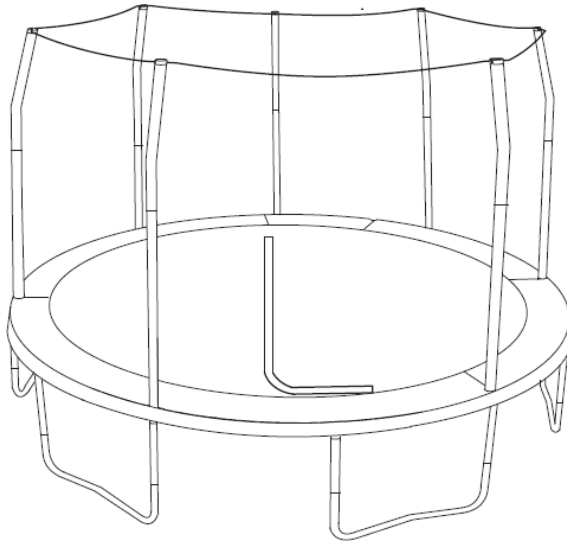




## **Assembly Instructions & User's Manual**

Style #166826  
16 Ft Mega Trampoline and Enclosure



**Please keep this instruction manual for future reference**

**Customer Service: (888) 922-2336**

**7:00 am to 12:00 am CST (daily)**

**Live Chat at: [www.academy.com](http://www.academy.com)**

**Email: [customerservice@academy.com](mailto:customerservice@academy.com)**

**(Made in China)**

## Table of Contents

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged, do not attempt to assemble the unit. Contact customer service for replacement parts.

# WARNINGS

## IMPORTANT PRECAUTIONS

### **WARNING:**

To reduce the risk of serious injury, read and follow all warnings, precautions, and instructions in this manual before assembling and using the trampoline.

1. Trained spotter supervision is recommended.
2. Must place the trampoline on lawn, bark wood chip, sand or cushioning materials.
3. Maintain a free space of minimum 8' ( 2500mm) on all sides of the trampoline. This area should not include concrete, bitumen (asphalt), brick, or other hard surfaces as these can cause serious injuries.
4. Adequate overhead clearance is essential. A minimum of 24ft from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards.
5. Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and trampoline enclosure.
6. Place the trampoline and trampoline enclosure on a level surface before use.
7. Use the trampoline and trampoline enclosure in a well-lit area. Artificial illumination may be required for indoor or shady areas.
8. Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use.
9. Remove any obstructions from beneath the trampoline and trampoline enclosure.
10. The trampoline enclosure is only to be used as an enclosure for a trampoline of a size for which the enclosure is designed.
11. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in the use instructions.
12. DO NOT attempt or allow somersaults on the trampoline. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
13. Do not allow more than one person on the trampoline and trampoline enclosure. Use by more than one person at the same time can result in serious injuries.
14. Use trampoline and trampoline enclosure only with mature, knowledgeable supervision.
15. Trampoline over 20 in (51cm) tall are not recommended for use by children under 6 years of age.
16. The trampoline is designed of users weighing 220lbs (100kg) or less.
17. Misuse and abuse of the trampoline is dangerous and can cause serious injuries.
18. Injury may result from encountering the frame or falling through the springs while getting onto or off the trampoline or while jumping. Stay in the center of the bed when jumping. Do not use the trampoline without the frame pad securely in place to cover the frame. The frame pad is not designed or intended to support the weight of the user. Do not step or jump directly onto the frame pad.
19. The trampoline is a rebounding device that propels the user to unaccustomed heights and into a variety of body movements. Rebounding off the trampoline, striking the frame or springs, or improperly landing on the bed may cause injury.
20. Do not use if injured.
21. If, pregnant do not use without the consent of a physician.
22. Do not jump on the trampoline while holding an object, particularly one that is sharp or breakable.
23. Inspect the trampoline and trampoline enclosure before each use. Make sure the frame padding, barrier and the enclosure support (frame) padding is correctly and securely positioned. Replace any worn, defective, or missing parts.
24. Climb on and off the trampoline. It is a dangerous practice to jump from the trampoline to the floor or ground when dismounting, or jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects.



## WARNINGS

25. Stop bounce by flexing knees as feet come in contact with the trampoline bed. Learn this skill before attempting others.
26. Learn fundamental bounces and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic fundamentals in various series and combinations, performing one fundamental after another, with or without feet bounces between them.
27. Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height.
28. While keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control bounce.
29. Avoid bouncing when tired. Keep turns short.
30. Properly secure the trampoline when not in use. Protect it against unauthorized use. If a trampoline ladder is used, the supervisor should remove it from trampoline when leaving the area to prevent unsupervised access by children under 6 years of age.
31. Keep objects away which could interfere with the performer. Maintain a clear area around the trampoline.
32. Do not use the trampoline while under the influence of alcohol or drugs.
33. For additional information concerning the trampoline equipment, contact the customer services hotline number 1-888-922-2336.
34. For information concerning skill training, contact a certified trampoline instructor.
35. Bounce only when the surface of the bed is dry. Wind or air movement should be calm to gentle. The trampoline must not be used in gusty or severe winds.
36. Read all instructions before using the trampoline and trampoline enclosure. Warnings and instructions for the care, maintenance, and use of this trampoline and trampoline enclosure are included to promote safe, enjoyable use of this equipment.
37. Users may become entangled in or strangled by loose cords or in gaps between trampoline and enclosure.
38. Keep enclosure tightly fastened to the trampoline in accordance with manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline / enclosure boundary may result in serious injury, strangulation, or death.
39. Do not attempt to jump over the barrier.
40. Do not attempt to crawl under the barrier.
41. Do not intentionally rebound off the barrier.
42. Do not hang from, kick, cut, or climb on the barrier.
43. Wear clothing free of drawstrings, hooks, loops or anything that could get caught while using the trampoline / enclosure and result in entanglement, strangulation, or both.
44. Do not attach anything to the barrier that is not a manufacturer-approved accessory or part of the enclosure system.
45. Enter and exit the enclosure only at the enclosure door or barrier opening designated for that purpose.
46. The trampoline frame and the enclosure are made of metal. They are not grounded, and they will conduct electricity. Therefore, an electrocution hazard exists.
47. Keep all frame and heat sources away from the product.
48. Do not use or stand near the trampoline in windy or gusty conditions. A trampoline can become airborne when exposed to sustained wind or gusting wind conditions. This can result in serious injury, paralysis, or death, as well as property damage. To reduce these risks, disassemble the trampoline and enclosure and store them until weather conditions improve. Anchoring a trampoline frame may prevent the trampoline from moving as a result of the wind, but even anchored trampoline can become airborne or damaged. Consult a qualified contractor to determine what type of anchor works best in your location.

# Warning Labels

## TRAMPOLINE SAFETY INSTRUCTIONS



### WARNING



**Do not attempt or allow somersaults. Serious injuries, paralysis, or death may result.**

**To reduce the chance of landing on your head or neck, do not do somersaults(flips).**



**Do not allow more than one person on the trampoline at a time.**

**Multiple jumpers increase the chances of loss of control, collision, and falling off.**

**This can result in serious injury to head, leg or neck.**

#### For the Supervisor

Read instructions before use.

Use trampoline only with mature, knowledgeable supervision.

Not recommended for children under 6 years of age.

Inspect before use. Keep frame padding in place. Do not use when trampoline is wet or in a windy conditions.

Keep objects away which could interfere with the performer.

Secure the trampoline against unauthorized use.

#### For the Jumper

Do not use the trampoline while under the influence of alcohol or drugs.

Avoid bouncing when tired.

#### Jumping

Learn fundamental bounces and body positions thoroughly.

Stop bounce by flexing knees as feet come in contact with the bed.

Avoid bouncing too high. Maintain control.

Bounce in the center of the bed.

While keeping the head erect, focus eyes on the trampoline toward the perimeter.

#### Getting on and off

Climb on and off the trampoline. Do not use the trampoline as a springboard.

For skill training information, contact a trainer certification organization.

For Equipment Information, Contact: Academy Sports & Outdoors, 1800 N. Mason Rd, Katy, TX 77449, United States

Customer Hot Line: 1-888-922-2336, 7a.m. - 12a.m. CST (daily)

Model: 128518661

# ATTACH TO TRAMPOLINE

Made In China

# Warning Labels

## TRAMPOLINE ENCLOSURE SAFETY INSTRUCTIONS

### ⚠ WARNING



Do not land on head or neck.  
Paralysis or death can result,  
even if you land in the middle  
of the trampoline mat (bed).  
Do not do somersaults (flips).

Avoid bouncing when tired.  
While keeping the head erect, focus  
eyes on the trampoline toward the  
perimeter.



Only one person at a time in the  
trampoline enclosure.

Multiple jumpers increase the  
chances of loss of control and  
this can result in broken head,  
neck, back, or leg.

This trampoline enclosure system  
is not recommended for use by  
children under 6 years of age.

#### For the Supervisor

Inspect the trampoline before using. Keep frame pad in place. Do not use when trampoline is wet or in a windy conditions. A worn or damaged mat (bed), spring, or frame piece should be replaced immediately.

Keep objects away that could interfere with the jumper.

Secure the trampoline against unauthorized use.

Use trampoline enclosure only with mature, knowledgeable supervision. Enforce all safety rules and be familiar with the information in the User's Manual to help users in following trampoline enclosure instructions and trampoline safety.

Do not exceed the weight limit recommended by the manufacturer.

Use only when the enclosure barrier has no holes, pole clamps are tightly secured to the poles and the support (frame), and the barrier is properly suspended.

Do not intentionally rebound off the barrier. Do not hang from, kick, out, or climb on the barrier.

Wear clothing free of drawstrings, hooks, loops, or anything that could get caught while using the trampoline/ enclosure and result in entanglement or strangulation, or both.

