



GAME WINNER™

Instruction Manual


TWO MAN LADDER STAND ACCESSORY KIT

ITEM:158239



TWO MAN LADDER STAND NOT INCLUDED

Compatible with 163790, FSGWSF2056 & 158278, not compatible with other models.

 Thank you for your purchase of this quality Game Winner Product! In order to reduce your risk of injury, you **MUST** read and thoroughly understand all of the safety warnings, usage instructions and other information contained within the written and safety video instructions and warnings provided with this product and any other hunting equipment used. Retain the instructional and warning materials and review them periodically (at least once a year and always with any new user). Failure to follow all instructions and warnings may lead to serious injury or death. **DO NOT USE THIS PRODUCT UNTIL AND UNLESS YOU HAVE READ AND THOROUGHLY UNDERSTAND ALL INSTRUCTIONS, SAFETY WARNINGS AND OTHER MATERIALS.** If you have any questions, do not use the product until you have contacted the manufacturer at 949-262-3416 or email customerservice@innopower.biz.

Business Hours:

Monday through Friday, **8:00** am to **5:00** pm ET. If you are unable to speak with a representative, please leave a voicemail with your contact information and your call will be returned within one (1) business day.

For Customer Service, please call **949-262-3416** or

E-mail: customerservice@innopower.biz



(Made In China)


Warnings	3
Parts List / Tools Required	4
Hardware / Product Diagram	5
Assembly & Installation Instructions	6-7
Care and Maintenance	7
Warranty Information	8


Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.


Warnings


ATTENTION!


 WHEN YOU SEE A  SYMBOL OR THE WORD "WARNING!" BE SURE TO READ THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE OR PREVENT SERIOUS INJURY!! BE SAFE! FOLLOW ALL WARNINGS!!


 **WARNING!** FALLS FROM A TREE STAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS RESULT IN EITHER SERIOUS INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, READ THIS PRODUCTION INSTRUCTION MANUAL ALONG WITH TWO MAN LADDER STAND 163790, FSGWSF2056 & 158278 (INCLUDED WITH LADDER STAND) INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SET-UP, INSTALL AND/OR OTHERWISE USE THIS GAME WINNER PRODUCT. ANNUALLY REVIEW THE CONTENTS OF THIS INSTRUCTION MANUAL. ADDITIONALLY, KEEP THESE INSTRUCTIONS FOR THE ENTIRE DURATION YOU OWN THIS PRODUCT(S). FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!


 **WARNING!** Assemble with Two Man Ladder Stand at ground level! Do not assemble at heights! Failure to follow these instructions may result in serious injury or death!


 **WARNING!** When hunting from a tree stand, falls can occur anytime after leaving the ground causing injury or death. Always wear a full-body fall arrest system (FAS) comprising a full-body harness, tether, tree belt and Suspension Relief Device at all times after leaving the ground. When using a ladder stand, you must connect to the tree as soon as possible and prior to stepping on the platform of the tree stand. Please read and review your full body harness instructions included with Tandem Stand. Single safety belts and chest harnesses are no longer allowed and should never be used as they put the user at serious risk of injury or death. If you are not wearing your full-body arrest harness properly attached to tree that is protecting you for a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** THIS PRODUCT DOES NOT COME WITH A FULL BODY HARNESS. Not to use without a Full Body Harness (Fall Arrest System) that meets the requirements of Test Method F2337. Full body harnesses are provided with all tree stands that have been certified by an independent testing facility to meet or exceed industry standards and are available as after market purchases. This product is never intended to be used without a full body harness. If full body harness is unavailable, do not install or use product.










 **WARNING!** Thoroughly inspect this or any other Game Winner product(s) prior to use for signs of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. DO NOT use this or any other Game Winner product(s) if they show evidence of wear, rot, corrosion, cracks, fraying, deterioration and/or any other type of damage. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** This product is designed for adult use only. No one under the age of 18 should attempt to use this or any other Game Winner product(s) without direct adult supervision.

 **WARNING!** Do not remove, modify any portion or otherwise mechanically modify this product or its assemblies in any manner. Make certain that all parts are used in the assembly of this product. Parts are designed and tested to work together. Modification, additions, misuse, part omission or substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect a part(s) is missing and/or damaged, immediately contact Innopower Inc. at (949) 262-3416 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, omitting, adding or attaching anything to it. ALWAYS USE GENUINE FACTORY AUTHORIZED INNOPOWER INC. REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE INNOPOWER INC. PARTS VOIDS YOUR WARRANTY AND RELIEVES INNOPOWER INC. OF ANY RESULTANT LIABILITIES AND MAY RESULT IN SERIOUS INJURY OR DEATH! DO NOT modify, fix/repair, alter, bend, cut, weld, or heat this product in any way. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** Inspect all safety devices each time before each use. DO NOT leave the ground or use these devices if they show signs of wear, damage, deterioration, vandalism, fraying or other damage. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended tree stand or safety device. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!

