple and emitter screen with a dry cloth if any carbon deposits develop.

STORAGE:

Between uses:

- Turn the control knob to "OFF" position.
- Turn LP cylinder to "OFF" position.
- Store heater upright in an area sheltered from direct contact with inclement weather (such as rain, sleet, hail, snow, dust and debris).
- If desired, cover heater to protect exterior surfaces and to help prevent build up in air passages.

During periods of extended inactivity or when transporting;

- Turn the control knob to "OFF" position.
- Disconnect the regulator from the LP Cylinder by turning counter-clockwise and move to a secure, well ventilated location outdoors. DO NOT store in location that will exceed 125 degrees F.
- Store heater upright in an area sheltered from direct contact with inclement weather (such as rain, sleet, hail, snow, dust and debris).
- If desired, cover heater to protect exterior surfaces and to help prevent build up in air passages.

NOTE:

Wait until heater is cool before covering.

TROUBLE SHOOTING

PROBLEM	PROBABLE CAU	
Burner can be lit	Connection between valve and ignition pin is loose	Tighten the connection between ignition pin and valve
be lit with control	The distance between ignition pin and flame orifice is too far	Adjust the distance between the ignition pin and flame orifice
knob	Ignition pin fails	Call customer service
	Gas cylinder valve is closed	Turn gas cylinder valve to ON
Burner will not	Pressure is low	Turn gas cylinder valve OFF and replace gas cylinder
light	Hose and regulator broken	Call customer service
	Valve broken	Call customer service
	Dirt built up around the tip of thermocouple	Clean dirt from thermocouple
Elame extinguishe	Connection between thermocouple and valve is loose	Tighten the connection between thermocouple and valve
	Tilt switch broken	Call customer service
	Valve broken	Call customer service

If you are still experiencing problems with this heater, please contact our customer service hotline at 1 (866) 814-0585 or 1 (888) 922-2336.

WARRANTY INFORMATION

The appliance has been manufactured under the highest standard of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one (1) year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown in the purchaser's receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement, nor for incidental or consequential damage.



Need help? call our toll free number at: 1 (866)-814-0585 or 1 (888)-922-2336 e-mail us at: Customerservice@academy.com

SRPH33A-XXXX	 color material & base pole & wheels reflector 	
reflector1. 1PC reflector2. 2PCS reflector3. 3PCS slidable reflector4. 3PCS reflector5. 5PCS KD reflector	pole & wheels 1. 1PC pole w/o wheels 2. 1PC pole w/ wheels 3. 2PCS pole w/o wheels 4. 2PCS pole w/ wheels	Imaterial & base Imaterial & base Imaterial & base Imaterial & bigger base Imater
SRPH33A-XXXX	 couleur matériau et base poteau et roulettes réflecteur 	s
réflecteur 1. Réflecteur 1 pièce 2. Réflecteur 2 pièces 3. Réflecteur coulissant 3 pièces 4. Réflecteur 3 pièces 5. Réflecteur KD 5 pièces	 poteau et roulettes 1. Poteau 1 pièce sans roulettes 2. Poteau 1 pièce avec roulettes 3. Poteau 2 pièces sans roulette 4. Poteau 2 pièces avec roulette ✓ 	es 3. Acier avec base renforcée
SRPH33A-XXXX	 color material y base poste y ruedas reflector 	
 reflector 1. Reflector de 1 pieza 2. Reflector de 2 piezas 3. Reflector deslizable de 3 piezas 4. Reflector de 3 piezas 5. Reflector KD de 5 piezas 	poste y ruedas 1. 1 poste sin ruedas 2. 1 poste con ruedas 3. 2 postes sin ruedas 4. 2 postes con ruedas	