Do not attach anything to the barrier that is not a manufacturer approved accessory or part of the enclosure system.

Users may become entangled in or strangled by loose cords or in gaps between trampoline and enclosure.

Keep enclosure tightly fastened to the trampoline in accordance with the manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline/enclosure boundary may result in serious injury, strangulation or death. Use only when the trampoline mat (bed) is clean and dry. Inspect the trampoline and trampoline enclosure prior to each use and replace any worn or damaged parts.

#### For the Jumper

Do not use the trampoline enclosure system when under the influence of drugs or alcohol.

##### Jumping

Learn fundamental jumps and body positions thoroughly before trying more advanced skills. Review the User's Manual to learn about how to do basic jumps.

Stop bounce by flexing knees as feet come in contact with the bed.

Avoid jumping too high or for too long. Always control your jump. Do not try to jump over the barrier.

Bounce in the center of the bed. While keeping the head erect, focus eyes on the trampoline toward the perimeter.

Do not jump from other objects, buildings, or surfaces, onto the trampoline, or into or over the trampoline enclosure.

##### Getting on and off

Climb on and off the trampoline at the enclosure door or barrier opening. Do not jump on or off. Do not crawl under the barrier. Do not use the trampoline as a springboard to other objects.

For skill training information, contact a trainer certification organization.



For Equipment Information, Contact: Academy Sports & Outdoors, 1800 N. Mason Rd, Katy, TX 77449, United States  
Customer Hot Line: 1-888-922-2336, 7a.m. - 12a.m. CST (daily)  
Model: 126518661

**ATTACH TO ENCLOSURE MESH AT DOOR**

Made In China

## Warning Labels

<b>⚠ WARNING</b>	
	Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
	Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chance of injury.
<p>Use trampoline only with mature, knowledgeable supervision. This trampoline is not recommended for children under 6 years of age.</p>	

<b>⚠ WARNING</b>
 <p>Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.</p>
 <p>Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chance of injury.</p> <p>Use trampoline only with mature, knowledgeable supervision.</p>
<p>Not recommended for children under 6 years of age.</p> <p>Read instructions before use.</p> <p>Inspect before use and replace any worn, defective or missing parts.</p>
<p><b>Maximum User Weight</b> <b>220lbs (100kg)</b></p> <p>Academy Sports &amp; Outdoors, Ltd. 1800 N. Mason Rd., Katy, TX 77449, United States Customer Hot line: 1-888-922-2336 Model: 125518801</p>



# Basic Trampoline Skills

## INSTRUCTIONAL PROGRAM AND MODEL LESSONS

The following lessons are examples of an instructional program. They should follow a complete discussion and demonstration of body mechanics between the supervisor and the student(s). See pages 7 and 8 for descriptions of basic trampoline skills.

### Lesson 1

1. Mounting and dismounting - Demonstration and practice of proper techniques.
2. Fundamental bounce - Demonstration and practice.
3. Braking (checking the bounce) - Demonstration and practice. Braking on command.
4. Hand and knee drop - Demonstration and practice, stressing four-point landing and alignment.

### Lesson 2

1. Review and practice of skills previously learned.
2. Knee drop - Half twist to the right, to the left, to the feet, and then to the knees.
3. Seat drop - Half twist to the feet. Seat drop, knee drop, hand and knee drop, repeat.

### Lesson 3

1. Review and practice of skills previously learned.
2. Front drop - To save time and avoid mat (bed) burns, all students should be requested to assume the front drop position on the floor while the instructor checks for faults. Suggested progression: from hand and knee bounce, the body is extended for the landing in the front drop position, and the rebound is made to the feet.
3. Practice routine - Hand and knee drop, front drop, feet, seat drop, half twist to feet.

### Lesson 4

1. Review and practice of skills previously learned.
2. Back drop - Demonstration, emphasizing the forward thrust of the hips by arching the body as one leg is brought forward from the standing (not bouncing) position, and the drop to the back with the chin held forward to the chest and the eyes forward on the frame pad. Spotting this skill is most important. Demonstration of back drop with low bounce and practice of both techniques.

### Lesson 5

1. Review and practice of skills previously learned, encouraging original routines based on them.
2. Half turntable - Start from the front drop position and push to the left or right with the hands. Turn the head and shoulders in the same direction. Keep the back parallel to the bed and the head up. After completing a half turn, land in the front drop position.

### Lesson 6

1. Swivel hips - Suggested progression: seat drop, feet, half twist, repeat; seat drop, half twist to feet, repeat; seat drop, half twist to seat drop.
2. Half turntable.

### Lesson 7

The student should now be encouraged to design and organize routines, with emphasis on good form. The instructor may judge or grade students and arrange groupings for further instruction accordingly.

To stimulate interest in competition, the game of "Trampoline Horse" can be introduced. Before the game begins, students must count off. To start the game, student number 1 performs a stunt. Student number 2 then mounts the trampoline and performs the same stunt and adds a second stunt. Student number 3 mounts and performs stunts 1 and 2 and adds a third stunt. Thus, the series of students is continuously lengthened. The first person to miss a stunt in the series assumes the letter "H" and starts a new series with a stunt. If a person misses again, he assumes the letter "O". The first person to accumulate "H-O-R-S-E" is eliminated from the game. The last remaining contestant is the winner.

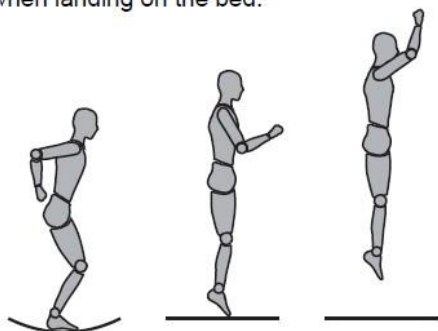
Lesson planning from this point should be facilitated by contacting a certified trampoline instructor.



# Basic Trampoline Skills

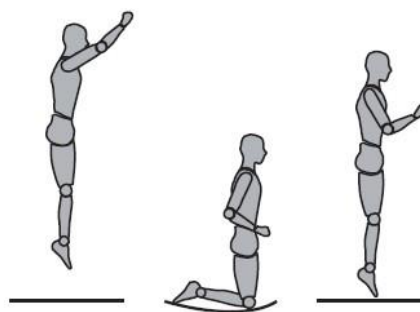
## Fundamental Bounce

1. Start from a standing position with your head erect and your eyes on the frame pad.
2. Swing your arms forward and up in a circular motion.
3. Bring your feet together and point your toes downward while in the air.
4. Keep your feet about 30cm (12in.) apart when landing on the bed.



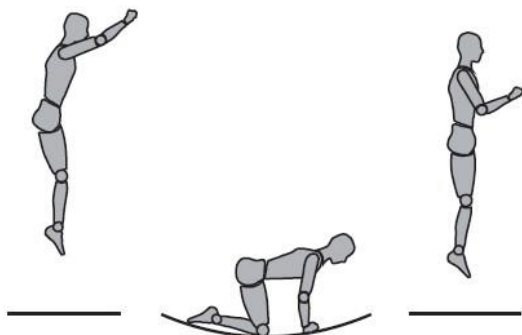
## Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on your knees, keeping your back straight and your body erect.
3. Come back up to an erect position.



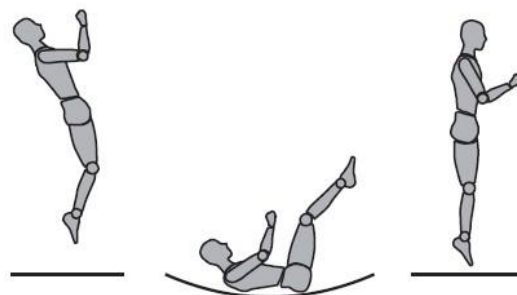
## Hand and Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on the bed on your hands and knees.
3. Push with your hands and come back up to an erect position.



## Back Drop

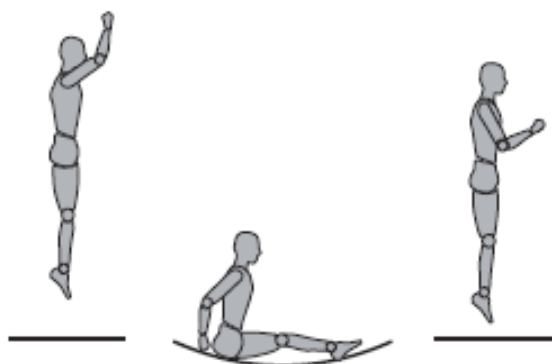
1. Start from a low bounce and land on your back.
2. Keep your chin forward on your chest as you land.
3. Kick forward and up with your legs to return to an erect position.



# Basic Trampoline Skills

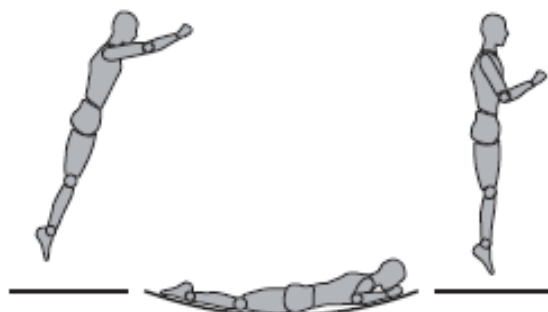
## Seat Drop

1. Land in a sitting position with your legs parallel to the bed.
2. Place your hands on the bed inside your hips.
3. Push with your hands to return to an erect position.



## Front Drop

1. Start from a low bounce and land on the bed in a prone position.
2. Keep your head up and your arms extended forward on the bed.
3. Push with your arms to return to an erect position.