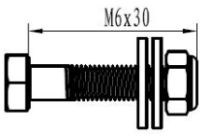
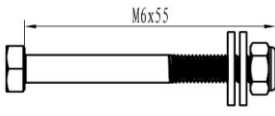
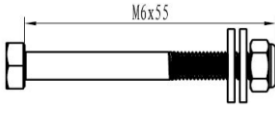
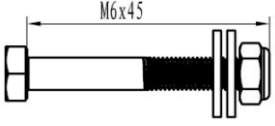
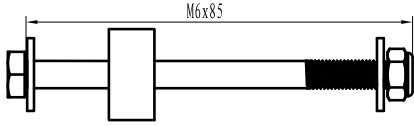
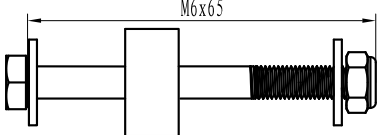
Parts List

1	Front U Frame for Roof Top		Qty 1
2	Rear U Frame for Roof Top		Qty 1
3	Connection Bars		Qty 2
4	Rear Vertical Support Bars		Qty 2
5	Front Vertical Support Bars		Qty 2
6	Side Connection Bars		Qty 2
7	Roof Top Support Bars (Female End)		Qty 2
8	Roof Top Support Bars (Male End)		Qty 2
9	Camo Skirt and Roof (One Piece)		Qty 1

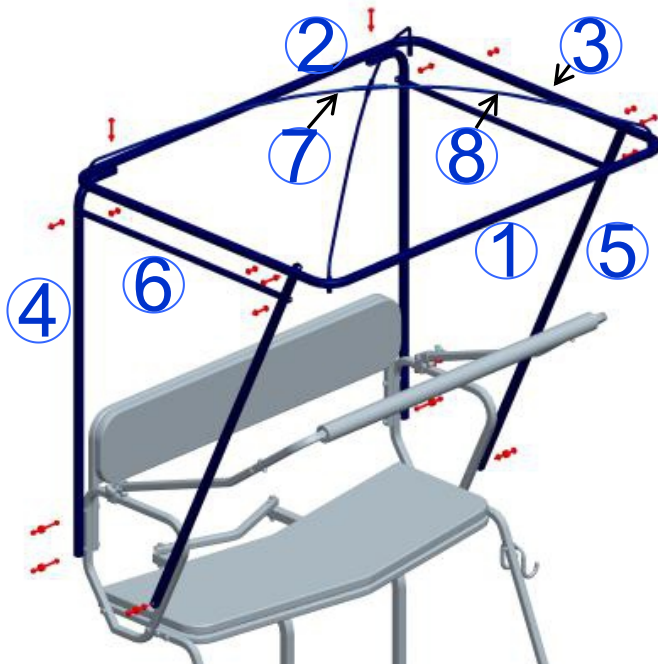
Tools Required (Provided)

1	Wrench (2 pcs)	
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Hardware

Step 1	M6X30 (with 2 steel washer and 1 nut)		Qty 4
Step 2	M6X55 (with 2 steel washers and 1 nut)		Qty 2
Step 3	M6X55 (with 2 steel washers and 1 nut)		Qty 2
Step 4	M6X45 (with 2 steel washers and 1 nut)		Qty 4
Step 5-A	M6X85 (with 2 steel washers ,1 nylon washer and 1 nut)		Qty 4
Step 5-B	M6X65 (with 2 steel washers ,1 nylon washer and 1 nut)		Qty 2

Product Diagram



TWO MAN
LADDER STAND
NOT INCLUDED

Assembly & Installation Instructions

⚠ WARNING! Do not overtighten the hardware. Overtightening can lead to structural damage and may negatively affect the performance of your product.

Step 1:

Connect the Front U Frame (#1) / Two Connection Bars (#3) / Rear U Frame (#2) and Bolted using four (4) M6x30 Bolts, eight (8) Steel Washers and four (4) Nuts as shown in Figure 1.