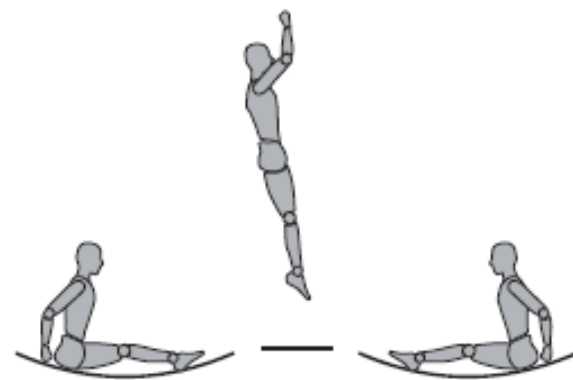
## Half Turntable

1. Start from the front drop position and push to the left or right with your arms to begin turning your body in the opposite direction.
2. Turn your head and shoulders toward the direction that your body is turning.
3. Keep your back parallel to the bed and your head up.
4. After completing a half turn, land in the front drop position.

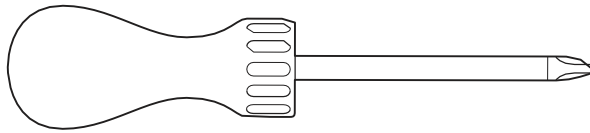


## Swivel Hips

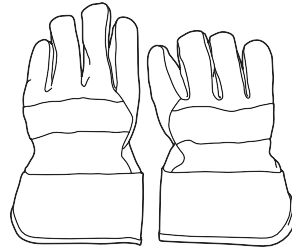
1. Start with a seat drop.
2. Turn your head to the left or right and swing your arms up in the same direction.
3. Turn your hips in the same direction as your head and arms, completing a twist.
4. Land in the seat drop position.



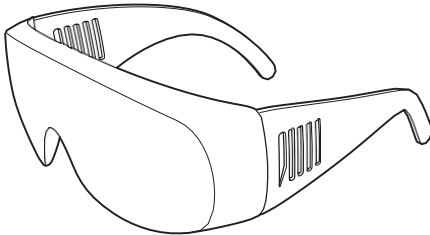
## Tools Required



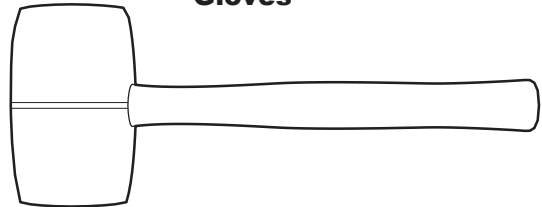
Description:  
**Cross-head screwdriver**



Description:  
**Gloves**











Description:  
**Safety glasses**








Description:  
**Mallet**

## Parts List

Part	Description	Image	Qty
A	Top tube with T-connector A		7
B	Top tube with T-connector B		7
C	Leg extension		14
D	Leg centers		7
E	Stitched mat with 98 V Rings		1
F	7.5" length spring		98
G	Spring pulling tool		1
H	Safety frame pad		1



Part	Description	Image	Qty
I	Top enclosure poles (Foam Sleeves and Enclosure Cap Pre-inserted)		7
J	Bottom enclosure poles (Foam Sleeves Pre-inserted)		7
K	Self tapping screw (Extra 2pcs for spare use)		9
L	Enclosure mesh		1
M	Cord		8

**NOTICE:** Please review part list and confirm all parts are included. If any parts are damaged or missing, please contact customer service at (888)-922-2336 for replacement. (See front cover) for replacements. Do not attempt assembly.



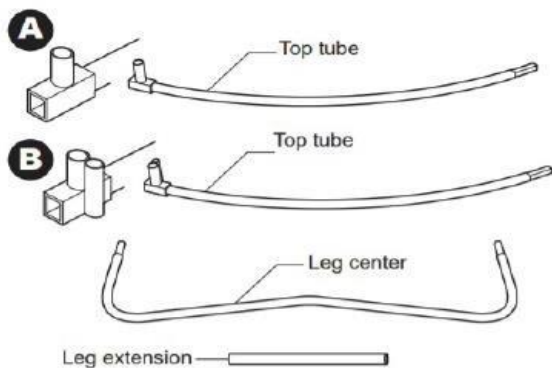
**NOTICE:** Determine the final setup location for the trampoline before assembly. Assemble the trampoline in the desired area to prevent unnecessary movement during or after the completed assembly.

Moving the trampoline during or after assembly may cause damages to the trampoline frame.

If it is necessary to move the trampoline, always do so with 2+ people, keep horizontal, and lift slightly.

# Assembly Instructions

## Step 1:



You will need the following parts

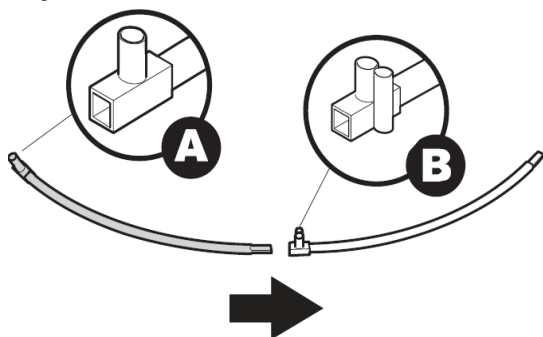
7 x Top Tubes with T-Connector A – Part A

7 x Top Tubes with T-Connector B – Part B

14 x Leg Extensions – Part C

7 x Leg Centers – Part D

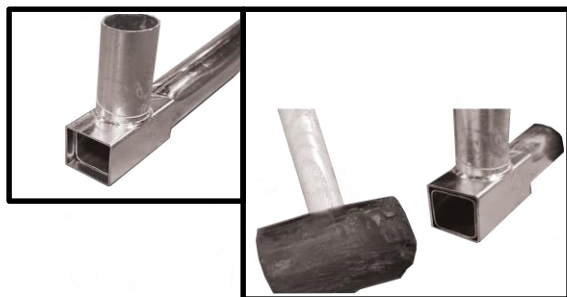
## Step 2:



**Notice:** Must wear gloves and protective eyewear during assembly.

First you will complete one of the six sections of the trampoline frame.

Insert the narrow end of the top tube with T-connector A into T-connector B.



Note: Use mallet to ensure connectors are fully assembled to the top rail, if needed.



# Assembly Instructions

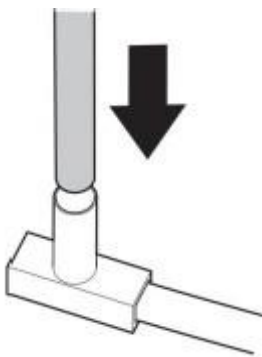
## Step 3:



Insert the two leg extensions onto one leg center.

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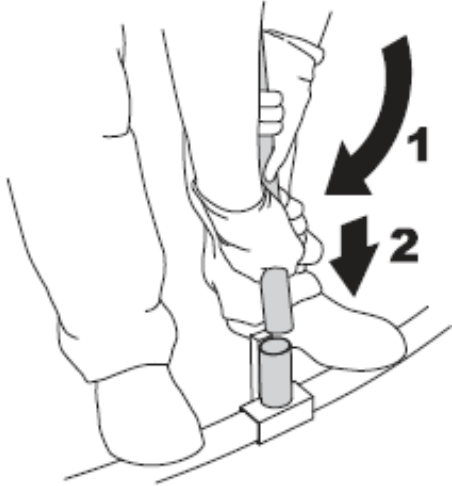
## Step 4:



Insert one of the leg extensions of completed assembly into T-Connector (A).

# Assembly Instructions

## Step 5:



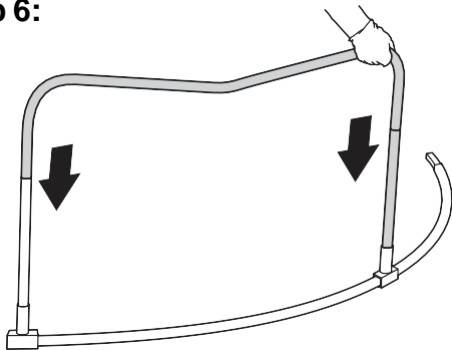
**IMPORTANT:** The frame is held together under tension so you will have to use some force to insert certain parts.

Secure top tube using your feet and grip other end of the leg extension with both hands.

Pull the extension until it is aligned with the T-Connector B (motion 1).

Once aligned, slide the leg extension end into T-Connector B (motion 2).

## Step 6:



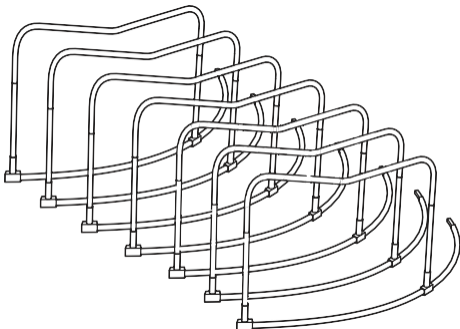
Grip the leg shaft and push down to fully insert the leg extension into the T-Connector A.

Grip the leg shaft and push down to fully insert the leg extension into the T-Connector B.

**NOTICE:** Use rubber mallet, if needed, to ensure legs are fully inserted into T-Connectors A and B.

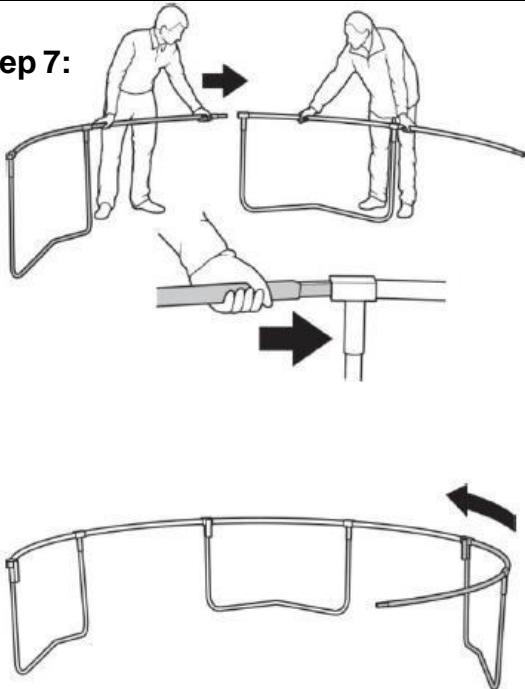
You have now completed the first frame section.

Repeat the previous five steps until you have assembled all 7 frame sections.



# Assembly Instructions

## Step 7:



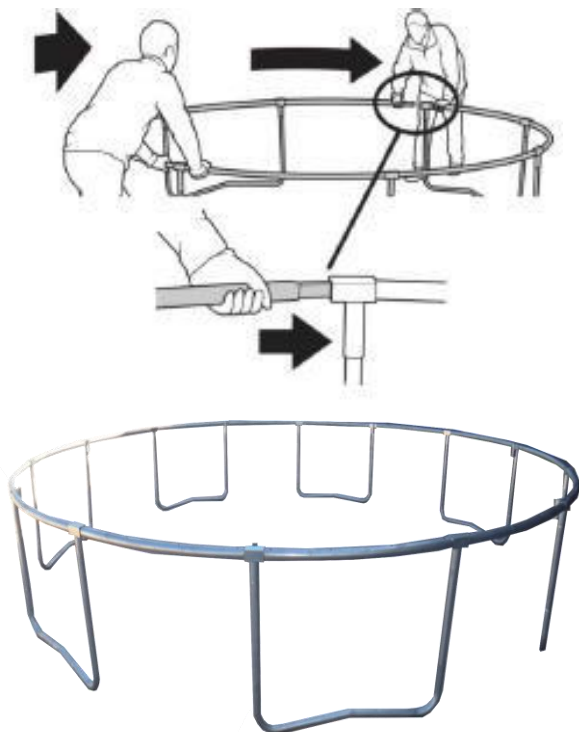
This step will require 2 people who must be wearing gloves and protective eyewear.

Connect two of the frame sections together as shown in the diagram.

While one person holds the assembled sections upright, the other person can connect a third section onto the end of the assembled sections.

Repeat for remaining four sections.

## Step 8:



You will now need to complete frame connection. This will take some force. The easiest method is if the two people face each other.

Hold the top tubes on either side of the T-Connectors and push towards each other until the loose end of the frame can be inserted into the T -Connector.

**IMPORTANT:** Ensure all of the top tubes, leg extensions, and center legs are fully inserted.

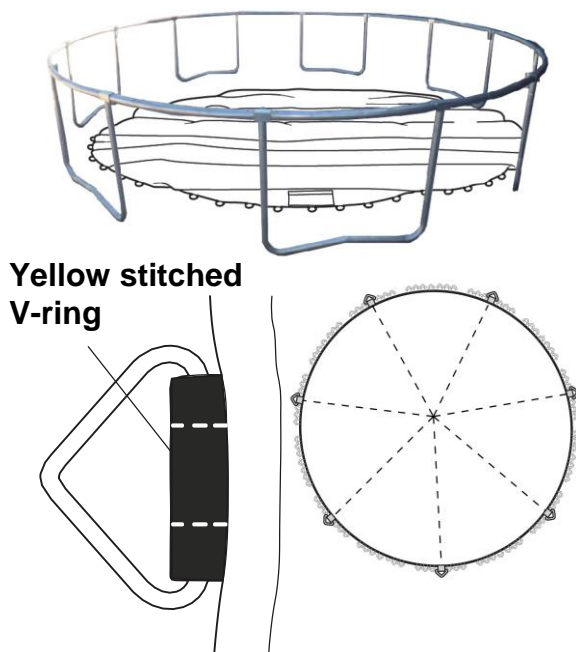
The frame is now fully assembled.

**STOP:** Is the trampoline in the desired location? Please ensure your frame is placed at the final desired location before proceeding to step 9. Any movement during or after step 9 may result in damage to your trampoline frame.



# Assembly Instructions

## Step 9:



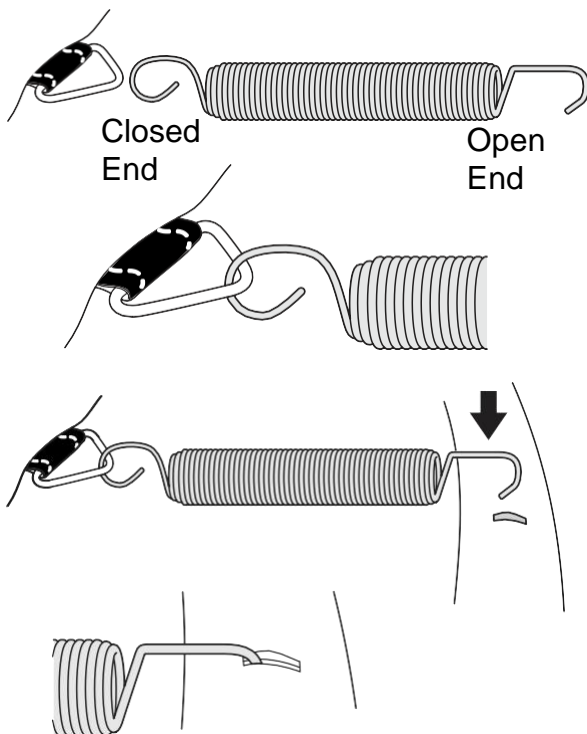
**WARNING :** Wear protective eyewear and gloves during the assembly of the stitched mat.

Layout the stitched mat (with the V-Rings) part E inside the frame of the trampoline with the warning labels facing upwards.

Locate the 7 V-Rings with yellow stitching. These will be at 51.4 degrees to each other.

Tip: There are 13 V-Rings in between each yellow stitched V-Ring.

## Step 10:

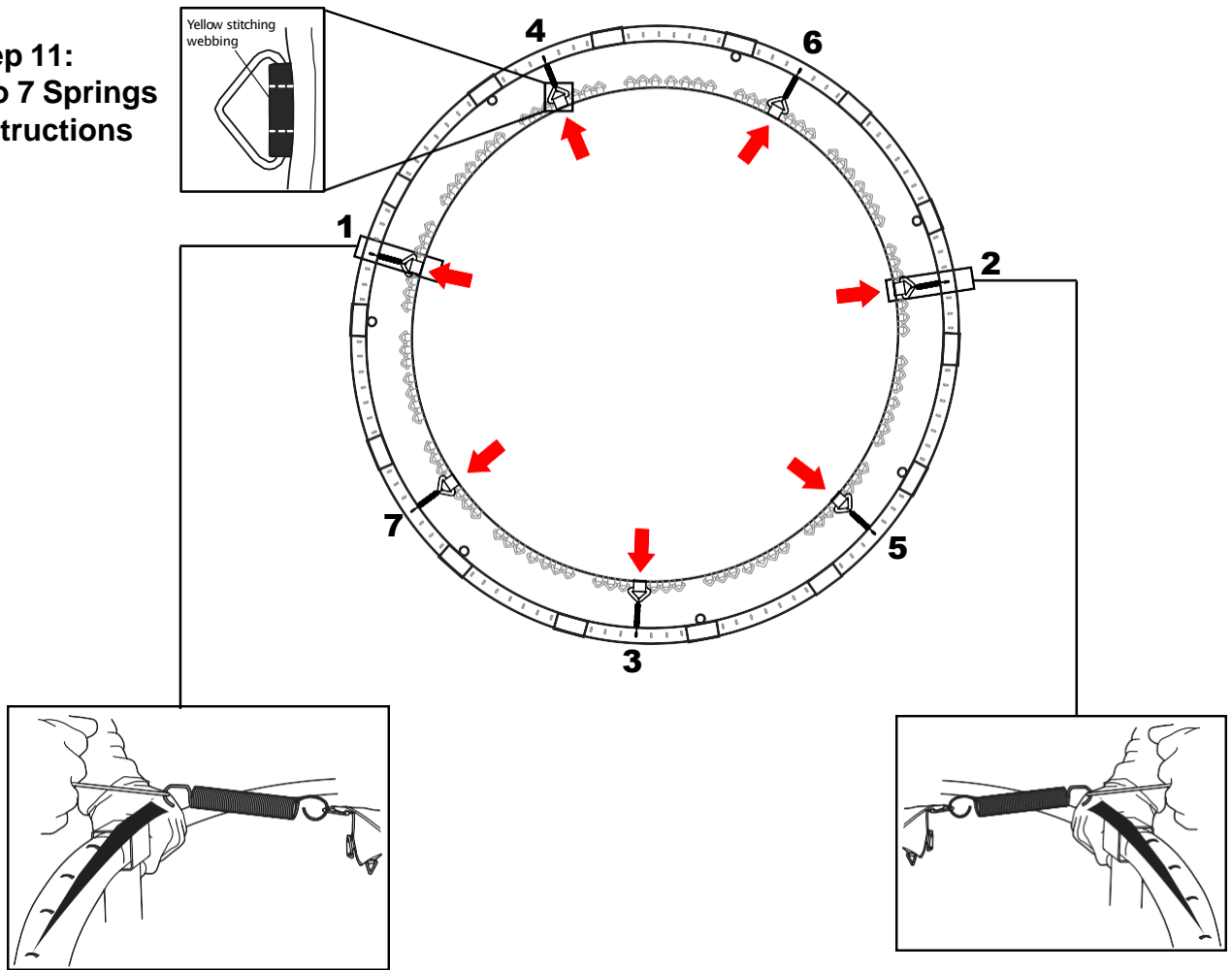


**IMPORTANT:** Identify the closed end of the spring and the open end of the spring for proper assembly.

**IMPORTANT:** Springs must be inserted in the correct direction. The closed end will attach to the stitched mat and open end to the frame. Ensure all the springs are fully inserted into the slots on top of the frame.