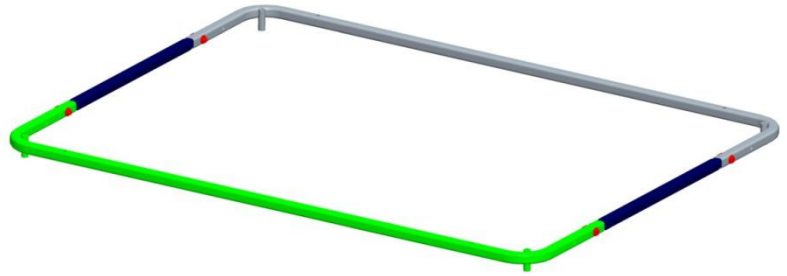


Figure 1

Step 2:

Install Rear Vertical Support Bars (#4) to the assembled Roof Frame using two (2) M6x55 Bolts, four (4) Steel Washers and two (2) Nuts as shown in Figure 2.

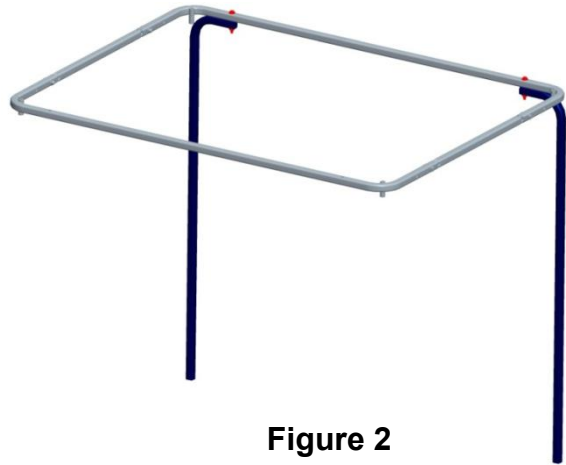


Figure 2

Step 3:

Install Front Vertical Support Bars (#5) to the assembled Roof Frame using two (2) M6x55 Bolts, four (4) Steel Washers and two (2) Nuts as shown in Figure 3.

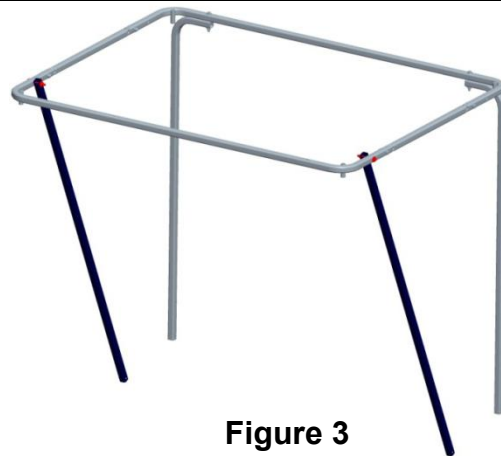


Figure 3

Step 4:

Install Side Connection Bars (#6) to Front and Rear Vertical Bars (#4,5) using four (4) M6x45 Bolts, eight (8) Steel Washers and four (4) Nuts as shown in Figure 4.