# Assembly Instructions

## Step 11: 1 to 7 Springs Instructions



Insert the Closed end of one spring Part F, onto one of the webbings yellow stitched V-Rings as shown.

**IMPORTANT:** Correct Spring direction must be utilized to ensure a secure attachment as shown in step 10.

Insert the Open end of the spring into corresponding spring slot (location 1) in the top of the frame. See step 11

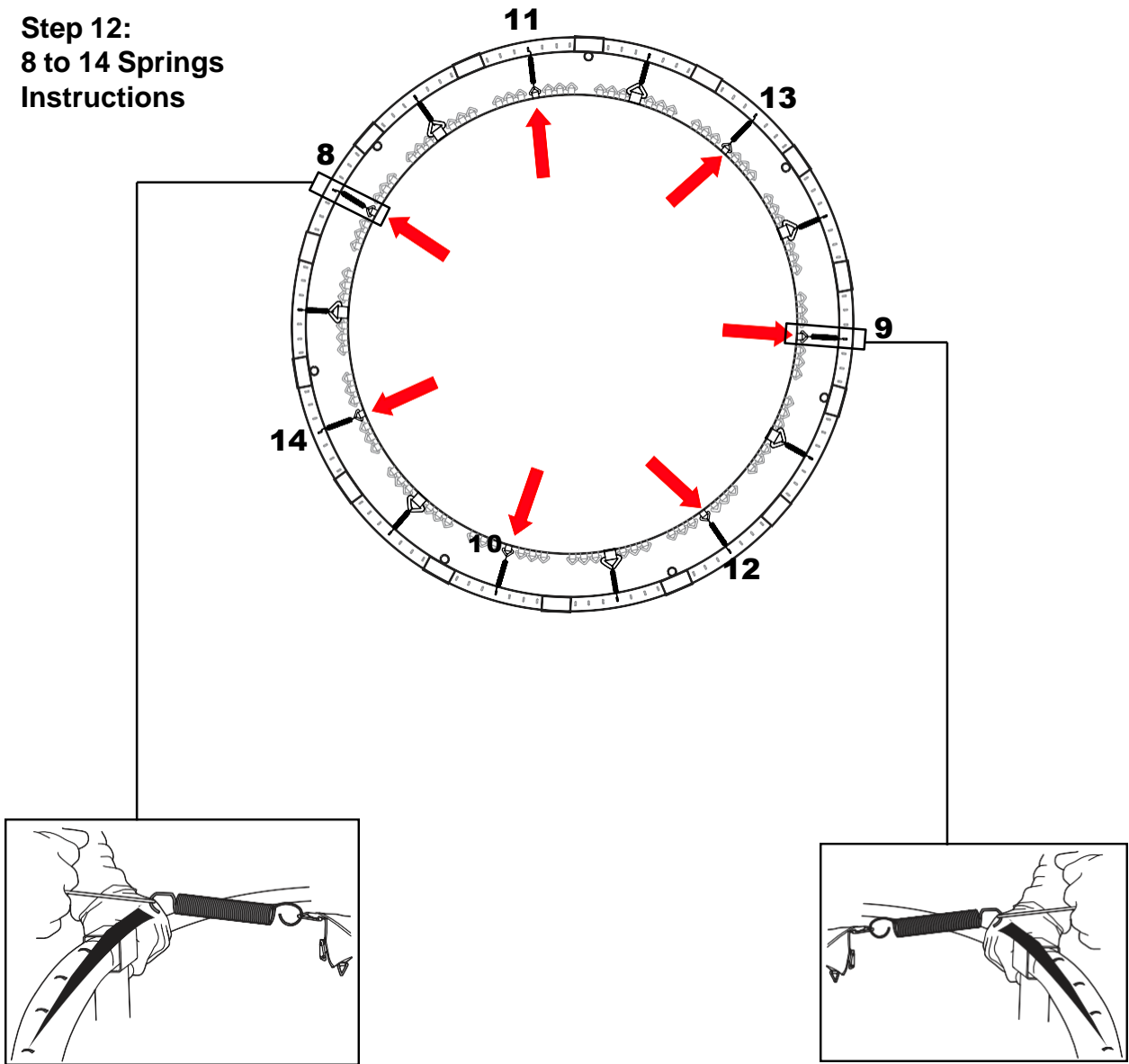
Using spring pulling tool (part G) to place 1 spring between each yellow stitched V-ring connector to the middle of every other top rail section, following the sequence indicted above.

Hook the spring tool onto the end of the spring and pull until the spring can be inserted into the spring slot on the top of the frame.

**IMPORTANT:** Springs must be inserted in the correct direction. The closed end will secure to the mat and open end to the frame. Ensure all of the springs are fully inserted into the slots on top of the frame.

# Assembly Instructions

## Step 12: 8 to 14 Springs Instructions



**IMPORTANT:** It is important to follow the number sequence accordingly to prevent overstretching the springs.

**Notice:** Next set of 7 springs will be centered between previously attached springs, per sequence shown above.

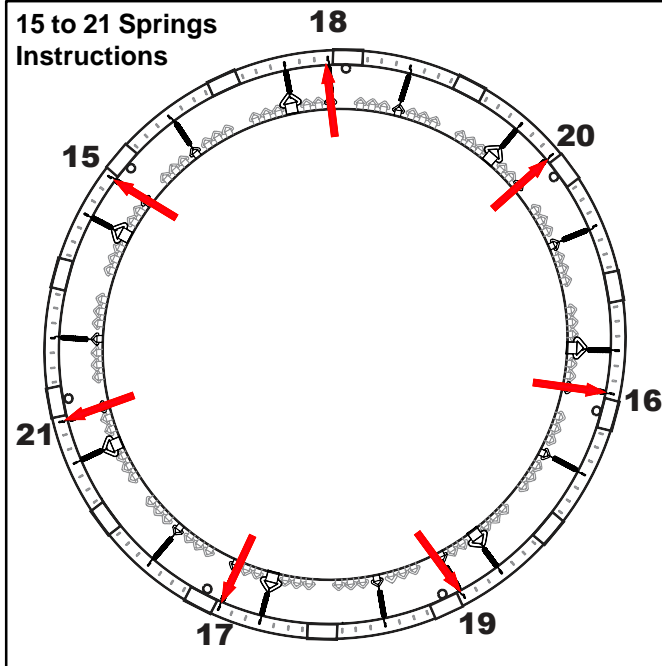
Using spring pulling tool (part G) complete the next 7 springs using the sequence shown above.

Following the sequence indicated in steps 13 through 24. Attach the remaining springs.

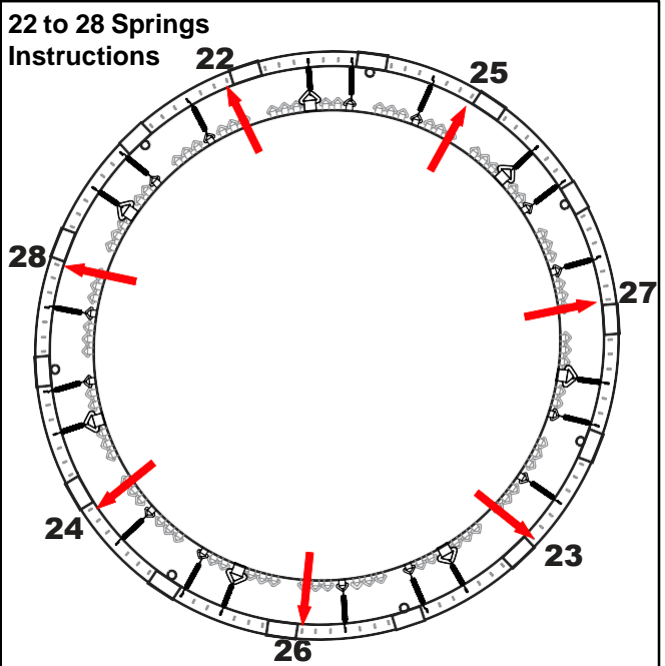


# Assembly Instructions

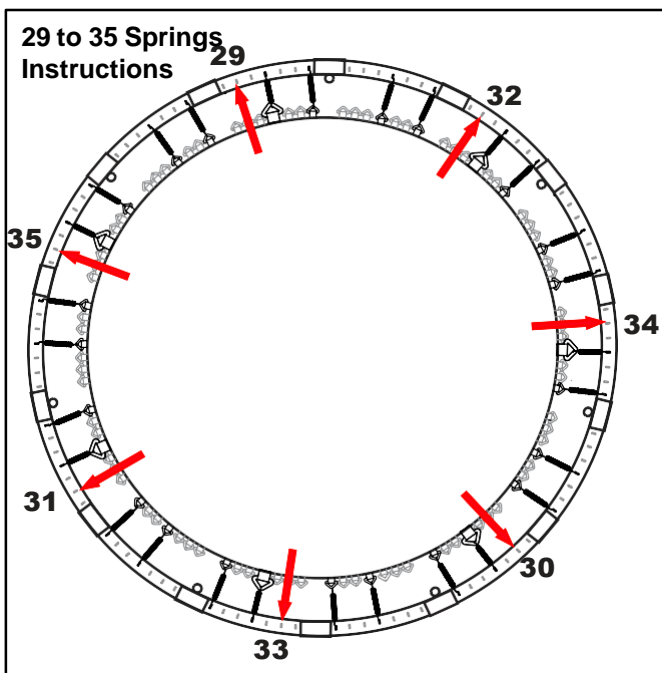
## Step 13:



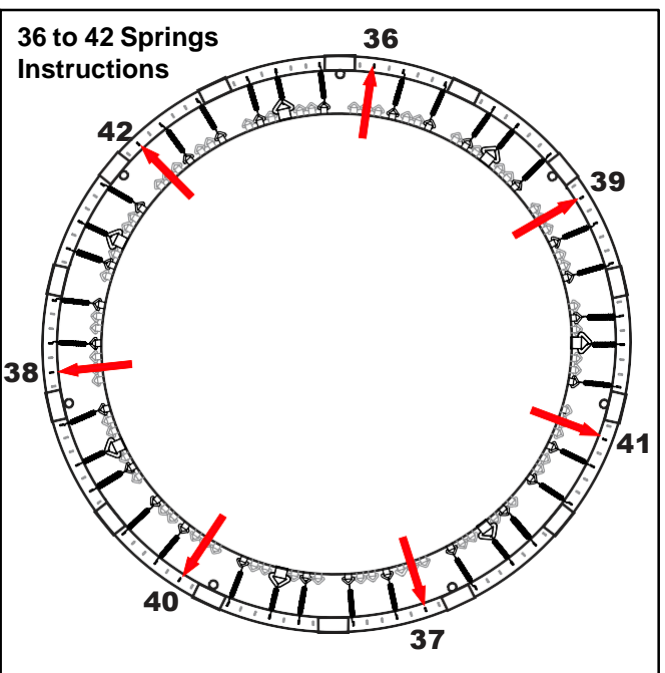
## Step 14:



## Step 15:



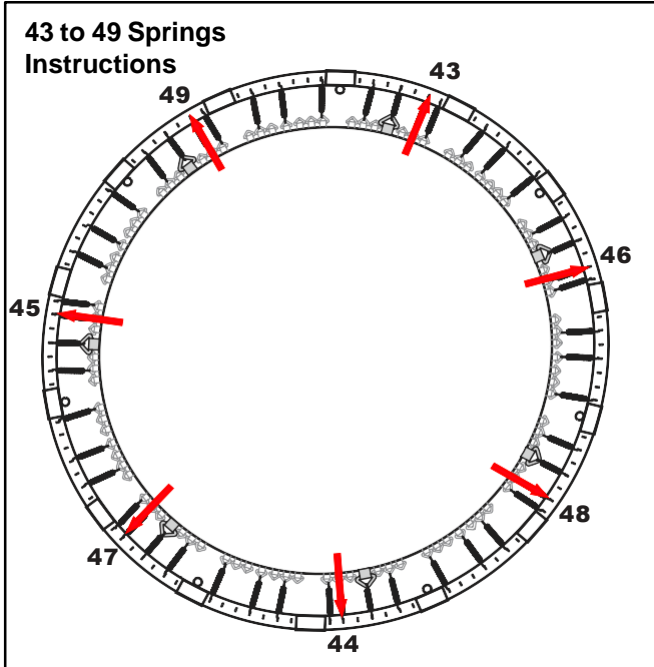
## Step 16:



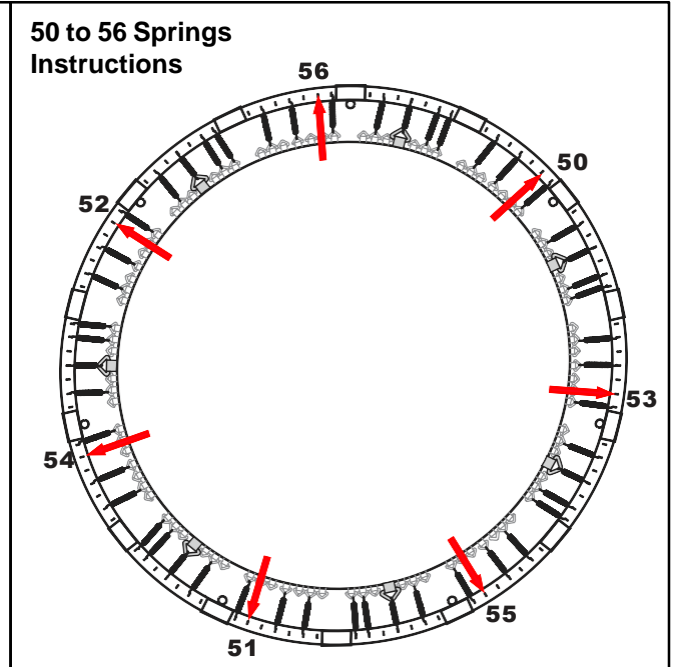
**IMPORTANT:** Follow the number sequence accordingly to prevent the overstretching of springs.

# Assembly Instructions

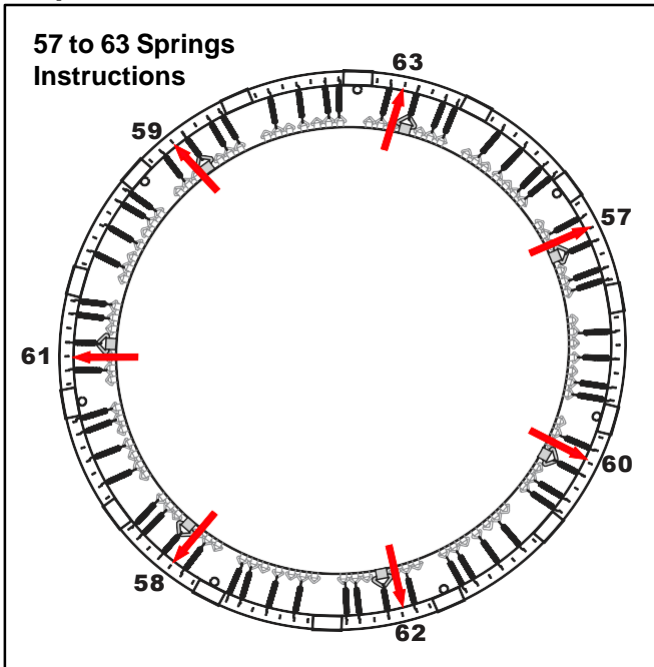
Step 17:



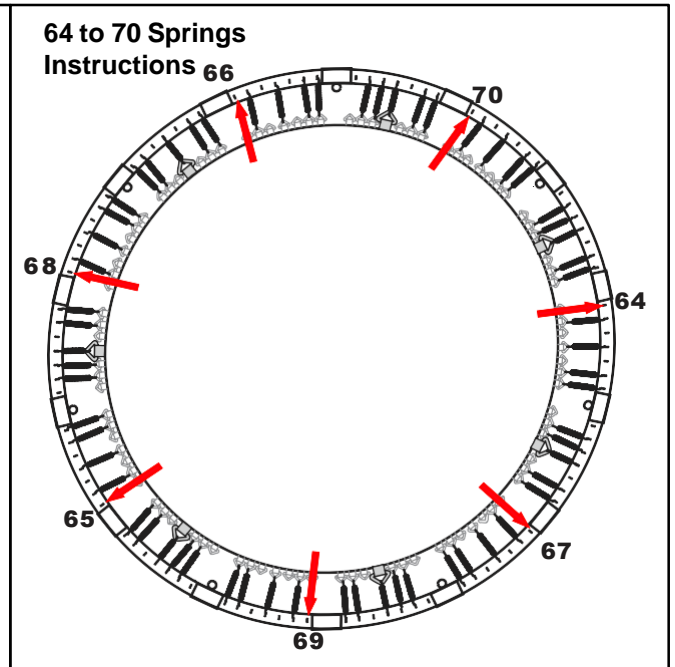
Step 18:



Step 19:



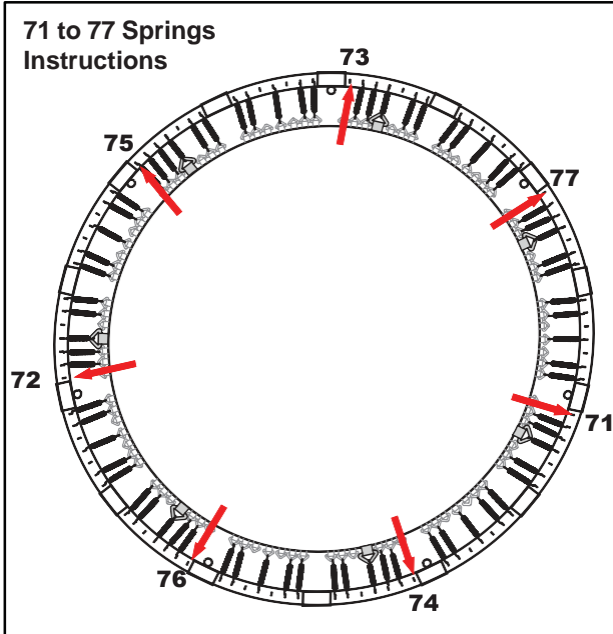
Step 20:



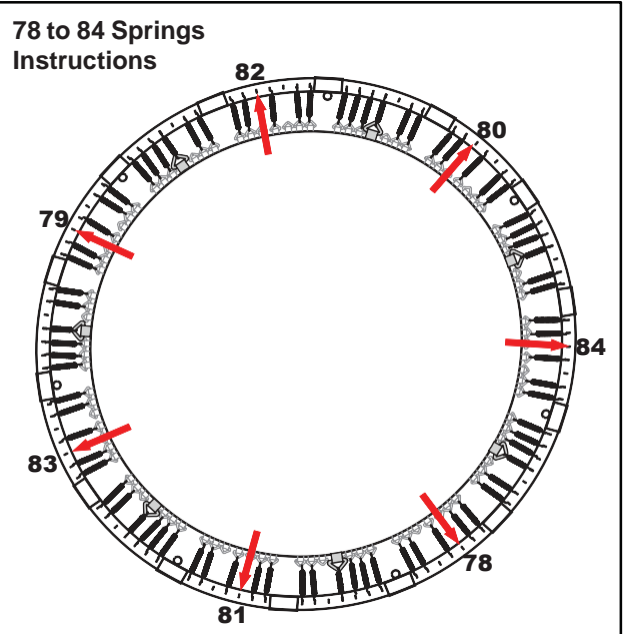
**IMPORTANT:** Follow the number sequence accordingly to prevent the overstretching of springs.