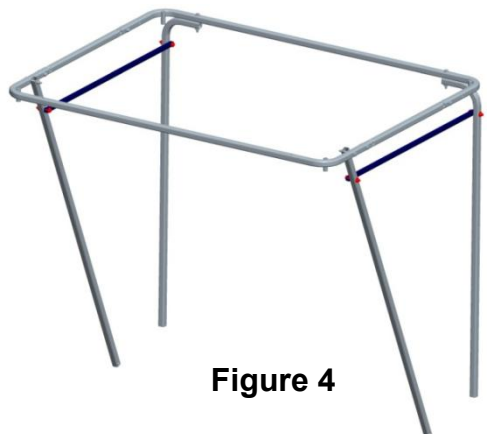


Figure 4

Assembly & Installation Instructions

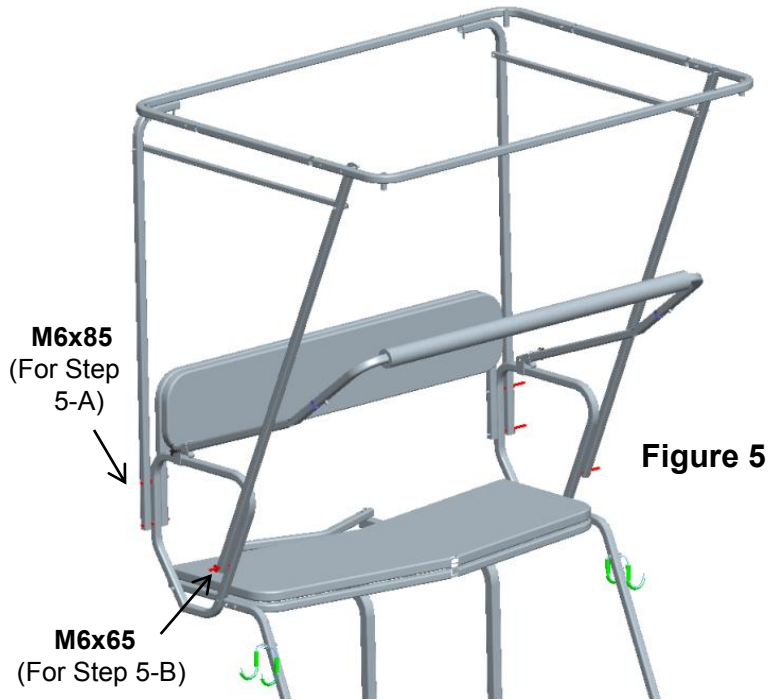
Step 5:

At ground level install assembled Roof Frame to the Tandem Ladderstand's Arm Rests.

A: Install Rear Vertical Support Bars (4) onto Arm Rests using four (4) M6x85 Bolts, eight (8) Steel Washers, four (4) Thick Nylon Washers and four (4) Nuts as shown in Figure 5.

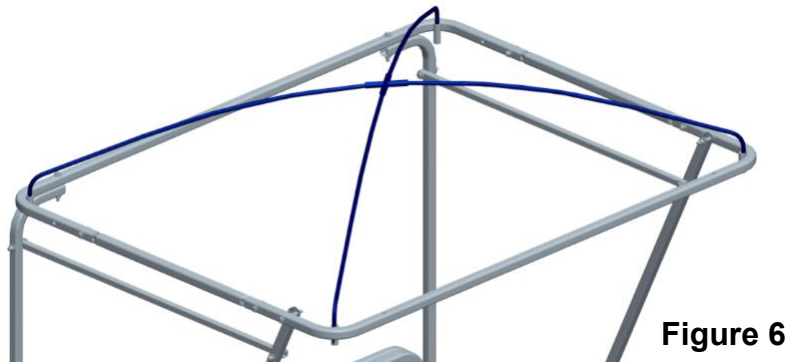
B: Install Front Vertical Support Bars (5) onto Arm Rests using two (2) M6x65 Bolts, four (4) Steel Washers, two (2) Thick Nylon Washers and two (2) Nuts as shown in Figure 5.

Note: Please place one (1) Thick Nylon Washer between the Arm Rest and Vertical Support Bars.



Step 6:

Install Roof Top Supports into welded receptacles on the roof frame as shown in Figure 6.



Step 7:

At ground level slip the Camo Skirt and Roof over the previously installed Frame. Make certain the sewn seams line up with the roof frame. Connect the Camo Skirt and Roof to the frames using the Hook & Loop Fasteners as shown in Figure 7.



Care and Maintenance

It is recommended that you store your accessory kit out of sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.

Warranty Information

Important Warranty Information

Innopower Inc. warrants this Game Winner product against defect(s) in material and workmanship, under proper use and storage, for the period of one (1) year from the date of purchase. Proof of purchase, plus, the return of your warranty application card to our home office, is required for any warranty claim. In the events this product is found to be defective within the warranty period, Innopower Inc.'s only obligation and your exclusive remedy shall be replacement or repair of any defective parts at our discretion. To obtain warranty service, please contact Innopower Customer Service at (949) 262-3416. Exclusions to this warranty include seat, paint, plastics, webbing and/or defects caused by operator misuse and/or abuse. Limitation to liability include the forgoing warranty is made in lieu of all other warranties, express or implied and Innopower Inc. disclaims any implied warranty of merchantability and fitness. Innopower Inc. shall not be liable for any damages direct, consequential or incidental arising out of the use or inability of this product.

Warranty Application Card

I have read and understand the safety, assembly and operating instructions provided with my Game Winner product. I have read the warranty information and know that I can call Innopower Inc. at **(949) 262-3416** with any questions or concerns that I may have about this or any other Game Winner product. Mail to: INNOPOWER INC.

PO Box 265, E. Irvine, CA 92650. Email: customerservice@innopower.biz

Name _____ Purchase Location _____

Address _____

City/State/Zip _____

Purchase Date _____

Product _____

Manufactured by Innopower Inc., PO Box 265, E. Irvine, CA 92650