# Assembly Instructions

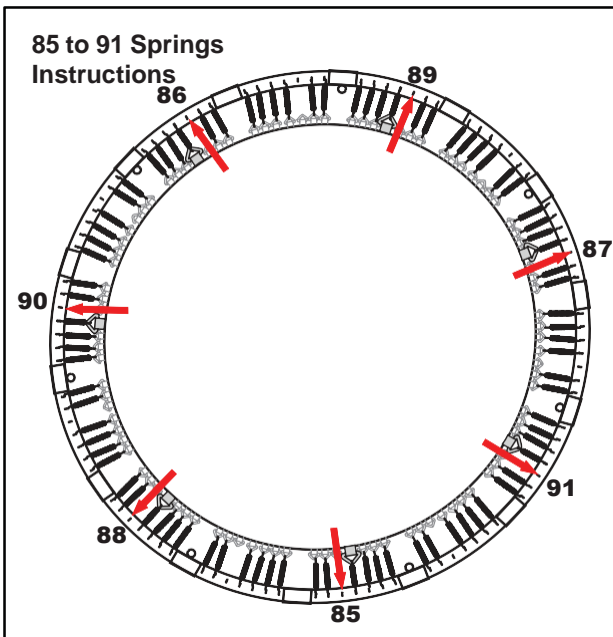
## Step 21:



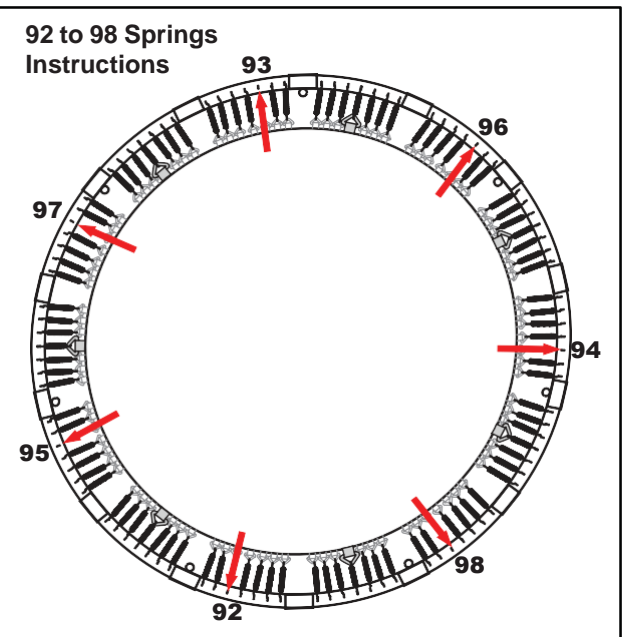
## Step 22:



## Step 23:



## Step 24:



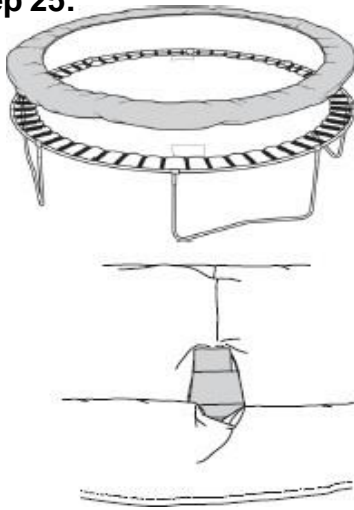
Attach the remaining springs to the top rail according to the number sequence shown in the above images.

**IMPORTANT:** Follow the number sequence accordingly to prevent the overstretching of springs. The stitched mat is now fitted.

**NOTICE:** The trampoline should not be moved. Unnecessary movement of the trampoline may cause damage to the trampoline frame. If moving is required, use at least 2+ people, keep horizontal, and lift the trampoline slightly from the leg extension. Do not hold on to the top rail. Do not lift the trampoline more than 4 inches off the ground.

# Assembly Instructions

## Step 25:

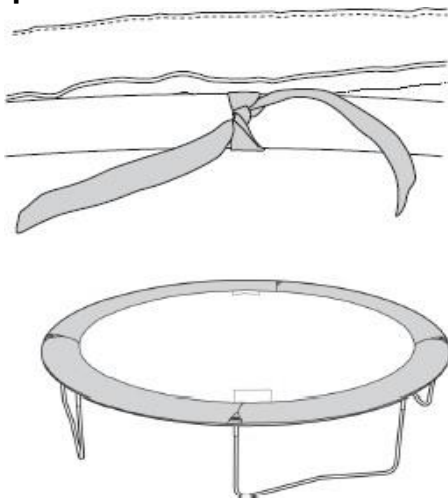


This step will require two people.

Lay the frame pad, Part H, out over the edge of the frame with the ties facing downwards.

Align the openings in the frame pad with the T-Connector B's on the frame.

## Step 26:



Tie the outer elastic straps on the underside of the frame pad around the top tubes of the frame.

Tip: Only apply a single knot when tying the elastic straps to the frame.

The frame pad is now secured.

**WARNING:** The trampoline MUST NOT be used during assembly.

## Step 27:

Top enclosure poles



Bottom enclosure poles



Self tapping screw

Cross-head screwdriver

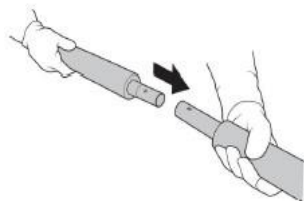


You will need the following parts to complete

7 x Top enclosure pole - **Part I**

7 x Bottom enclosure pole - **Part J**

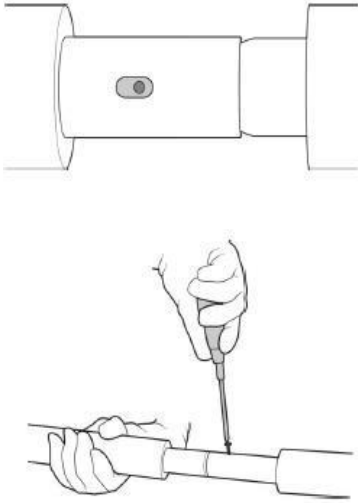
You will also need a cross-head screwdriver (not supplied)



Insert, Part J, the bottom enclosure poles into, Part I, the top enclosure poles.

# Assembly Instructions

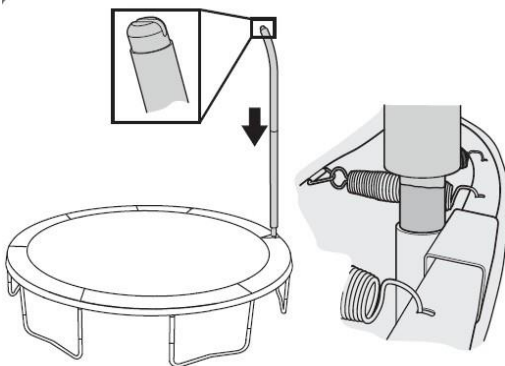
## Step 28:



Align the hole on the bottom enclosure pole with the hole in the top enclosure pole.

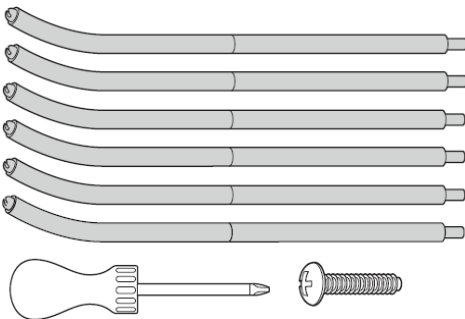
Screw one of the self tapping screws through the hole in the top enclosure pole and into the hole in the bottom enclosure pole using the crosshead screwdriver.

## Step 29:



Insert the bottom of the enclosure pole into the open T-connector B tube, Part B. Slot should be visible through the opening in the frame pad.

## Step 30:

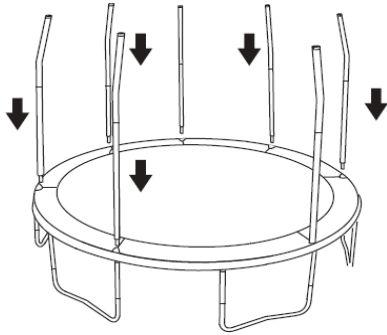


Assemble the six remaining enclosure poles using the six remaining self tapping screws and the cross-head screwdriver.



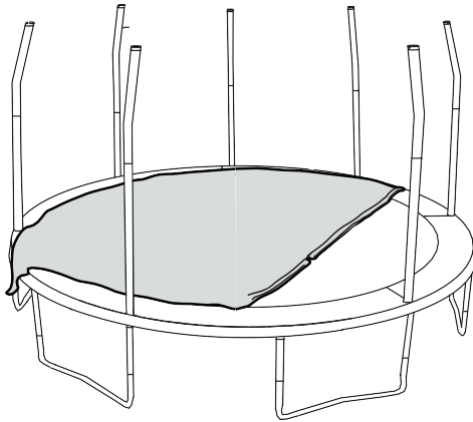
# Assembly Instructions

Step 31:



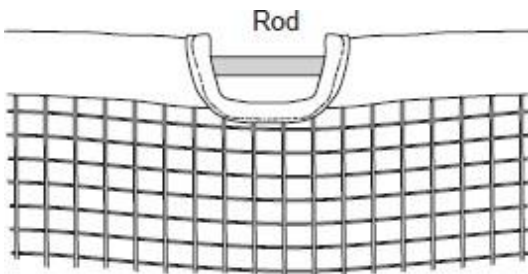
Insert the remaining enclosure poles with enclosure caps into the remaining T-connectors (B) on the frame. Enclosure frame is now assembled.

Step 32:



Place enclosure mesh on the mat inside the enclosure poles. Ensure the opening is aligned with the warning label located on the mat.

Step 33:

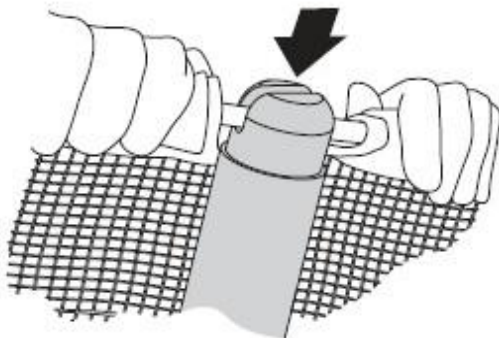


You will need the following part to complete the following steps.

1 x Enclosure Mesh - Part L

8 x Cord - Part M

Find the ROD on top of enclosure mesh.

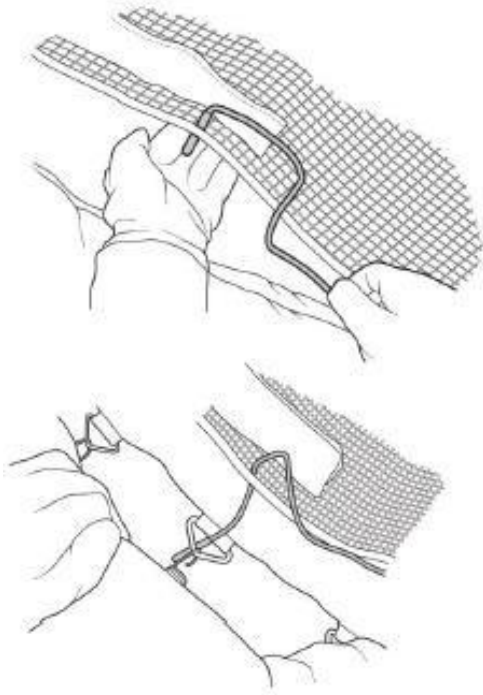


While standing on a ladder or on the trampoline bed, insert the ROD into the plastic enclosure cap on the top enclosure pole.

**NOTICE:** Do not jump on the trampoline or conduct any maneuvers. Please note that the maximum user weight is 220 lbs.

# Assembly Instructions

## Step 34:



Tie the end of the cord to one of the V-Ring attachments located on the mat. Push the cord through a hole at the bottom of the enclosure mesh and pull tight.

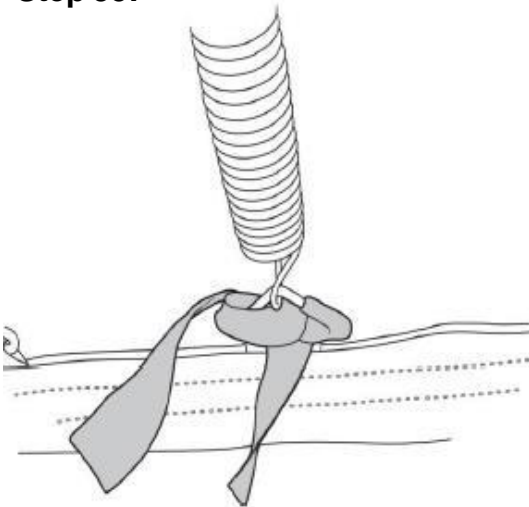
**IMPORTANT:** Keep the cord tight at all times.

Insert the cord through the middle of the next V-ring, then through the enclosure mesh and down through the next V-ring. Continue to do until you have used up nearly all the cord then tie this end around a V-ring.

Tie another cord to this V-Ring and continue until all lengths of the cord have been used or bottom edge of the enclosure is completely secured.

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## Step 35:

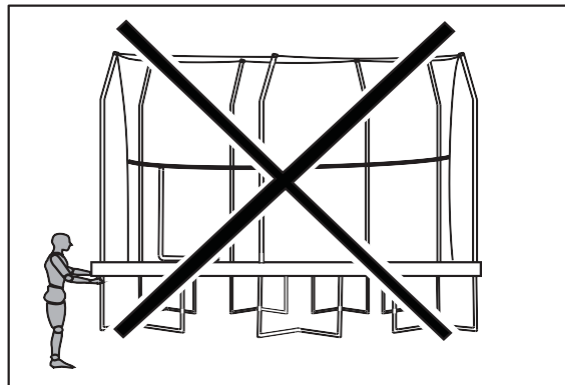
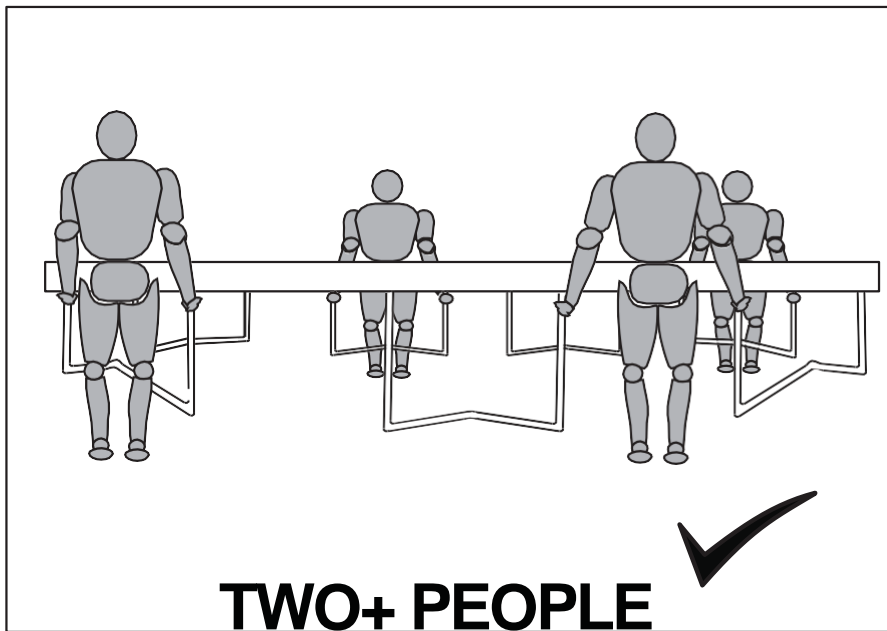


From the underside of the trampoline, tie the remaining elastic straps of the safety frame pad through the V-Rings.

The trampoline is now fully assembled.

**NOTICE:** The trampoline should not be moved. Unnecessary movement of the trampoline may cause damage to the trampoline frame. If moving is required, use at least 2+ people, keep horizontal, and lift the trampoline slightly from the leg extension. Do not hold on to the top rail. Do not lift the trampoline more than 4 inches off the ground.

## Moving Trampoline



**Notice:** The trampoline should not be moved. Unnecessary movement of the trampoline may cause damage to the trampoline frame. If moving is required, use at least 2+ people, keep horizontal, and lift the trampoline slightly from the leg extension. Do not hold on to the top rail. Do not lift the trampoline more than 4 inches off the ground.

# Care and Maintenance

## CARE

Do not allow pets or animals on the trampoline or inside the enclosure, as claws may snag and pull the bed material or damage the frame pad or enclosure mesh.

The trampoline / enclosure is intended to be used by one person at a time weighing 100 kg (220 lbs) or less.

The user should be either barefoot, or wearing gymnastic shoes.

Street shoes or tennis shoes should not be worn on the trampoline. The user should remove all sharp objects from his or her person that may cause injury or damage to the bed. Heavy, sharp, or pointed hard objects should not contact the bed.

Appropriate shoes should be worn inside the enclosure to reduce wear to the bed.

## MAINTENANCE

Your trampoline is manufactured using quality materials and crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the trampoline and reduce the possibility of injury.

Prolonged exposure to the sun, especially ultraviolet rays, will shorten the life of the enclosure fabric. For longer fabric life, store the enclosure when it is not being used. Remove the enclosure from the trampoline during harsh weather conditions or during long periods of non-use.

The following guidelines should always be observed. Inspect the trampoline / enclosure before each use, and replace any worn, defective, or missing parts. The following conditions could represent potential hazards and increase the danger of personal injury:

- 1) A missing, improperly positioned, or insecurely attached frame pad, enclosure mesh, enclosure poles, foam sleeves.
- 2) Punctures, frays, tears, or holes worn in the bed, frame pad, enclosure mesh, foam sleeves.
- 3) Deterioration in the stitching or fabric of the bed, frame pad, enclosure mesh.
- 4) Ruptured or missing springs.
- 5) A bent or broken frame, leg, enclosure poles.
- 6) A sagging bed, enclosure mesh.
- 7) Sharp protrusions on the frame, suspension system, enclosure poles.

If any of these conditions exists, the trampoline should be disassembled or otherwise protected against use until the condition is remedied.

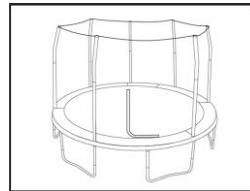
## REMOVE AND STORING THE TRAMPOLINE / ENCLOSURE

Make sure that the trampoline / enclosure is dry before removing and storing it. Use caution while removing the tubes due to the weight of the tubes.

Once the enclosure is removed from the trampoline, remove all items from the trampoline bed. Make sure that the bed is clean and that it has no tears or holes. Store the trampoline / enclosure in a safe, dry location.

## SPECIAL CONSIDERATIONS

### High Wind



It is possible for the trampoline / enclosure to be blown about by high wind. If you anticipate high winds, the trampoline / enclosure should be moved to the sheltered location, disassembled, or tied down to the ground with ropes and stakes (not included). At least three ropes and three stakes should be used. The ropes of the stakes should be at ground level so that they will not create a tripping hazard. In addition, the tops of the stakes should be covered, if necessary, so that users will not be injured by falling onto the stakes. Make sure to attach the ropes to the top of the frame; do not simply secure the legs or the bases to the ground, as they can separate from the frame sockets.

To disassemble the trampoline / enclosure, follow the assembly steps in reverse order (see page 14 to 27). Do not attempt to disassemble the frame sections, legs, or bases before the bed and springs have been removed.

## Warranty Information

This product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage.